

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

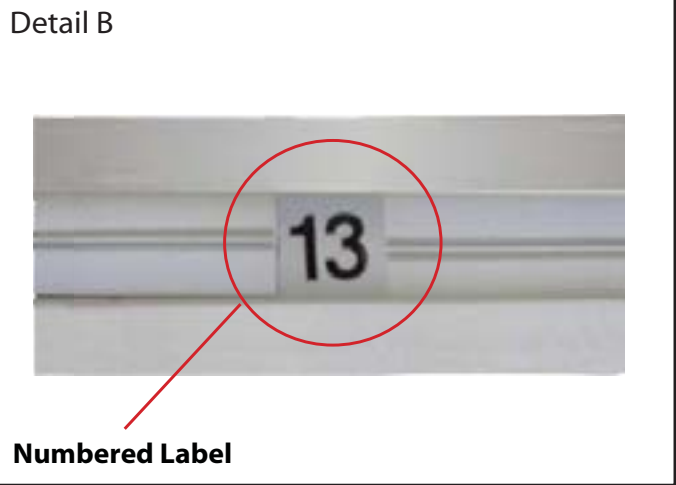


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



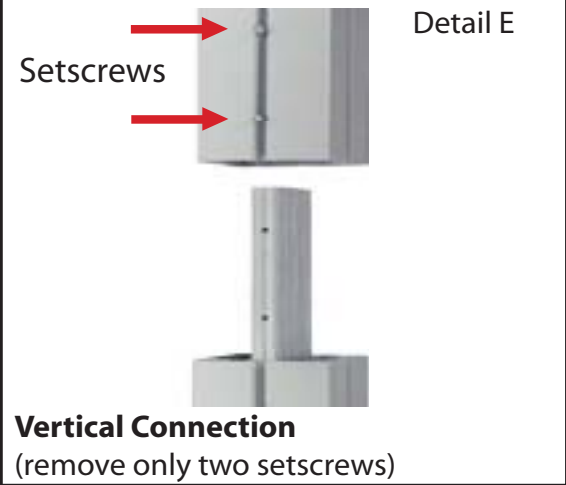
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

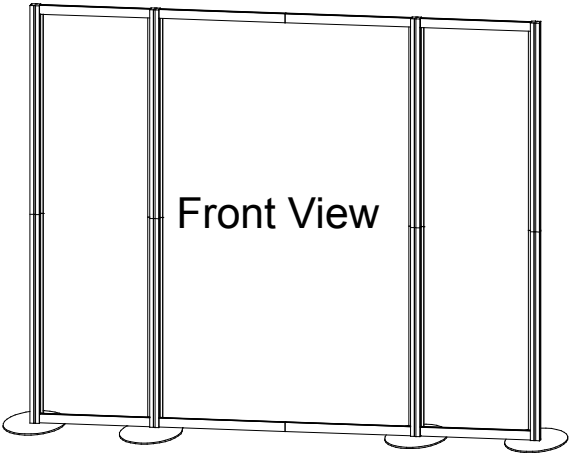
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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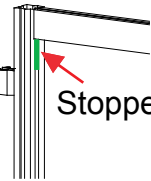
Item	Qty.	Description
1/1a	3/1	Base Plate
2/2c	1/1	42" Vertical Extrusion
2a/2b	1/1	42" Vertical Extrusion
3/3c	1/1	42" Vertical Extrusion
3a/3b	1/1	42" Vertical Extrusion
4/4c	1/1	22" Horizontal Extrusion
4a/4b	1/1	25.125" Horizontal Extrusion
5/5c	1/1	22" Horizontal Extrusion
5a/5b	1/1	25.125" Horizontal Extrusion

- Steps:
- 1) Connect vertical extrusions [2] & [2a] together using connection bar [b].  
Repeat step for vertical extrusions [2b/2c], [3/3a], & [3b/3c].
  - 2) Attach base plate [1] to vertical extrusion [2] using bolt provided.  
Repeat step for remaining base plates and attach one to vertical extrusions [2b] & [3a].
  - 3) Attach base plate [1a] to vertical extrusion [3b].
  - 3) Connect horizontal extrusions [4a,4b] with connection bar [a].  
Repeat step for horizontal extrusions [5a,5b].
  - 4) Connect vertical assemblies [2b/2c] & [3b/3c] with horizontal assemblies [4a/4b] & [5a/5b].
  - 5) Connect vertical assemblies [2b/2c] with horizontal extrusions [4] & [5] to assembled frame.  
Repeat step for vertical assembly [3b/3c] and horizontal extrusions [4c] & [5c]
  - 6) Attach fabric graphic panels using **velcro** on the back side of assembled frame.



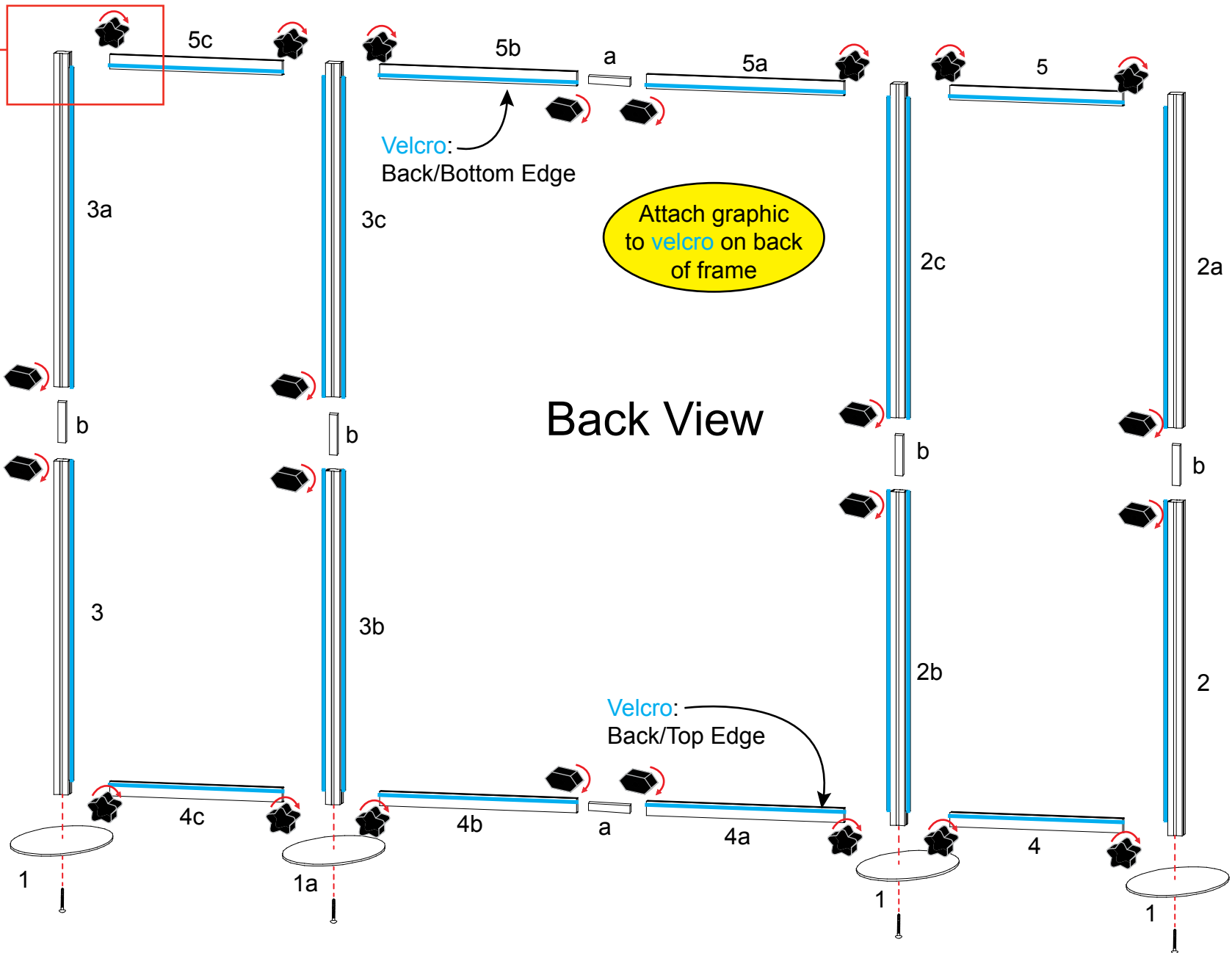
When assembled

Horizontal Placement



Stopper

Set upper horizontal bar on top of stopper where indicated on verticals



Back View

Connection Locks with Knobs.



Corner Connectors



Knob



Horizontal Extrusion Connectors



Knob

Knob

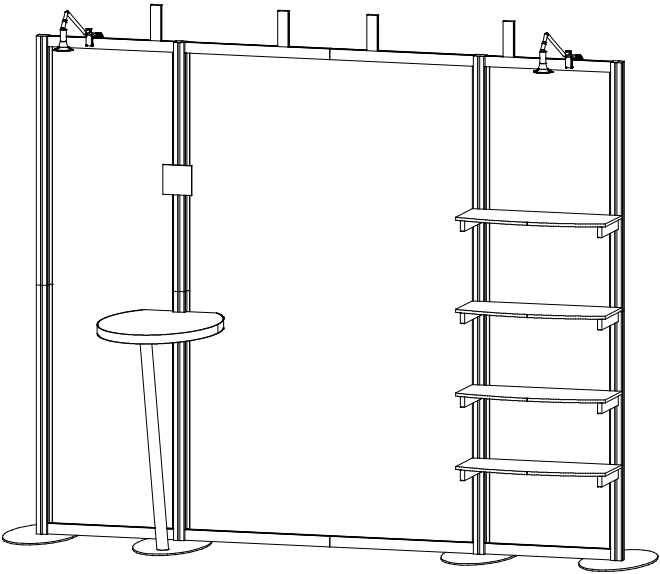
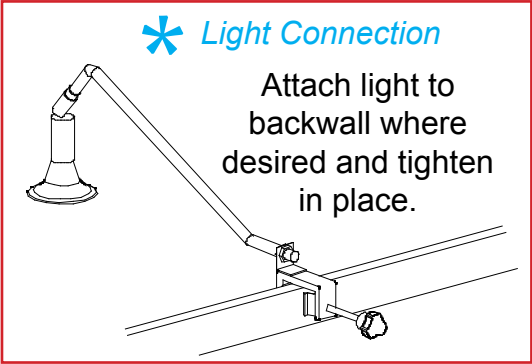
\*\*Do not over tighten Knobs.\*\*

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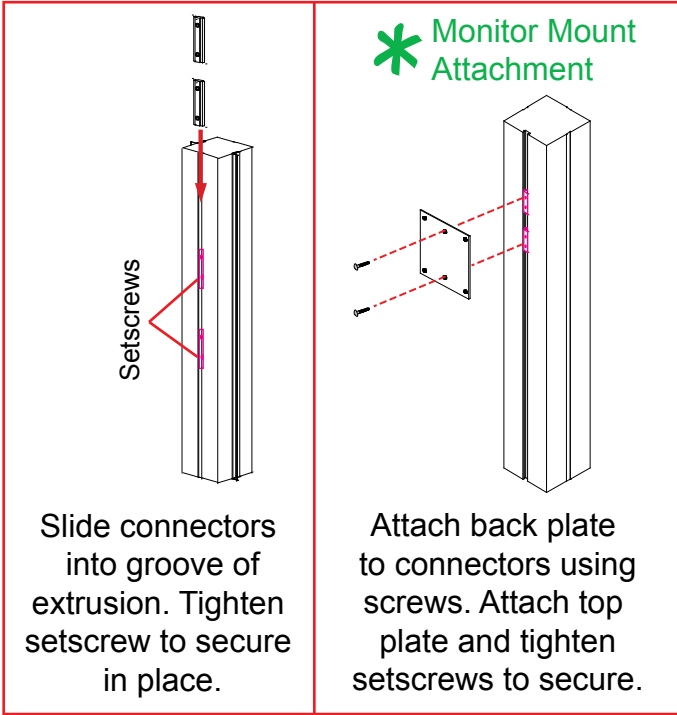
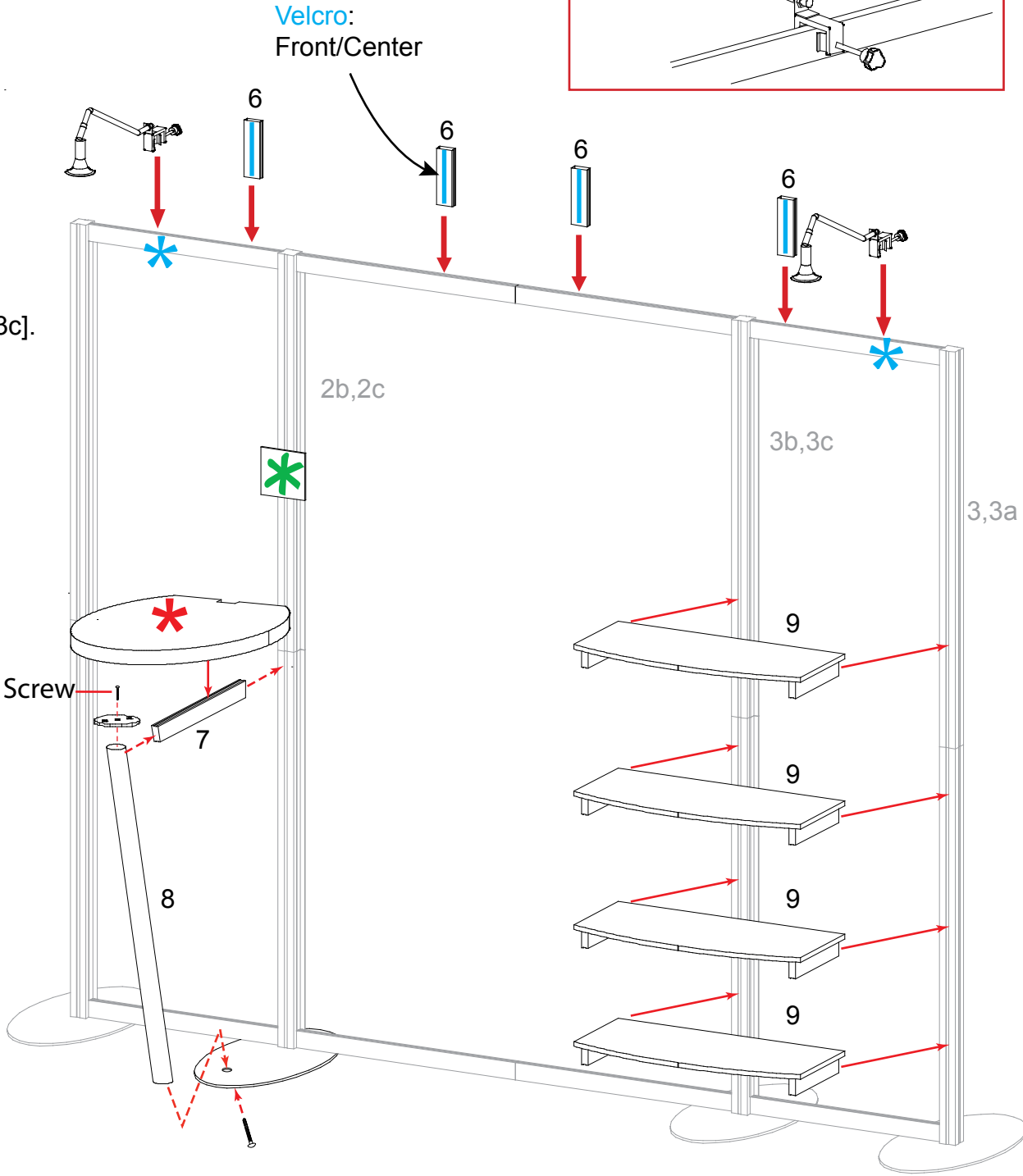
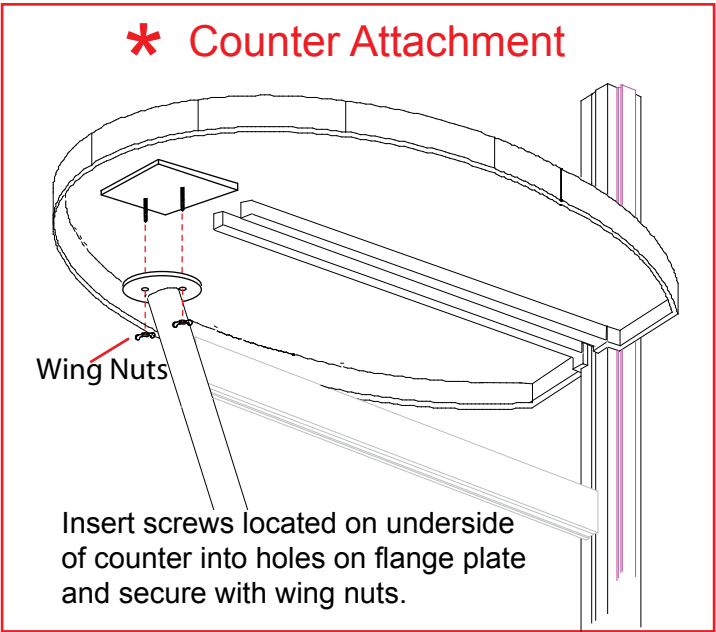
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Item	Qty.	Description
6	4	6"h Z45 Vertical Extrusion
7	1	19"l Z45 Horizontal Extrusion
8	1	38" Round Vertical Extrusion
9	4	11.625"d x 26"w Shelf

- Steps:
- 1) Connect vertical extrusions [6] to top of assembled frame.
  - 2) Attach lights. See [Light Connection](#) detail.
  - 3) Connect horizontal extrusion [7] to round vertical extrusion [8] & attach assembly to frame using bolt and fix locks.
  - 4) Place counter on top of horizontal extrusion [7] and secure using thumbscrews and washers provided.  
See [Counter Attachment](#) detail.
  - 5) Attach shelves [9] to vertical extrusion assemblies [3/3a] & [3b/3c].
  - 6) Connect monitor mount to vertical extrusion assembly [2b/2c].  
See [Monitor Mount Attachment](#) detail.



When assembled

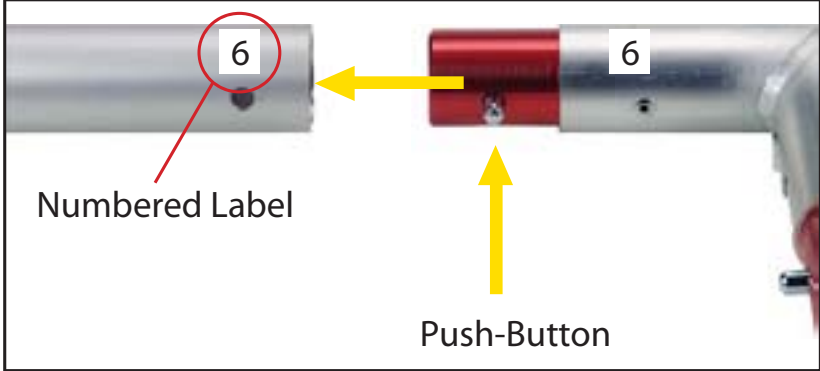
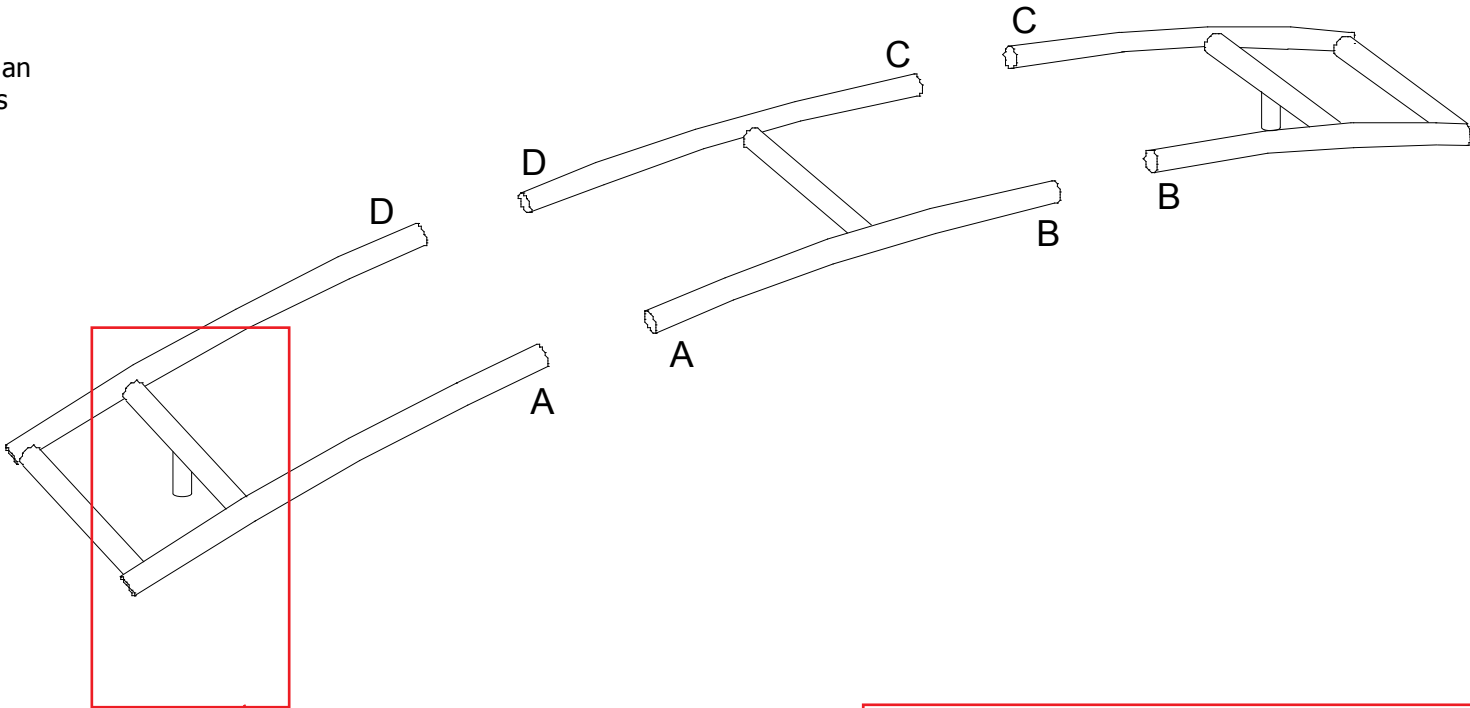


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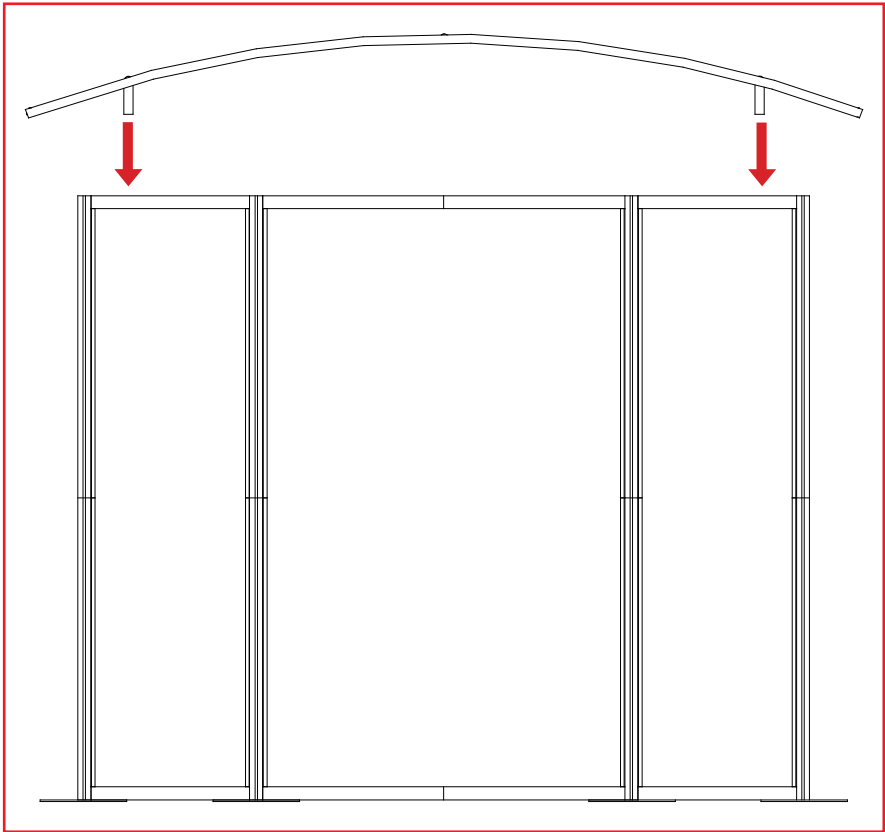
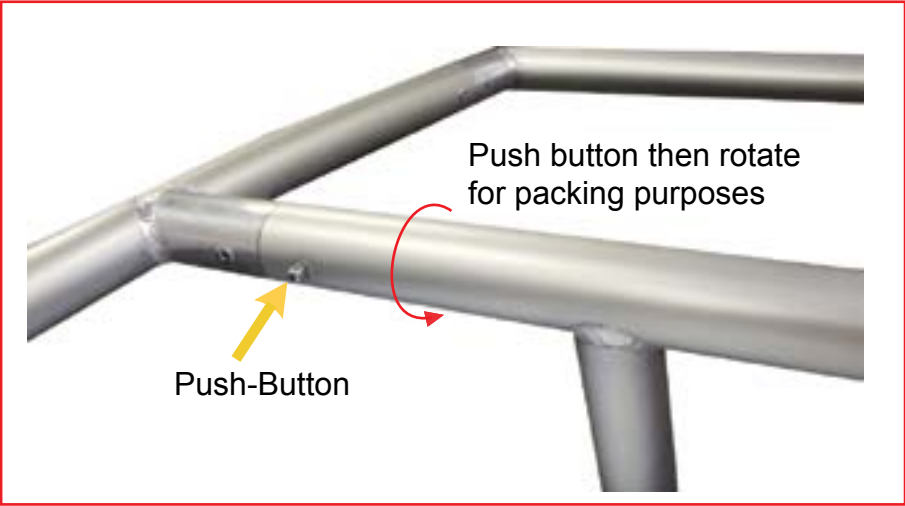
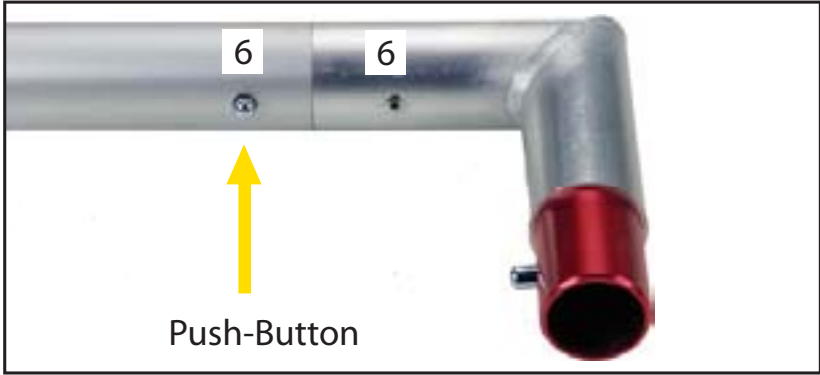
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- Steps:
- 1) Connect canopy pieces together as shown.
  - 2) Apply pillow case graphic to assembled canopy



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

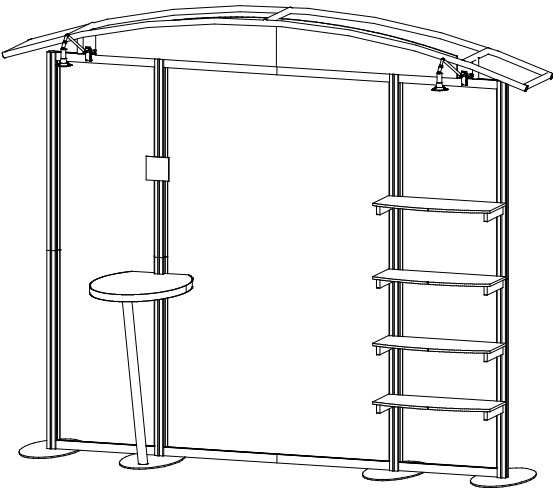
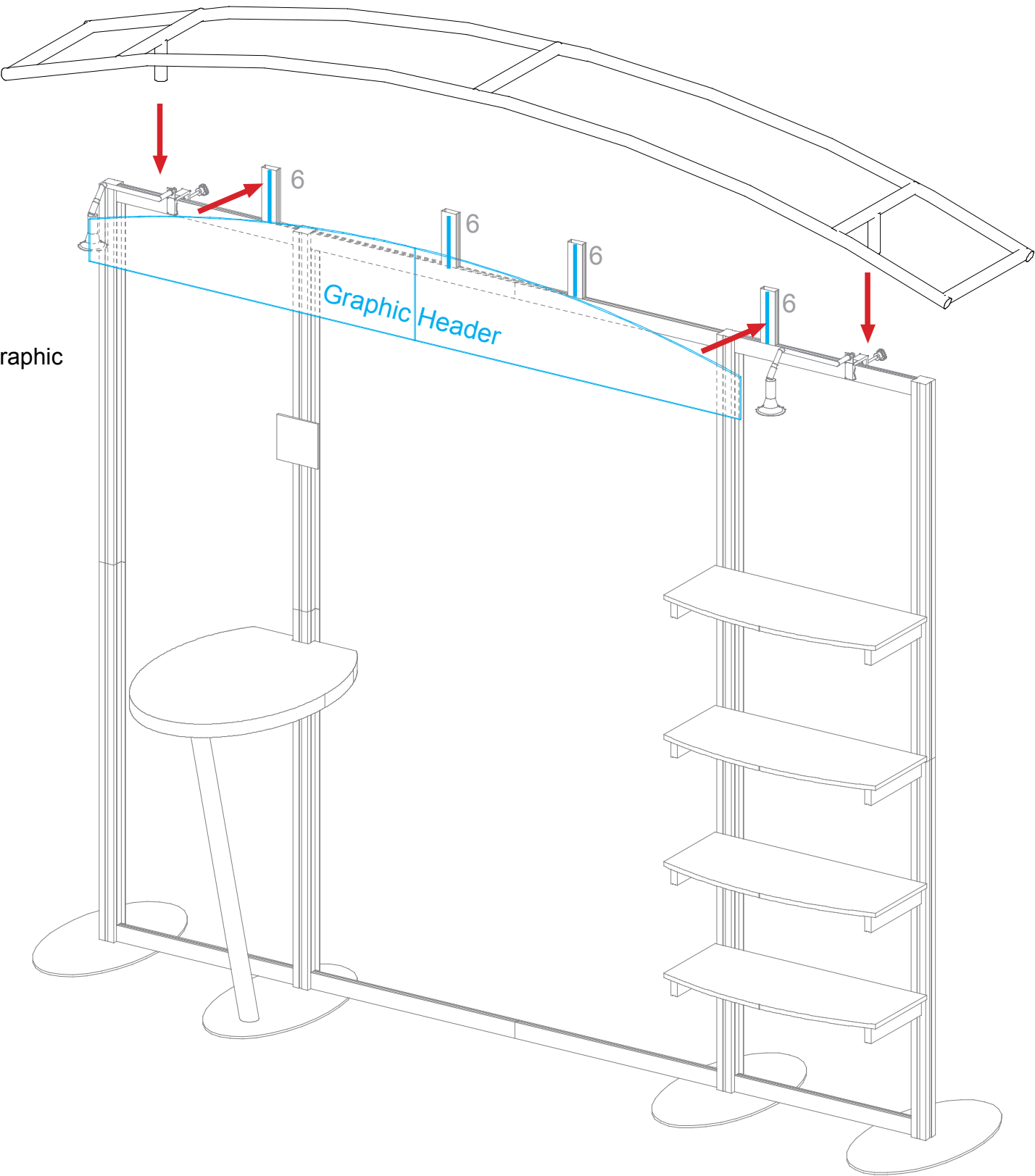


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- Steps:
- 1) Attach canopy to top of assembled frame.
  - 2) Connect Graphic Header using velcro on backside of graphic and front side of vertical extrusions [6].



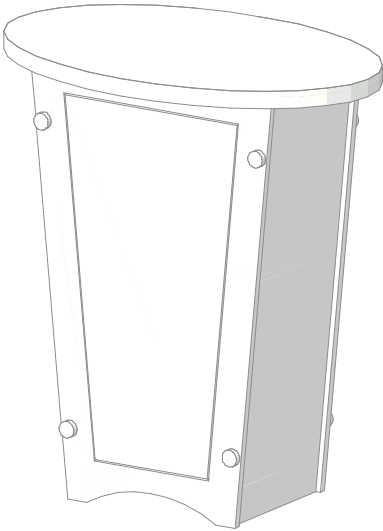
When assembled

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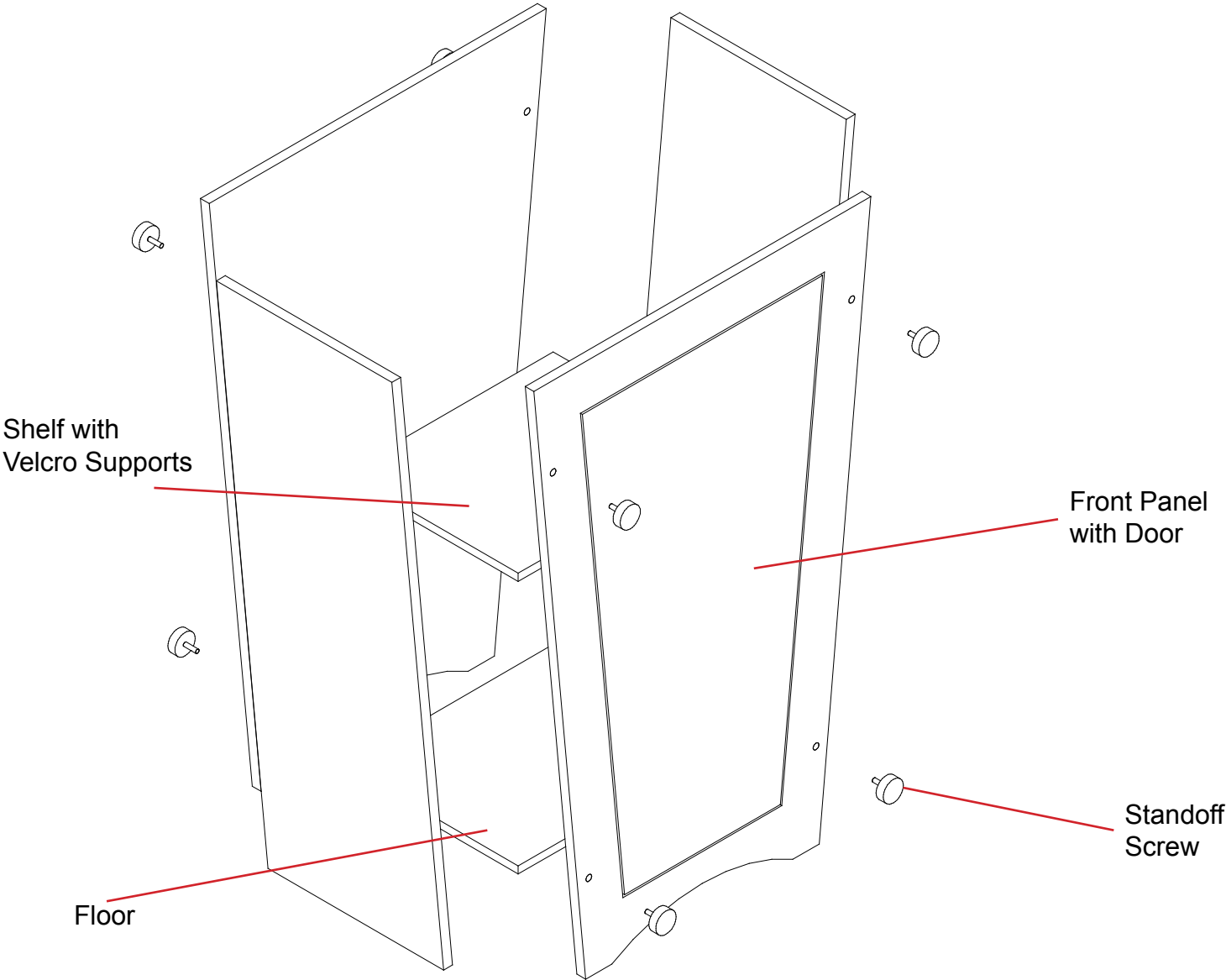
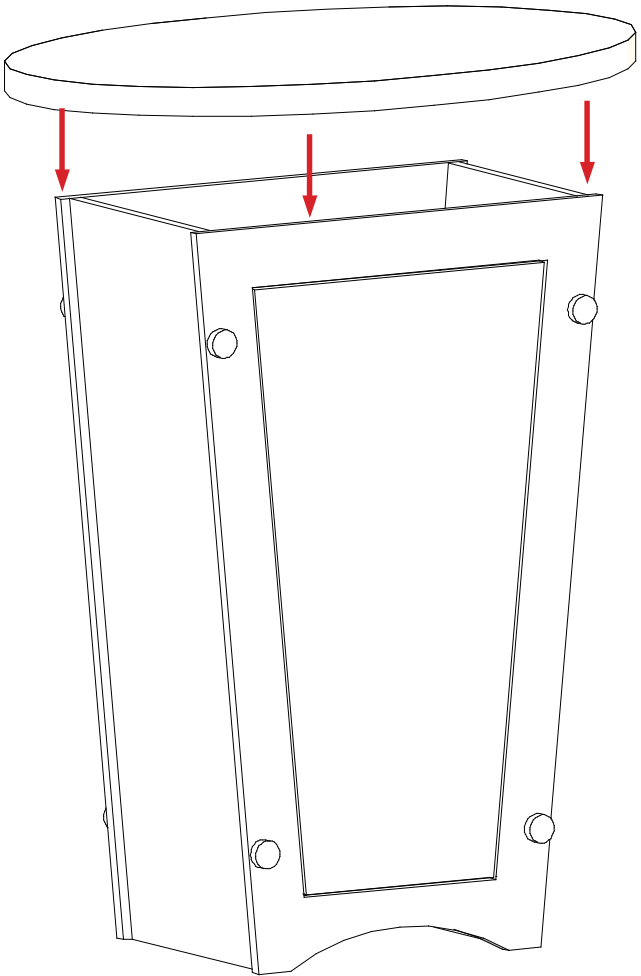
Setup Instructions:

- 1) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- 2) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- 3) After floor is in place, use velcro attachments to install shelf.



When assembled

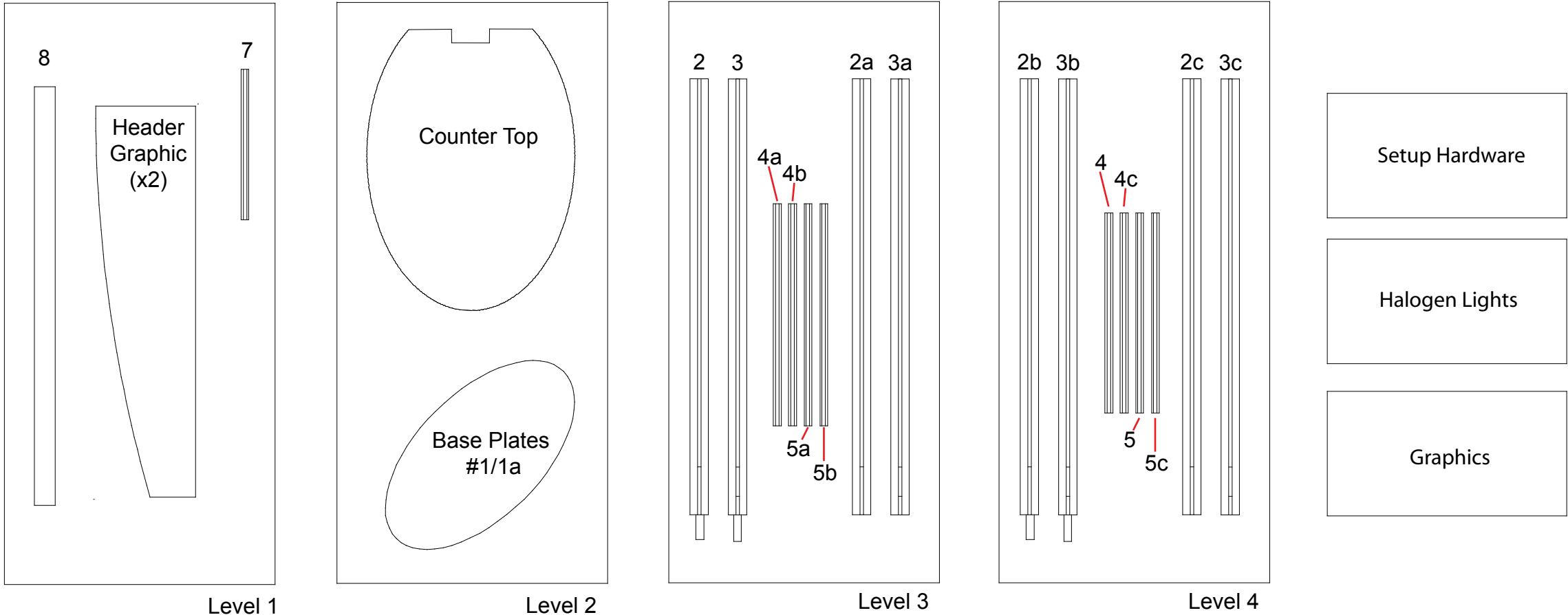
Attach the oval counter top to the pedestal base.



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Case Packing Top View

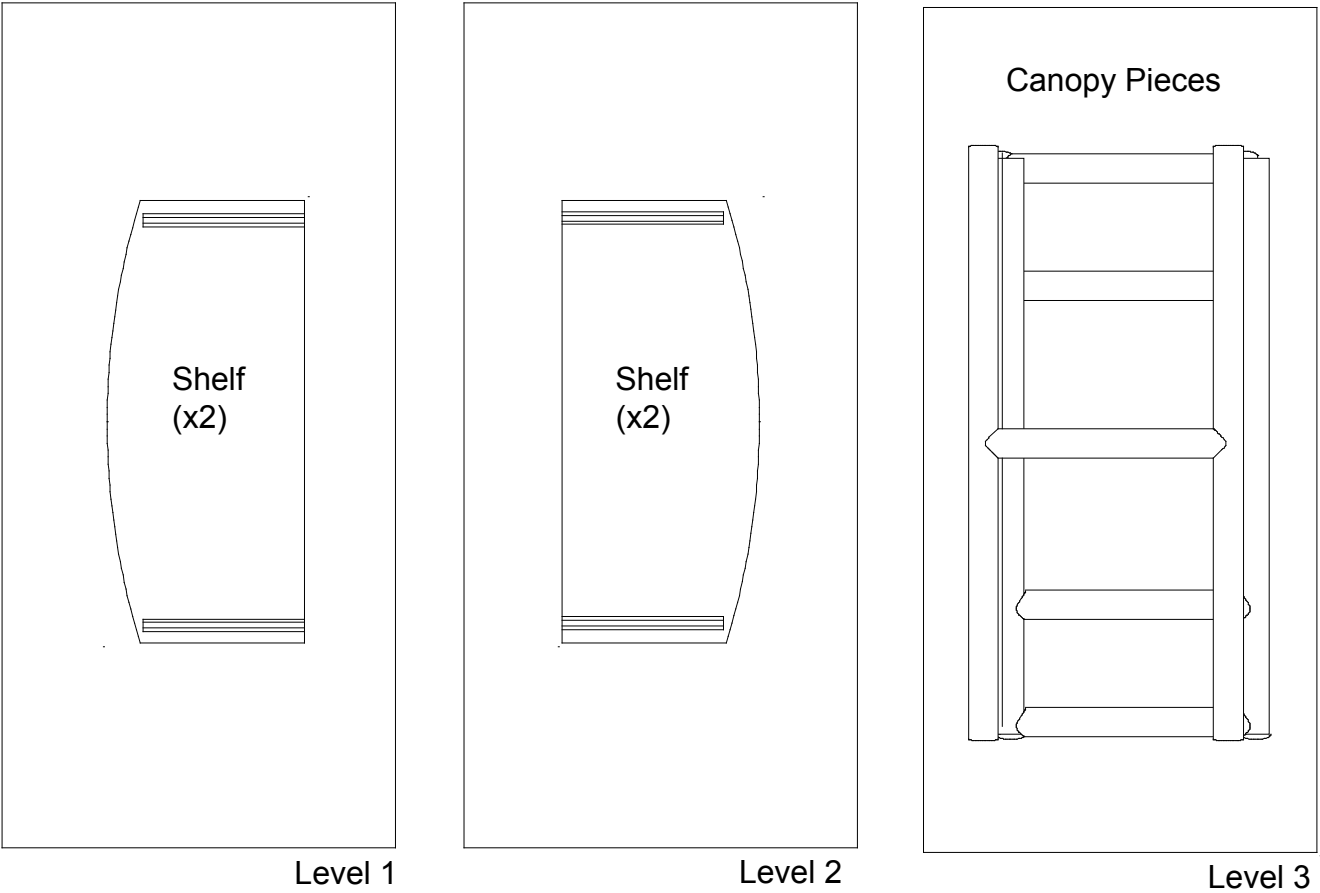


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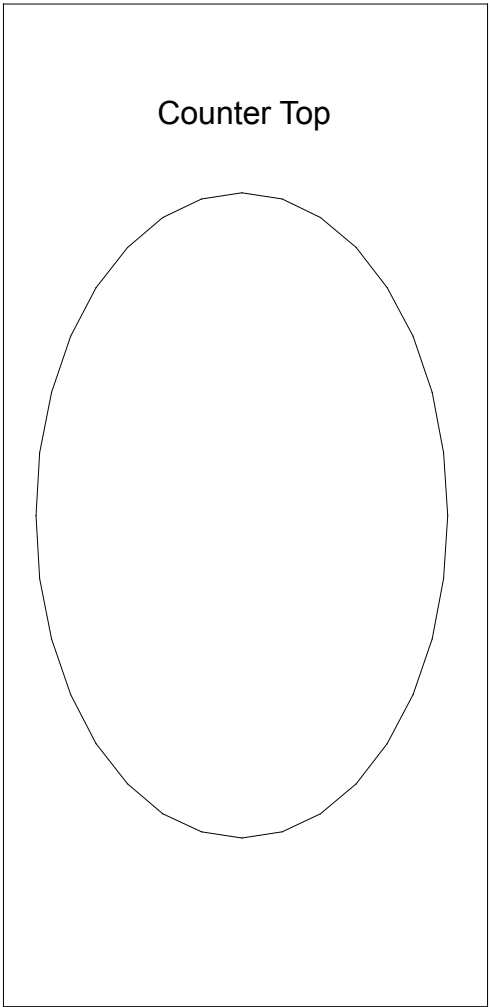
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Case Packing Top View

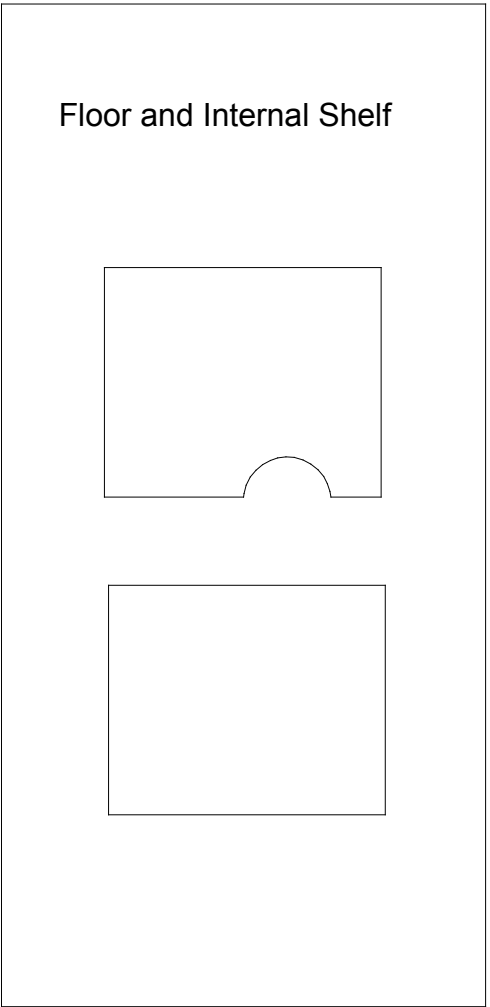


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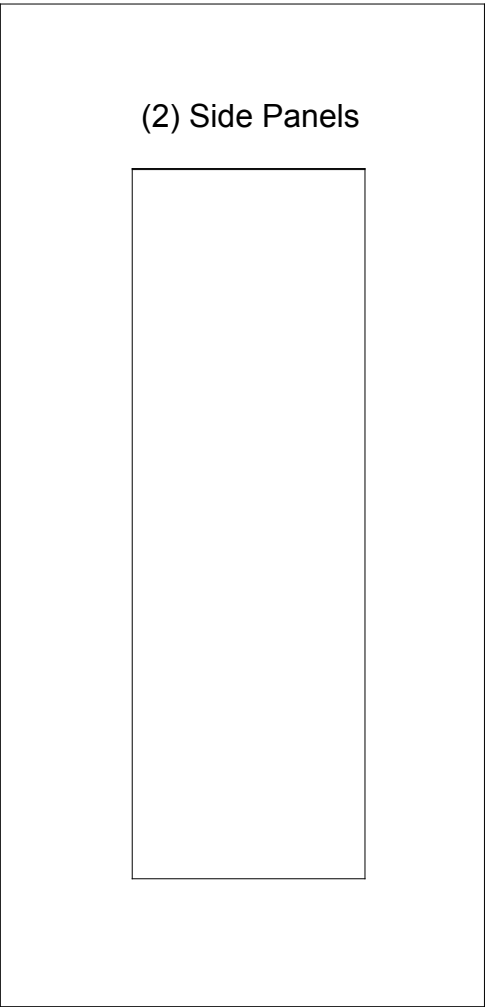
Case Packing Top View



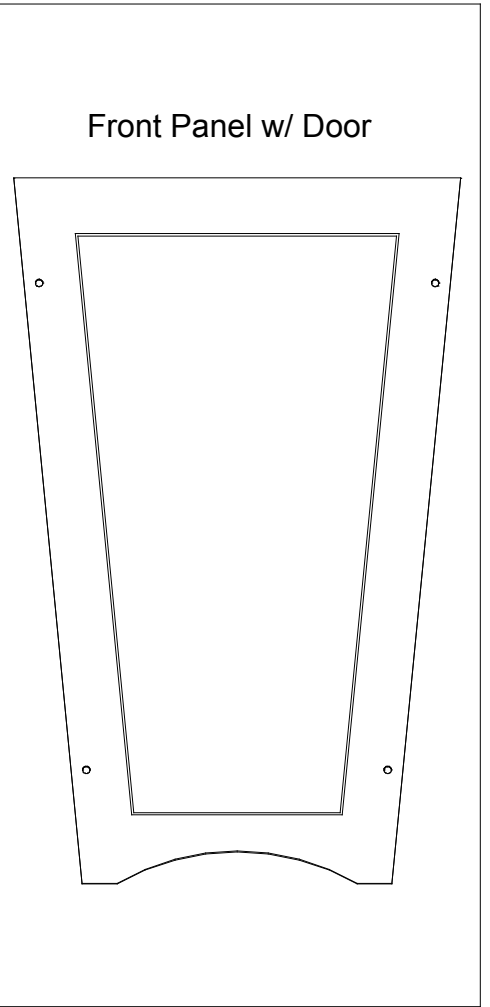
Level 1



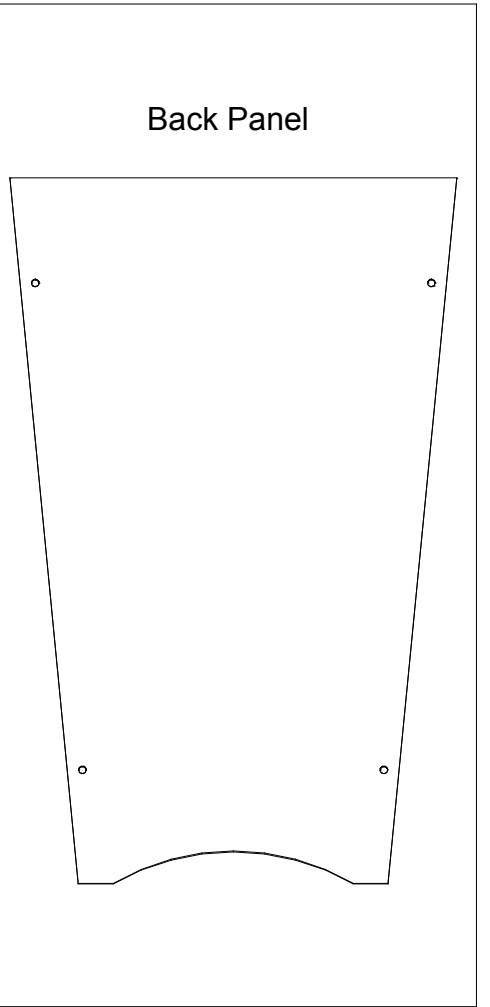
Level 2



Level 3



Level 4



Level 5

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