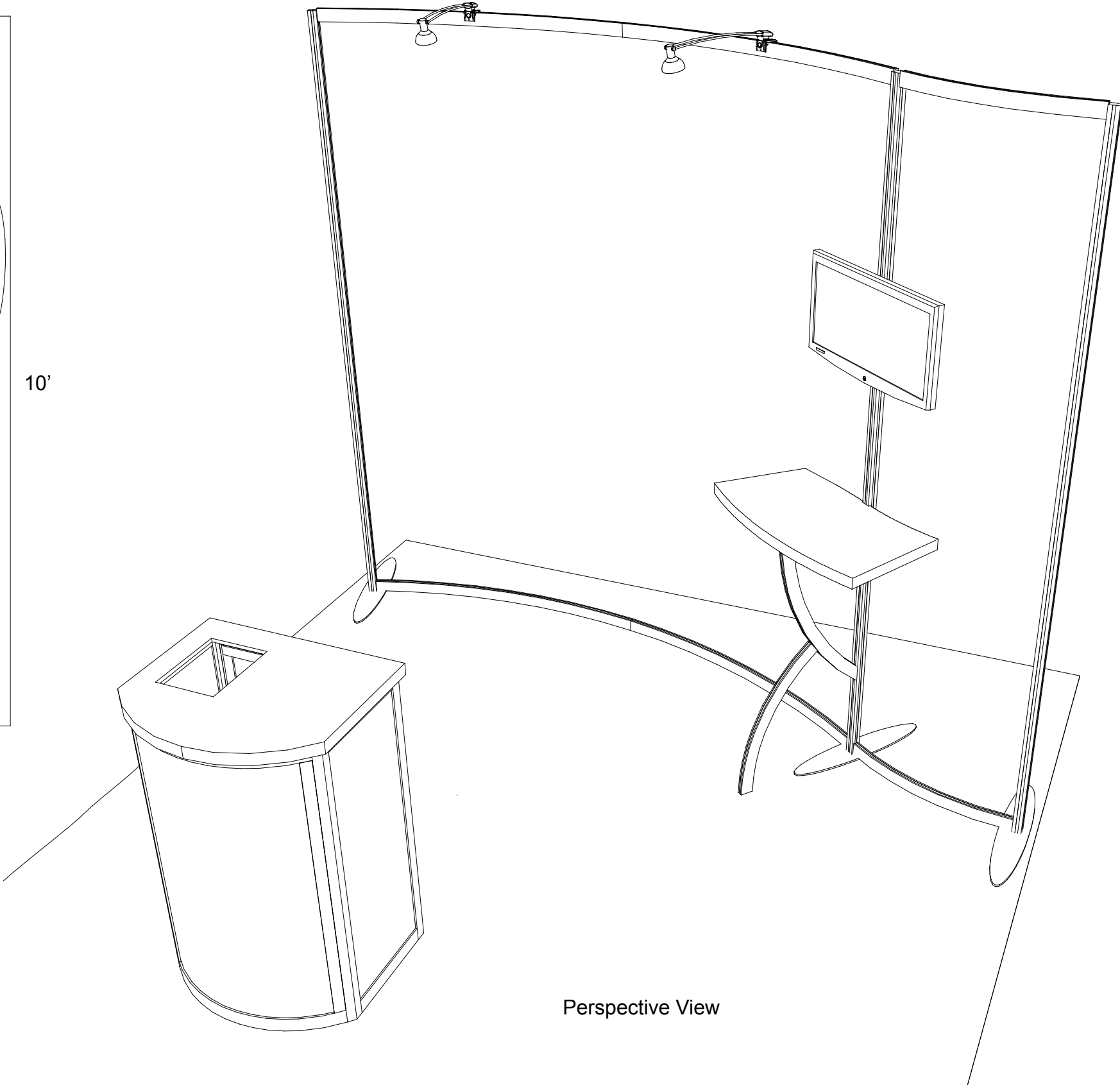


visionary
DESIGNS™



Perspective View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions before attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



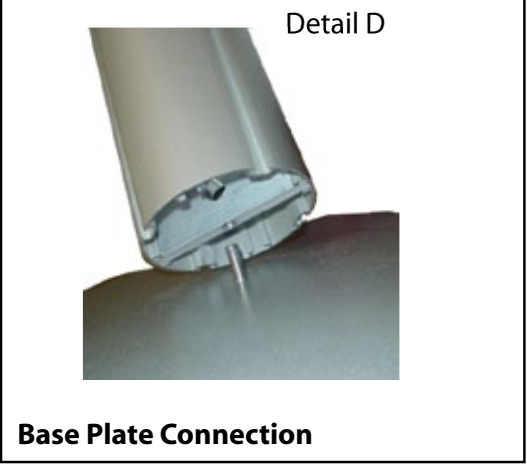
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



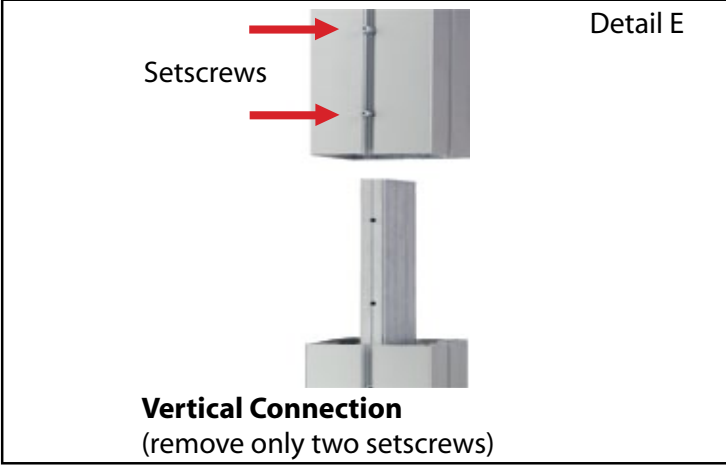
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.

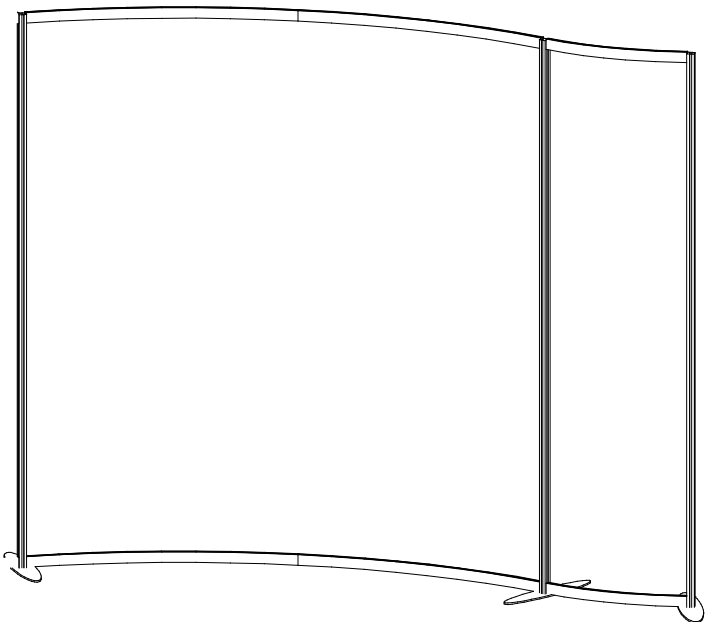
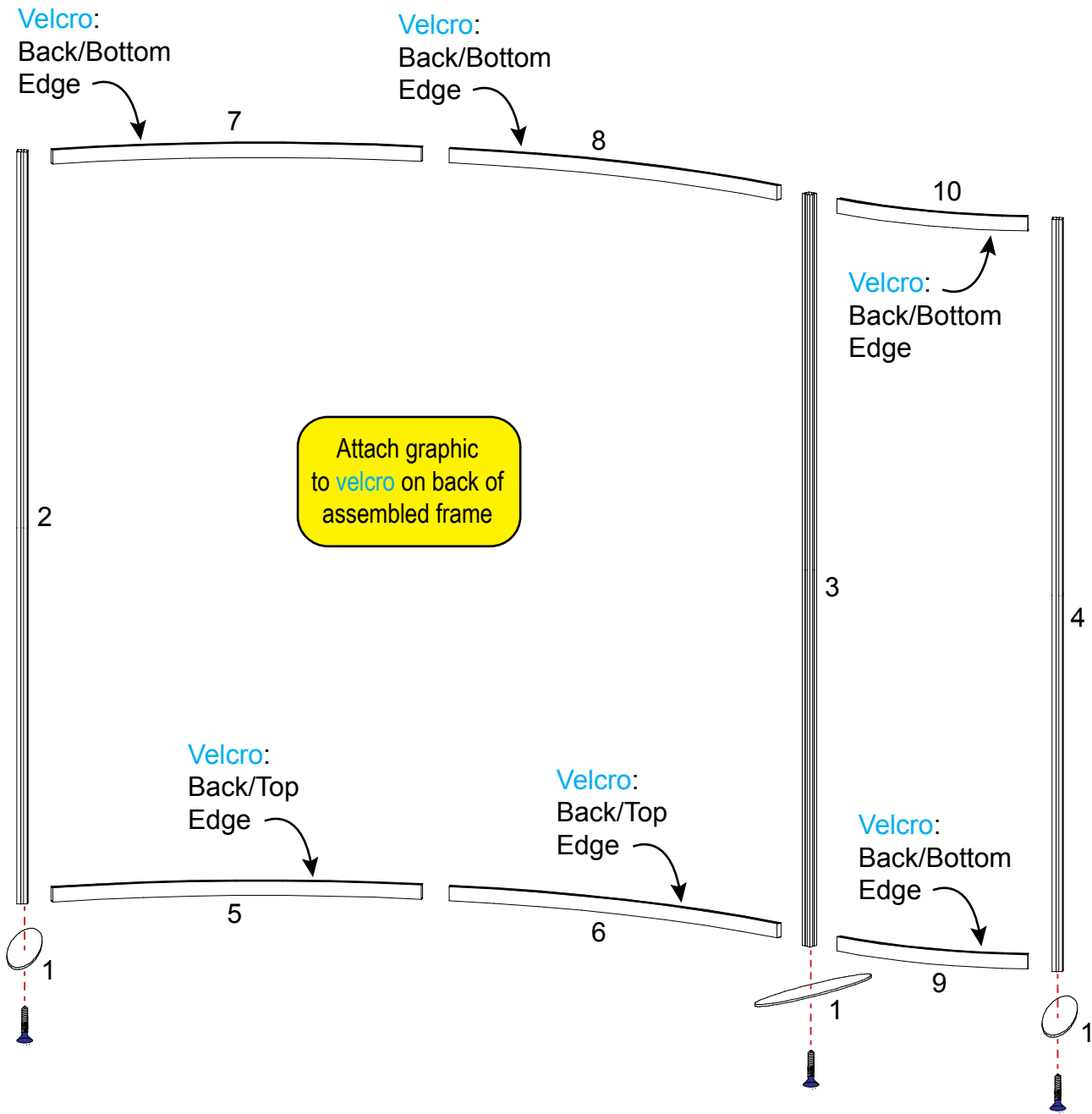


Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly. Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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When assembled

Item	Qty.	Description
1	3	Oval Base Plate
2-4	1ea.	95"h Vertical Extrusion
5-6	1ea.	46.2649" Curved Horizontal Extrusion
7-8	1ea.	46.2649" Curved Horizontal Extrusion
9	1	26" Curved Horizontal Extrusion
10	1	26" Curved Horizontal Extrusion

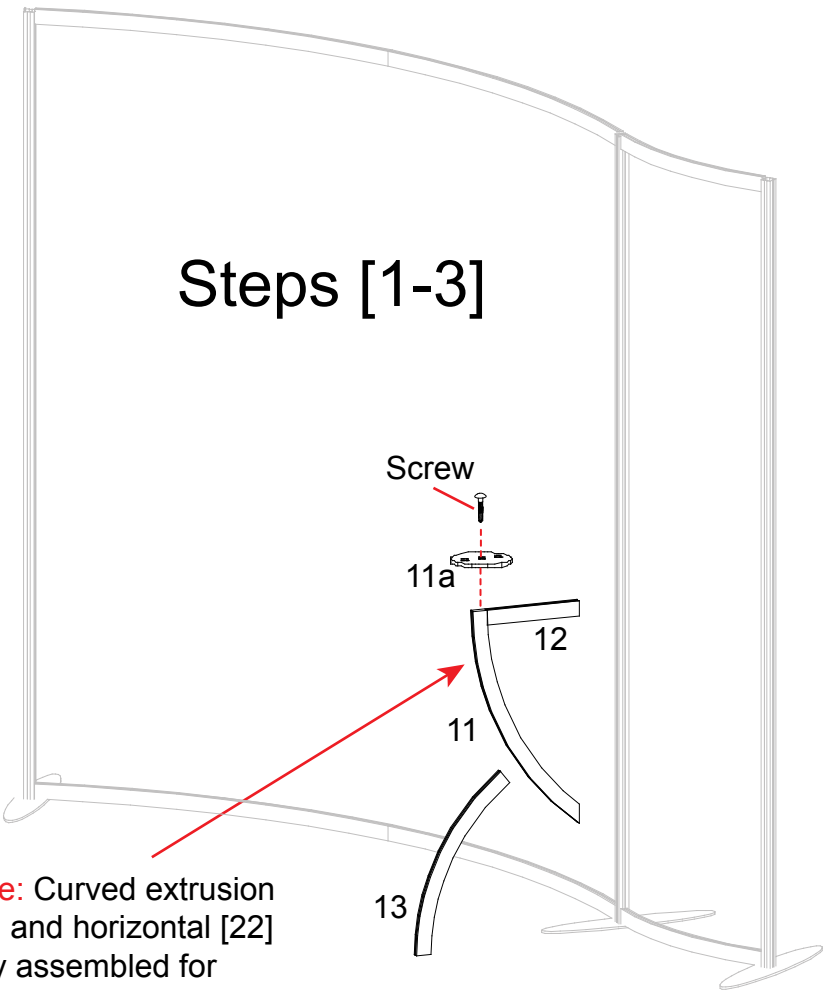
- Steps:
- 1) Attach lower verticals to base plates using bolts as shown.
 - 2) Attach lower curved horizontals between verticals.
 - 3) Attach upper verticals to lower verticals.
 - 4) Attach upper curved horizontals between verticals.
 - 5) Apply graphics to assembled backwall. See details.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

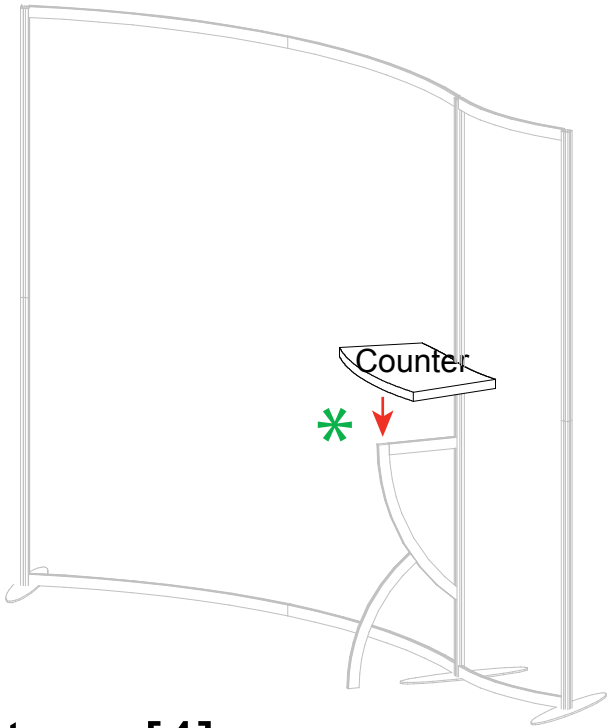
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Item	Qty.	Description
11	1	30.2" Curved Extrusion
11a	1	Flange Plate
12	1	12.184"w Horizontal Extrusion
13	1	Leg Support

- Steps:
- 1) Attach assembled counter support [11,12] to vertical where indicated.
 - 2) Attach support leg [13] to counter support [11,12].
 - 3) Attach flange plate [11a] to top of curved extrusion [11] as shown.
 - 4) Attach counter top to support, Refer *Counter Top Attachment* detail.



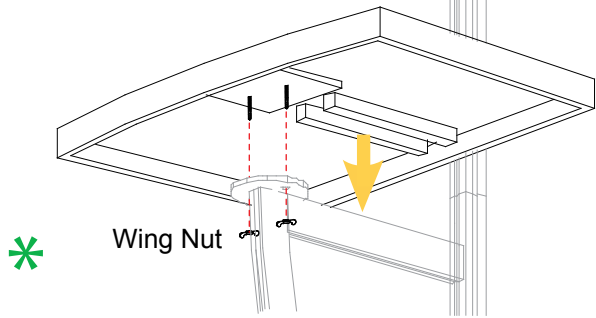
Note: Curved extrusion [21] and horizontal [22] stay assembled for shipping and packing.



Steps [4]

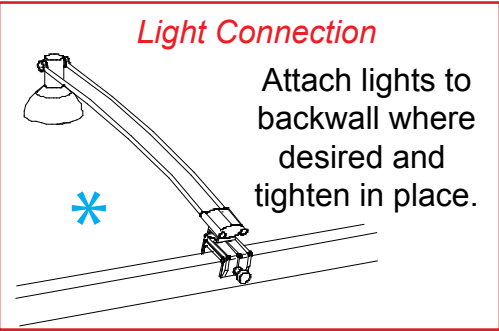
Counter Top Attachment

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.

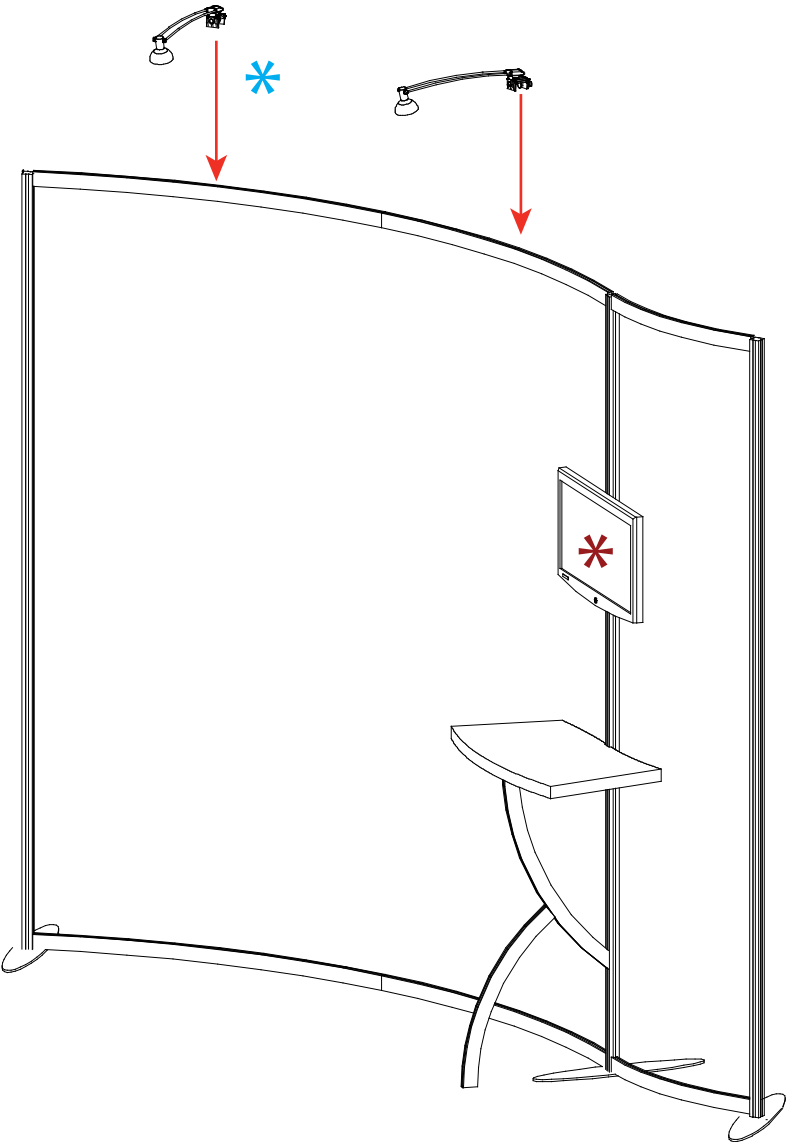
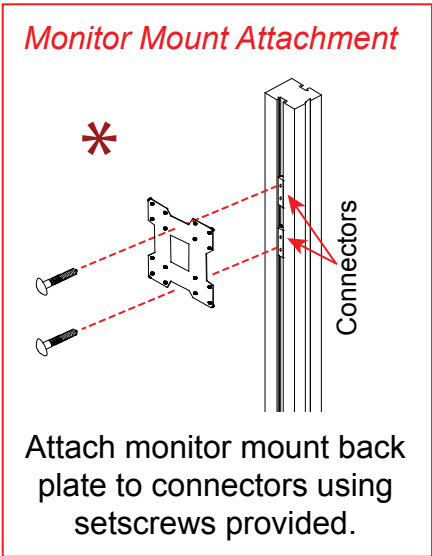


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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- Steps:
- 1) Attach monitor mount to backwall. Refer to details.
 - 2) Attach lights atop assembled backwall as shown. Refer to detail.

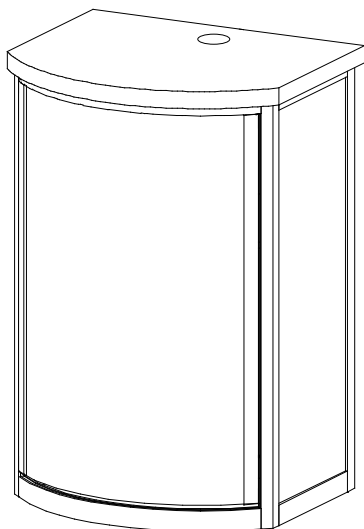
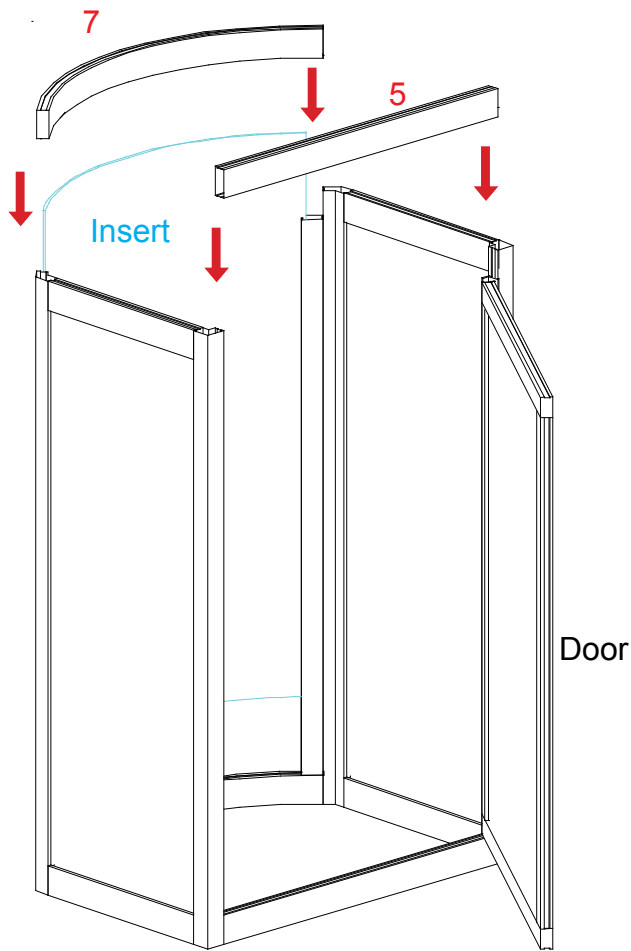
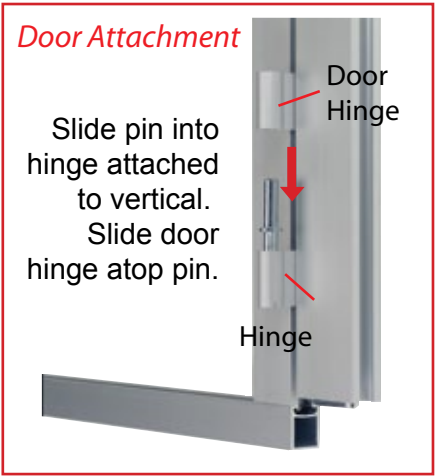
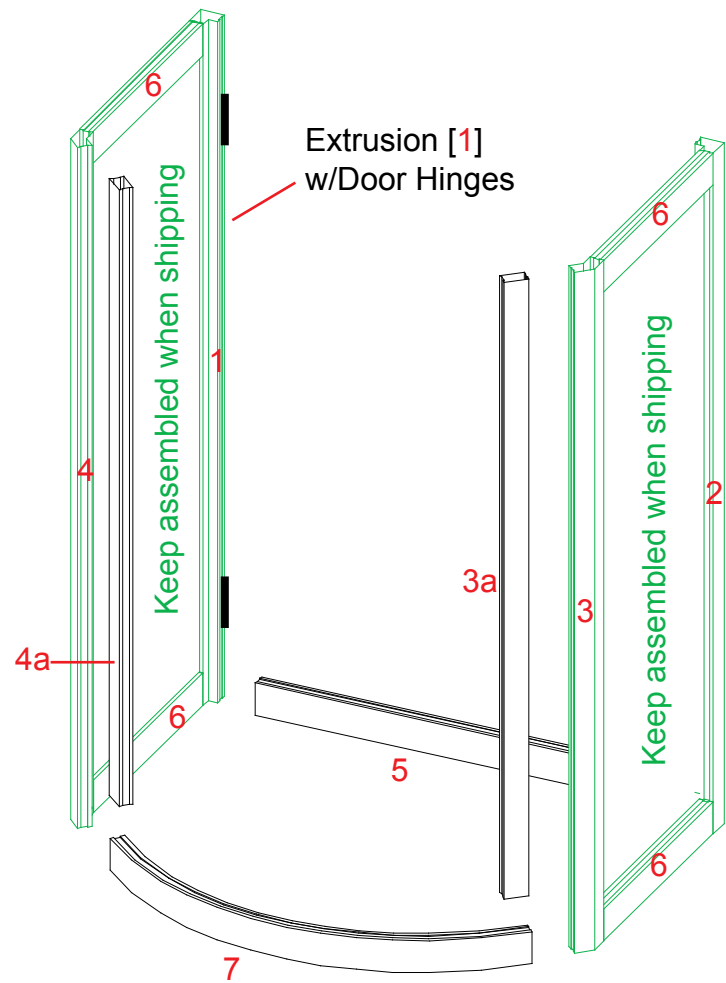


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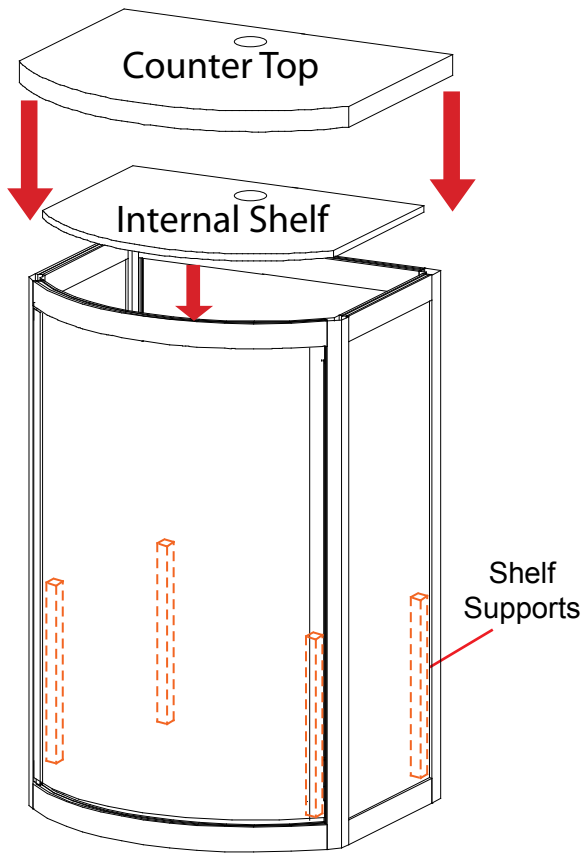
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Item	Qty.	Description
1	1	38" Vertical Extrusion w/ Door Hinges
2	1	38" Vertical Extrusion w/ Door Stop
3	1	38" Vertical Extrusion
4	1	38" Vertical Extrusion
5	2	22.0197" Horizontal Extrusion
6	4	12.5" Horizontal Extrusion
7	2	25.639" Curved Extrusion

- Steps
- 1) Attach lower horizontal extrusions [5,6,7] between vertical assemblies as shown.
 - 2) Attach verticals [3a,4a] atop lower horizontal [7].
 - 3) Hang assembled door on hinges on vertical [1] as shown. Refer to *Door Attachment* detail.
 - 4) Slide front insert between verticals [3a,4a] as shown.
 - 5) Attach upper horizontal extrusions [5,7] between vertical assemblies and on top of infill as shown.
 - 6) Velcro shelf support to inside of pedestal, then set internal shelf on top of supports.
 - 7) Place counter top on assembled pedestal.

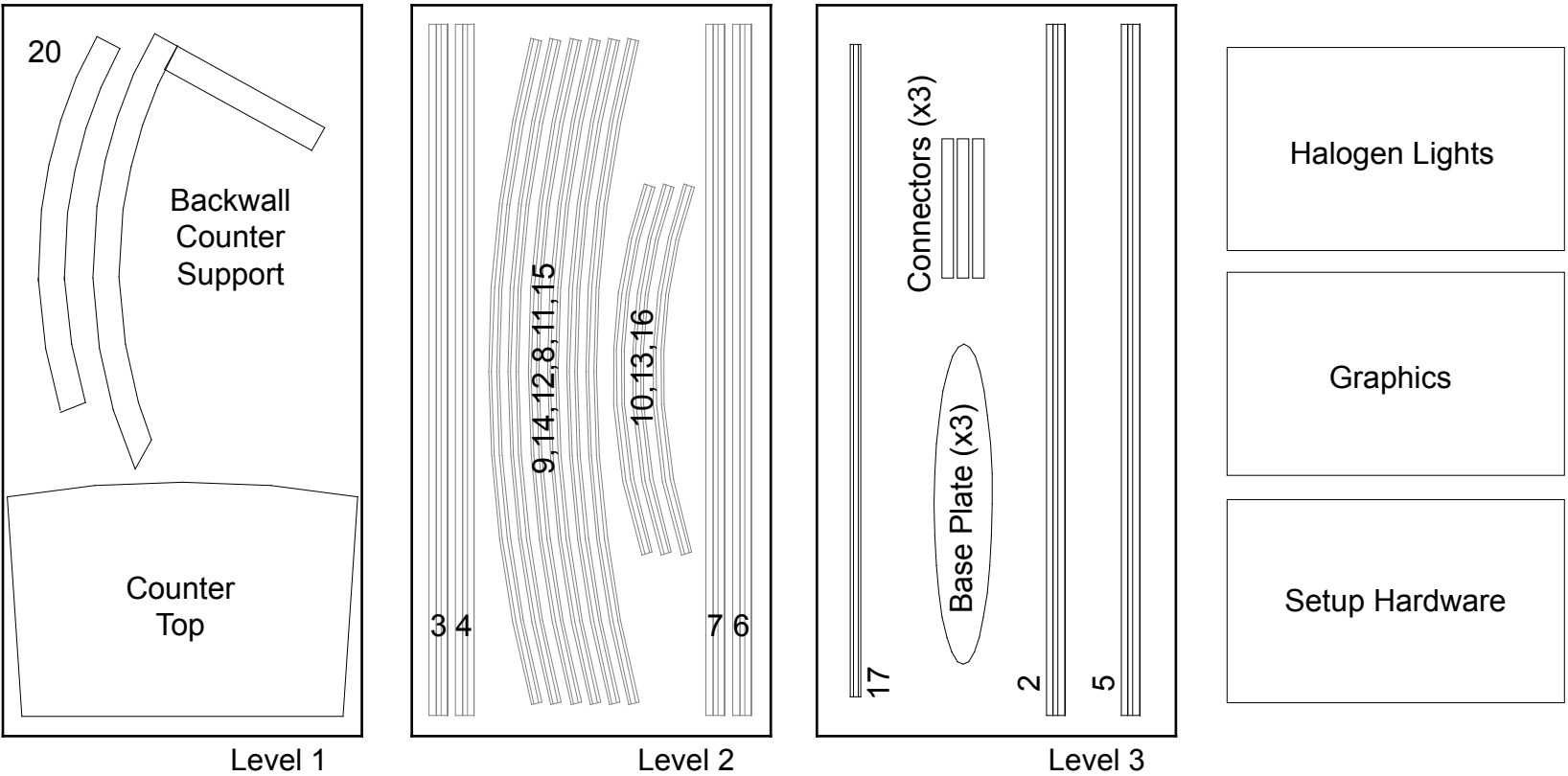


When assembled



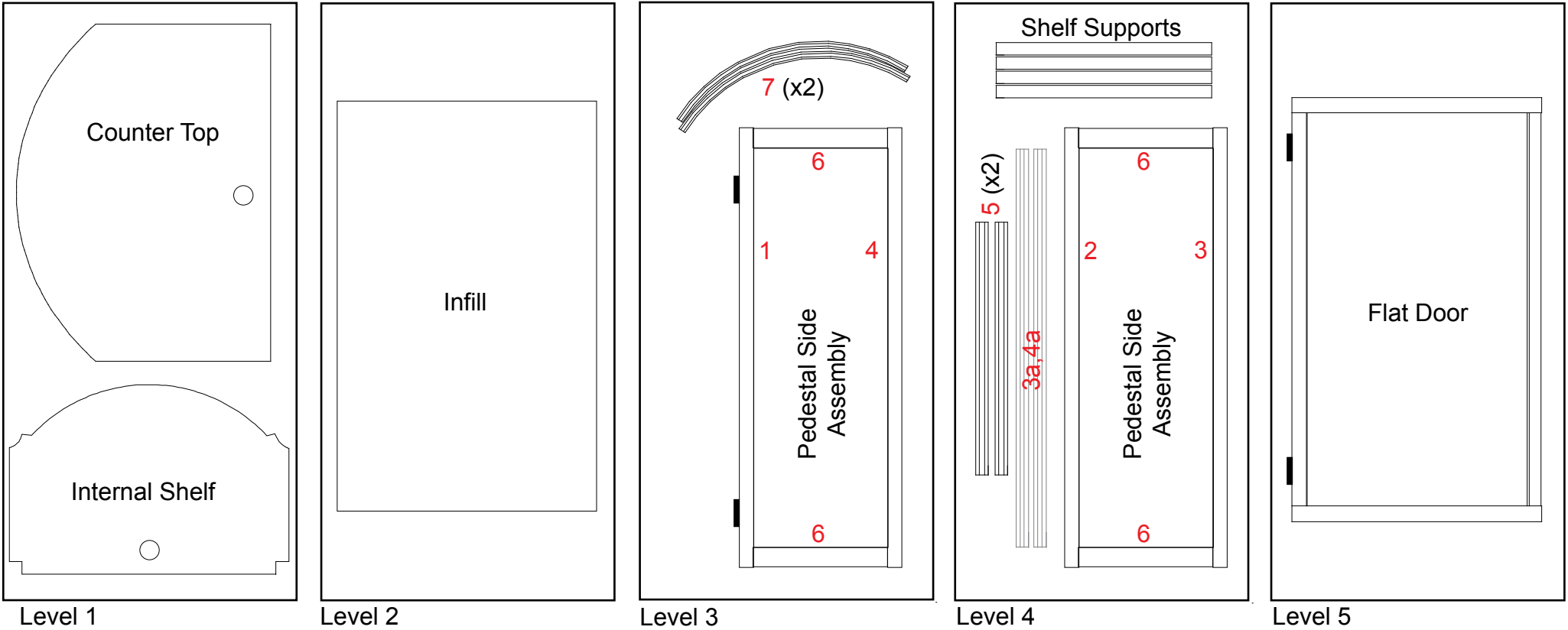
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Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of Each Level



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