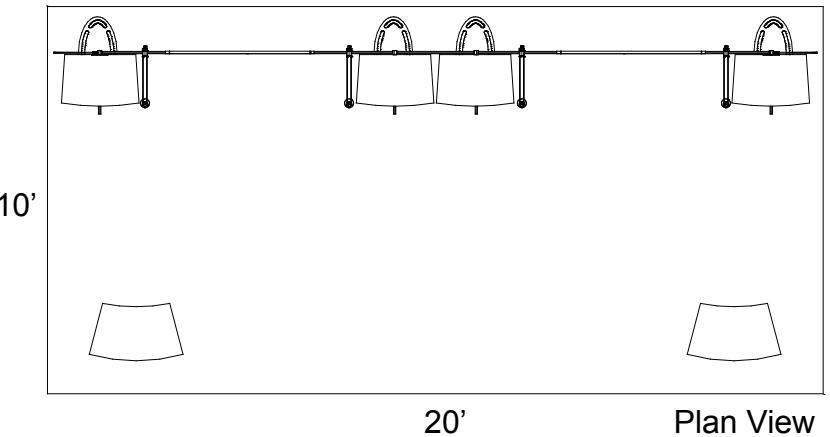
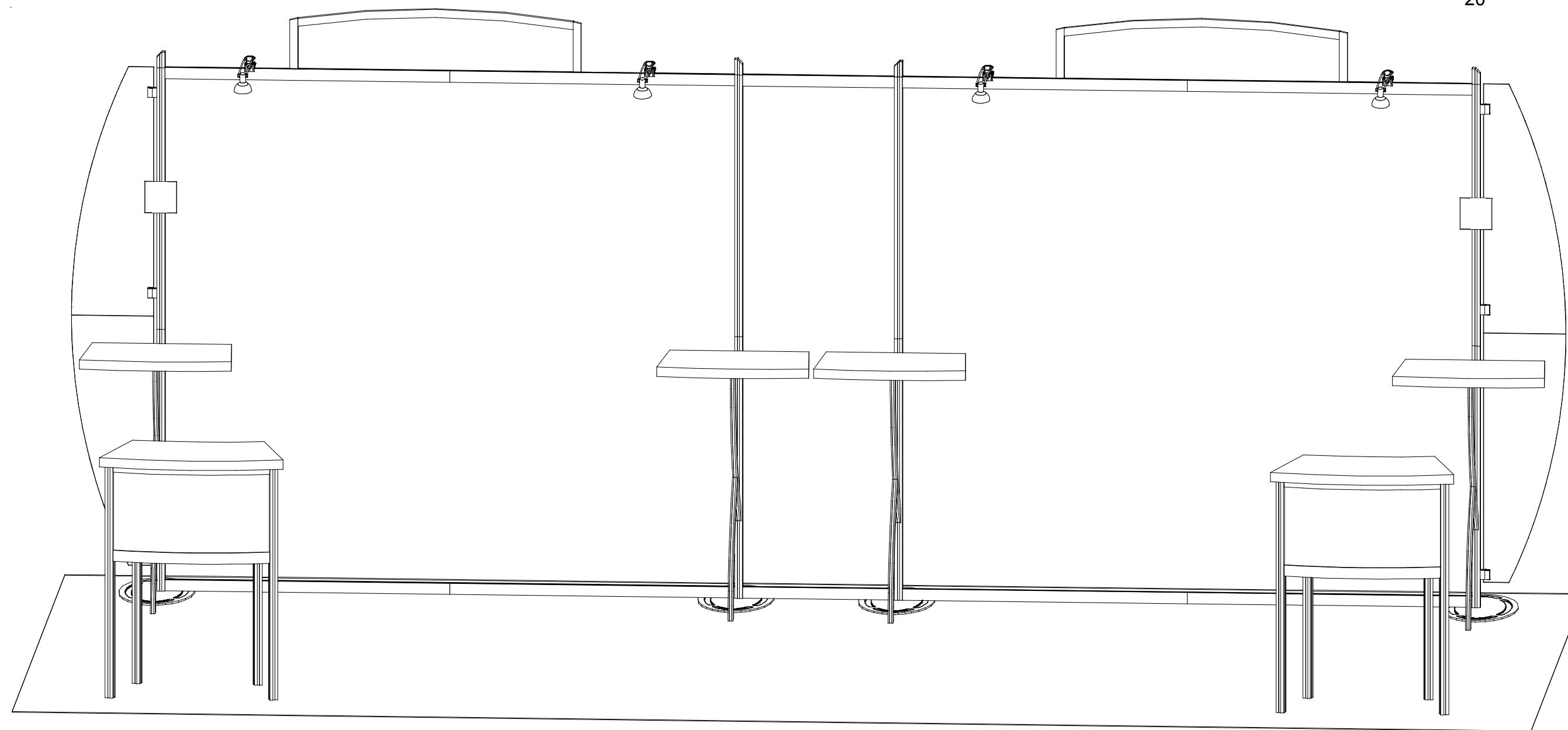


# SACAGAWEA DESIGNS



Plan View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL  
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# SACAGAWEA

DESIGNS

## Using You Set-up Instructions:

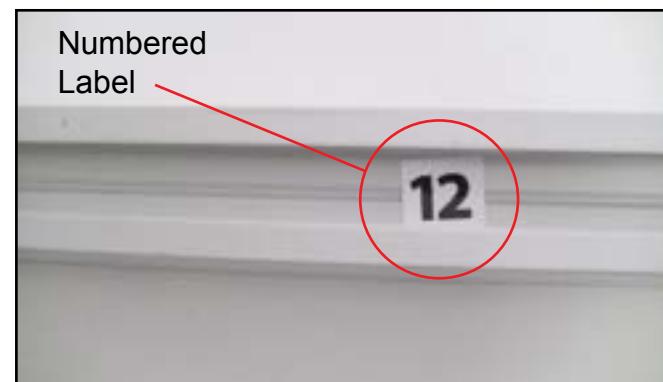
The Visionary Designs Set-up Instructions for Sacagawea displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

### THIS IS VERY IMPORTANT!

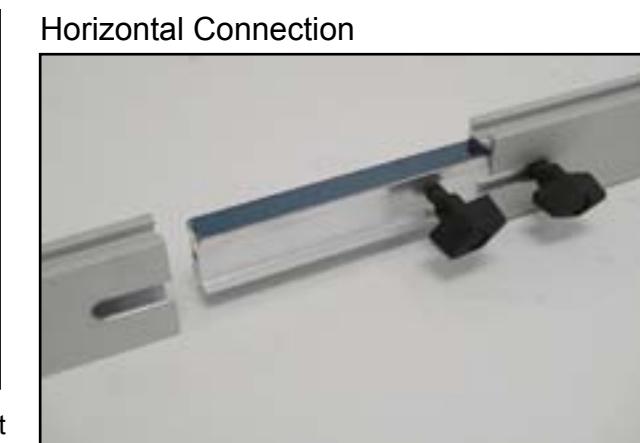
Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

## Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.



Detail C: A rectangular connection bar with plastic T-Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten.

Do Not Overtighten.

### Hex Key Tool



Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

### Typical Connection



Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

### Typical Connection



### Base Plate Connection



Detail D: Attach vertical extrusions to base plates with supplied bolts inserted through the hole in the plate. Be careful not to strip the thread.

### Vertical Connection



Detail E: A square connection bar with plastic T-Knobs is inserted between two vertical extrusions joined end-to-end. Turn the knobs clockwise to tighten.

Do Not Overtighten.

### Corner Connection



Detail F: Plastic Star Knobs are used to tighten locks where horizontal extrusions connect with vertical extrusions. Turn the knobs clockwise to tighten. Turn counter-clockwise to loosen, but do not remove knob.

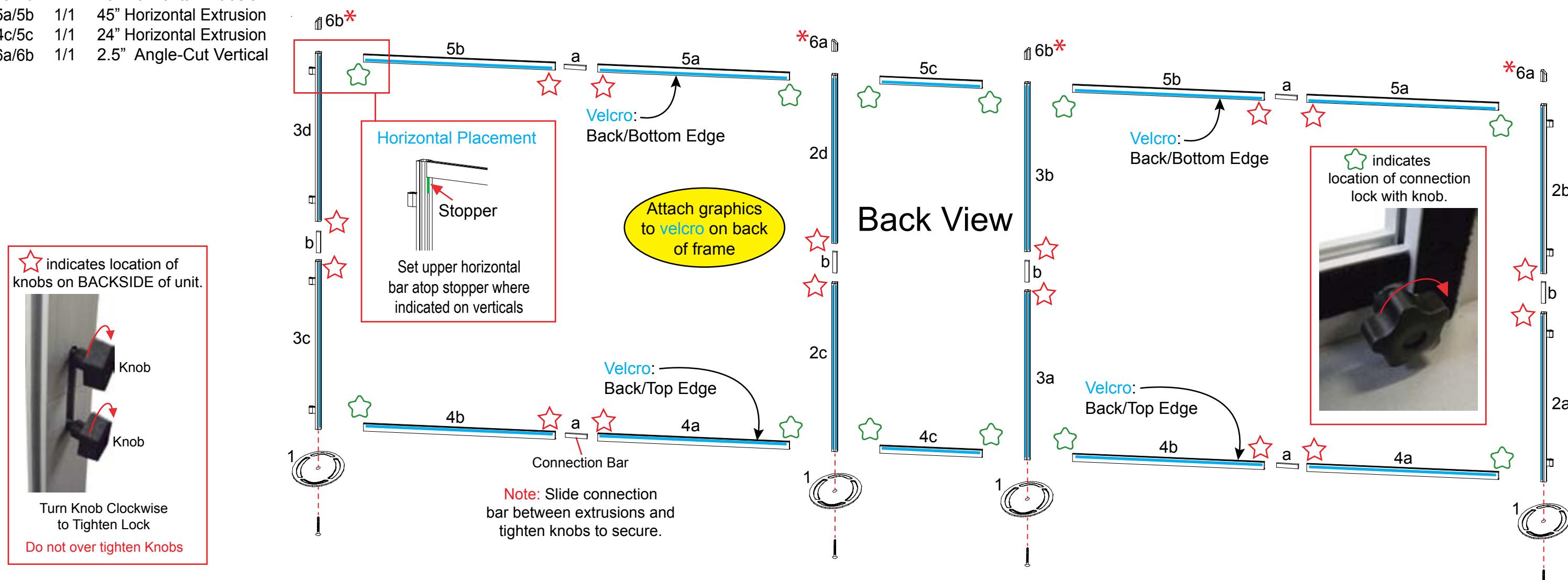
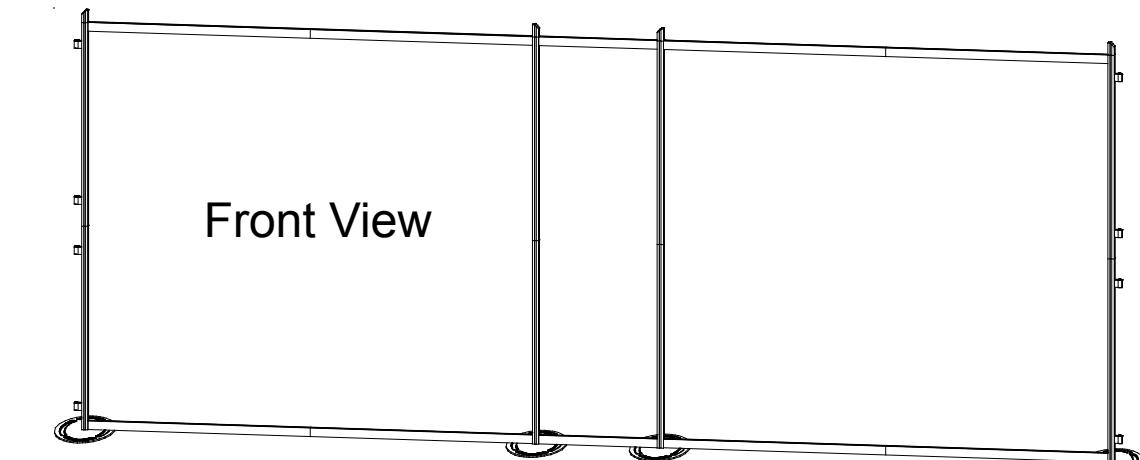
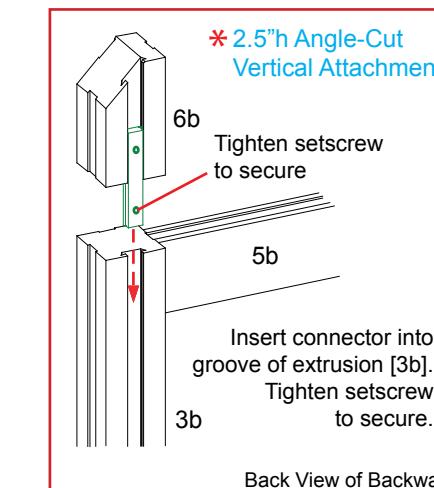
Do Not Overtighten.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

## Steps:

- 1) Attach base plates [1] to lower verticals [2a,3a,2c,3c] with bolts.
- 2) Connect upper verticals [2b,3b,2d,3d] to lower verticals [2a,3a,2c,3c] with connection bars [b].
- 3) Connect horizontals [4a,4b] and [5a,5b] with connection bars [a].
- 4) Connect vertical assemblies [2a/2b,3a/3b,2c/2d,3c/3d] with horizontal assemblies [4a/4b,5a/5b] and horizontals [4c,5c] as shown.
- 5) Connect angled verticals [6a,6b] to upper verticals as shown.
- 6) Attach graphics to **velcro** on back side of frame.

Item	Qty.	Description
1	4	Base Plate
2a/2b	1/1	42" Vertical Extrusion w/ A10 Clamps
3a/3b	1/1	42" Vertical Extrusion
2c/2d	1/1	42" Vertical Extrusion
3c/3d	1/1	42" Vertical Extrusion w/ A10 Clamps
4a/4b	1/1	45" Horizontal Extrusion
5a/5b	1/1	45" Horizontal Extrusion
4c/5c	1/1	24" Horizontal Extrusion
6a/6b	1/1	2.5" Angle-Cut Vertical

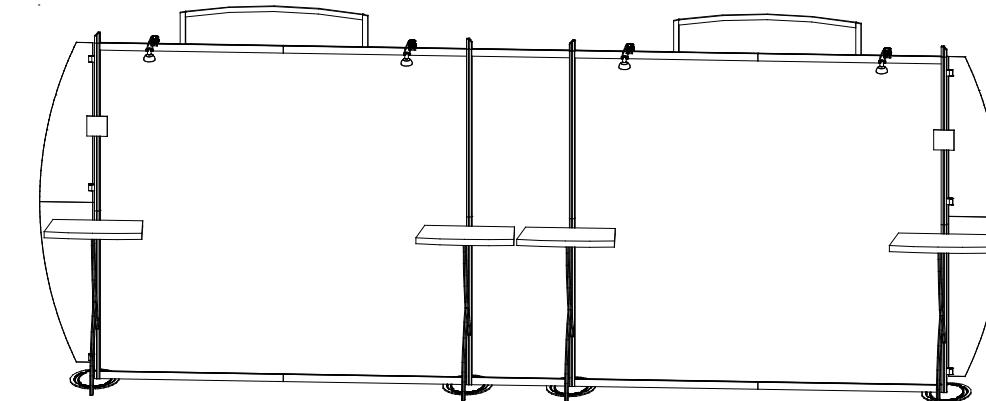


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

## Steps:

- 1) Attach lights as indicated.
- 2) Attach assembled header frames and apply graphics as shown.
- 3) Attach assembled counter supports [10/11] to verticals where indicated.
- 4) Attach support legs [10a] to counter supports [10/11].
- 5) Attach flange plates [11a] to tops of curved extrusions [10] as shown.
- 6) Attach counter tops to supports, see [counter top attachment detail](#).
- 7) Attach [wings](#) to A10 clamps as shown.
- 8) Attach monitor mounts as indicated.

Item	Qty.	Description
7/8/9	2/2/2	Header Frame
10	4	30.2" Curved Extrusion
10a	4	Leg Support
11	4	12.184" w Horizontal Extrusion
11a	4	Flange Plate



## Wing Attachment



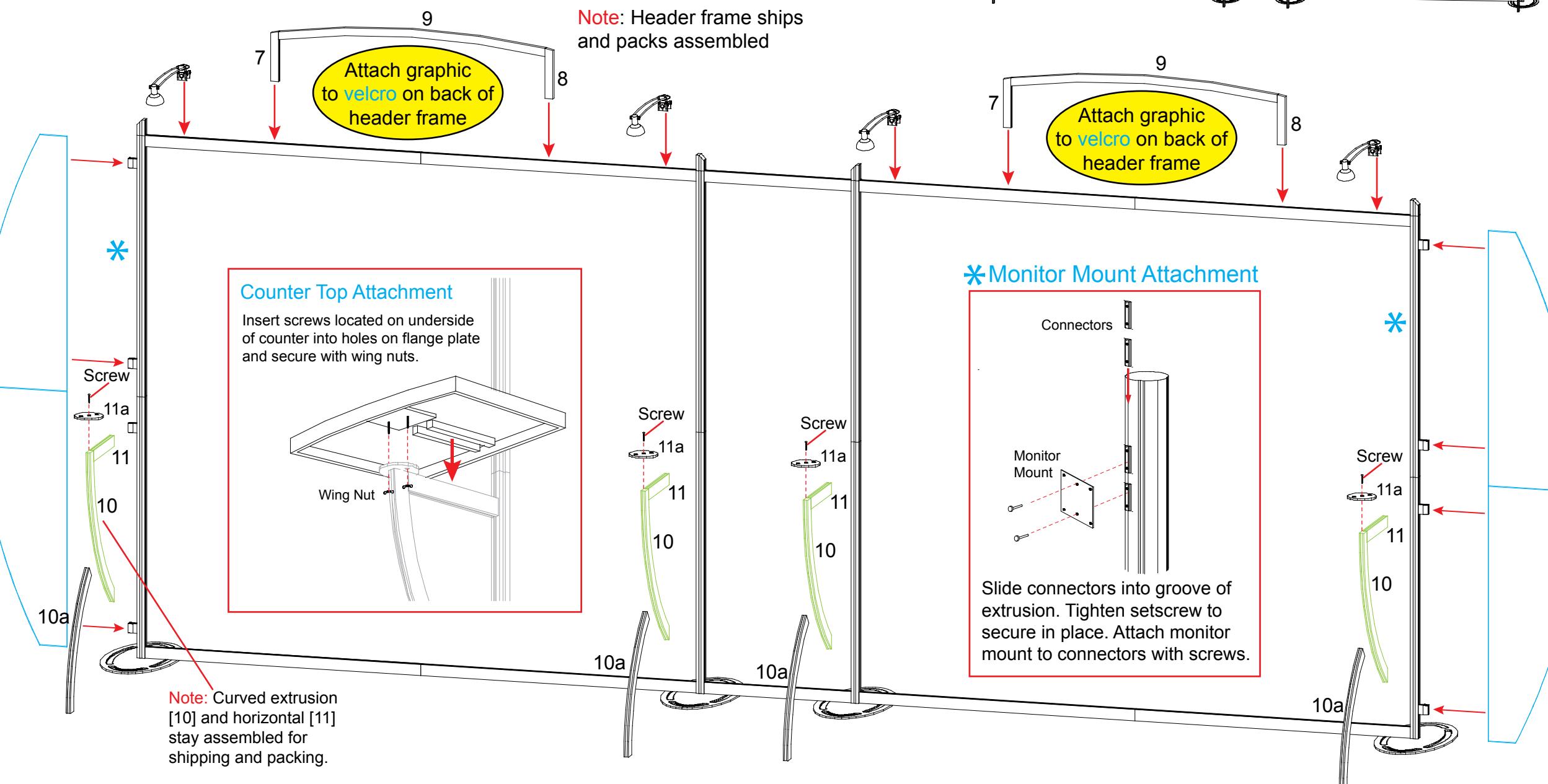
When desired location  
is found, tighten  
set screw to secure.



Tighten black plastic  
set screw to secure  
Wing in place.



Keep A10 clamps  
attached to verticals

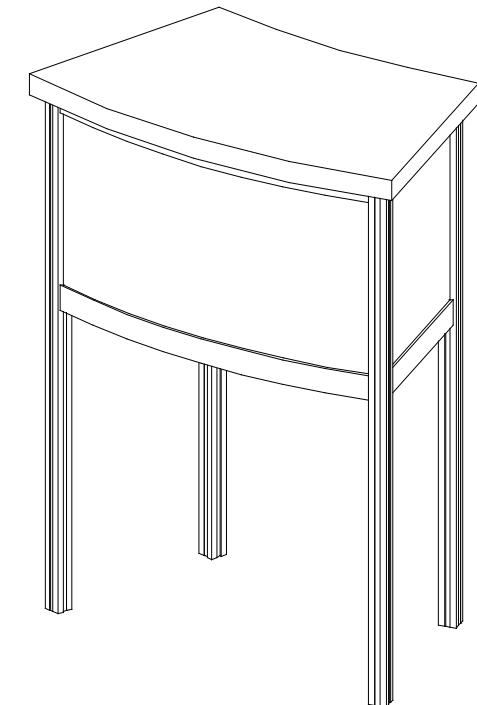
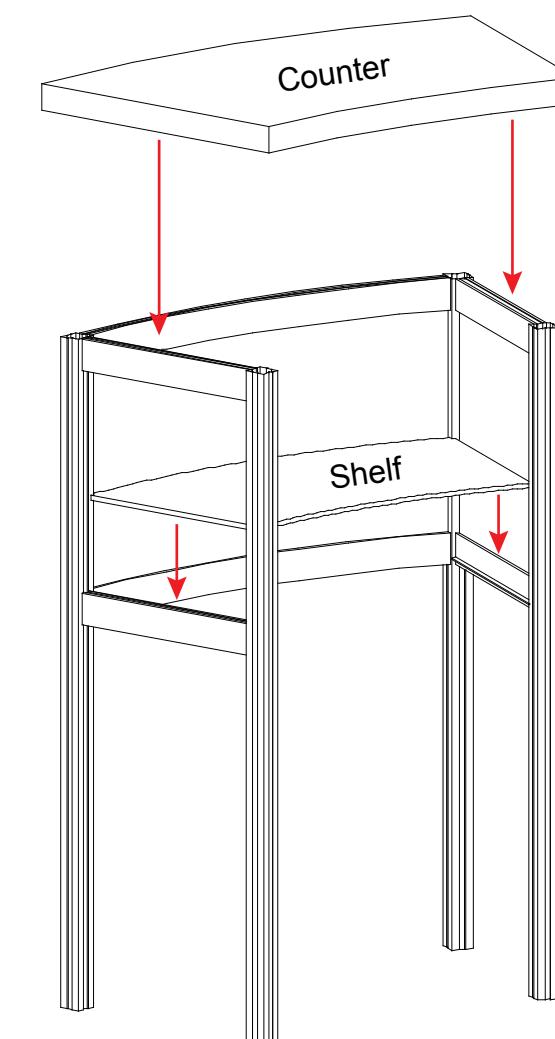
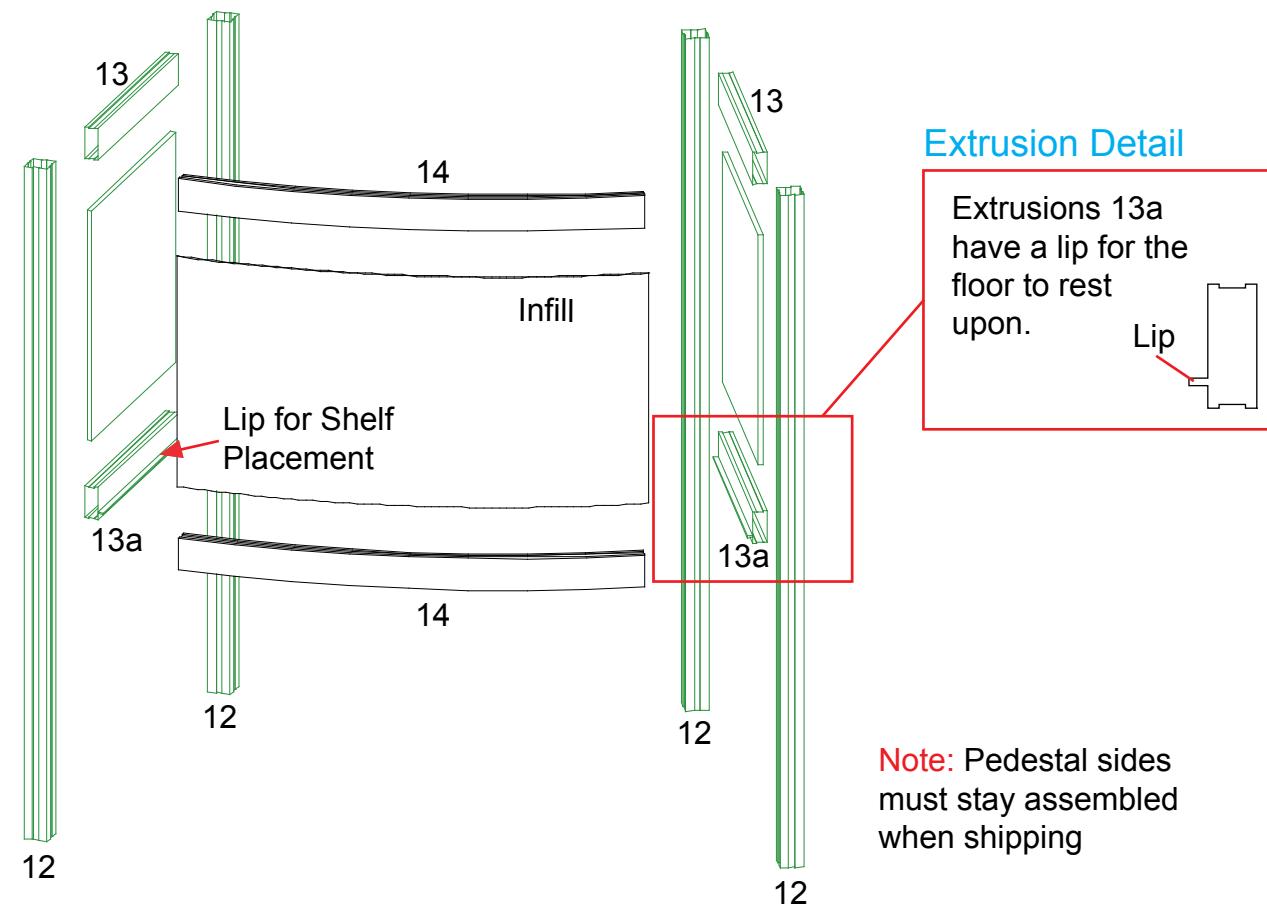
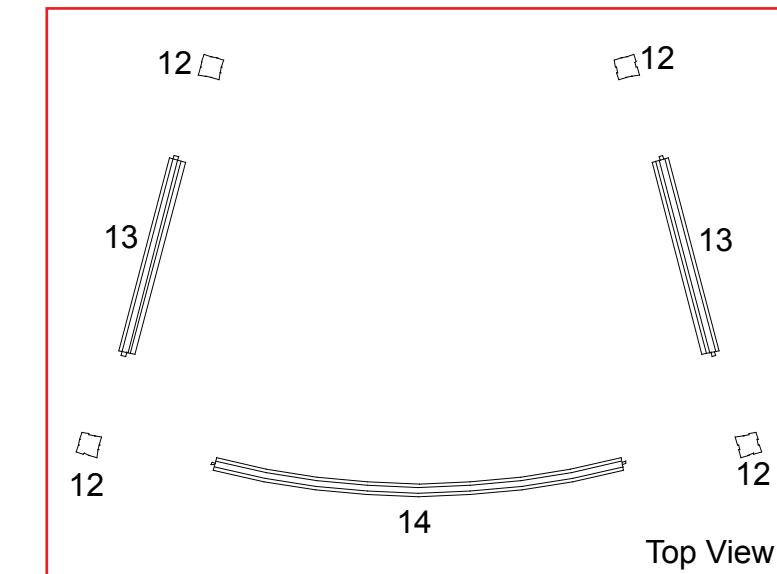


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Item	Qty	Description
12	4	38" h Vertical Extrusion
13/13a	2/2	12" w Horizontal Extrusion
14	2	25" w Horizontal Extrusion

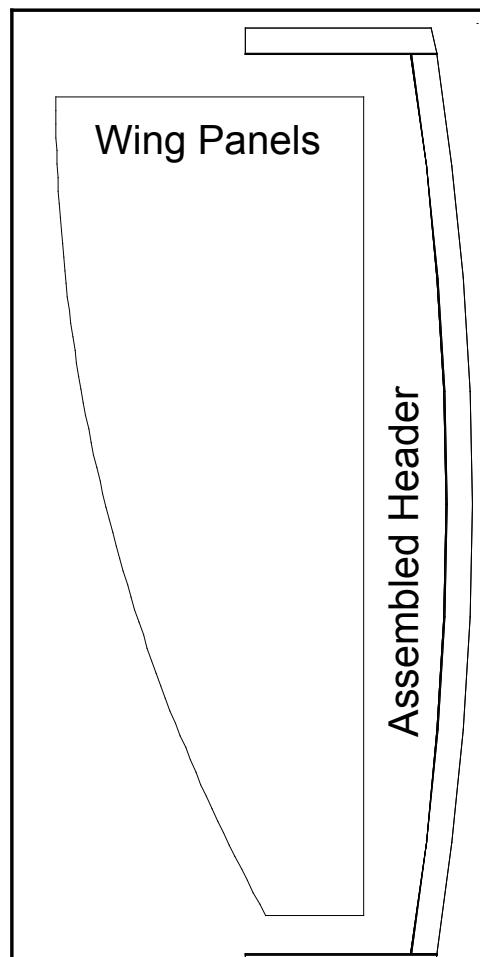
## Steps

- 1) Attach horizontal extrusions [13 and 13a] between vertical extrusions [12], placing inserts between horizontals.
- 2) Attach curved horizontal extrusions [14] between vertical extrusions [12], placing insert between curved horizontals.
- 3) Place shelf atop lip of extrusions.
- 4) Set counter top atop assembled base.

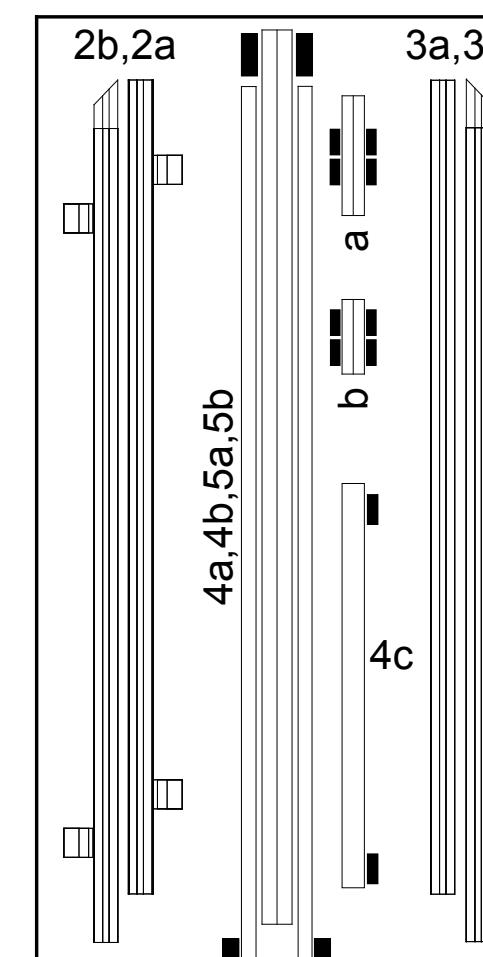


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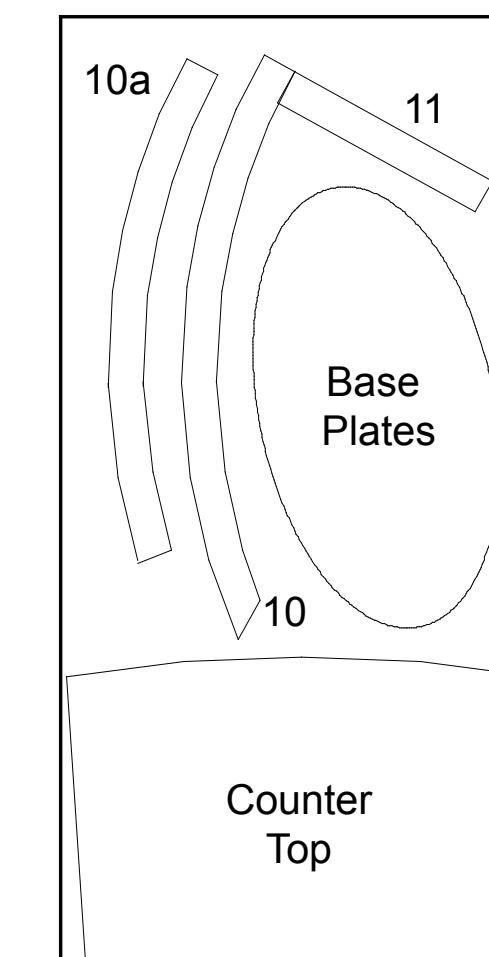
## Top View



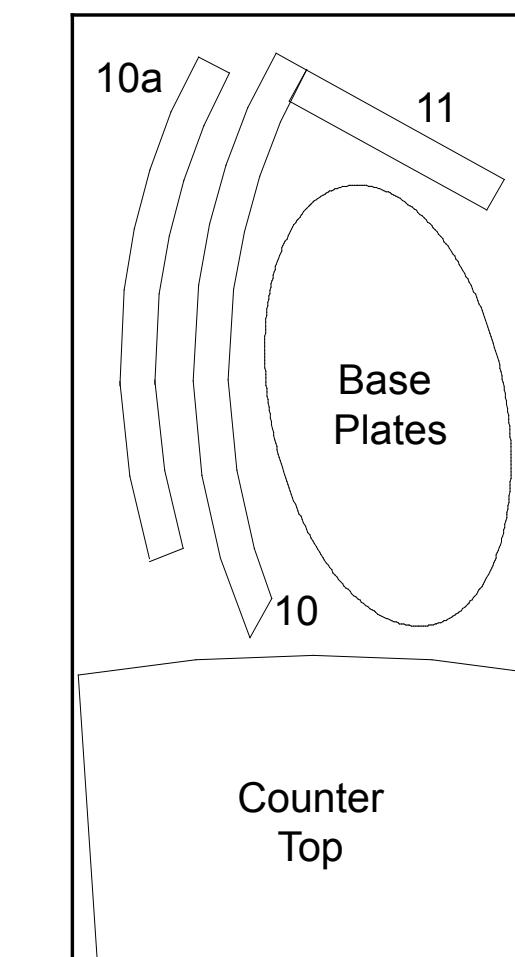
Level 1



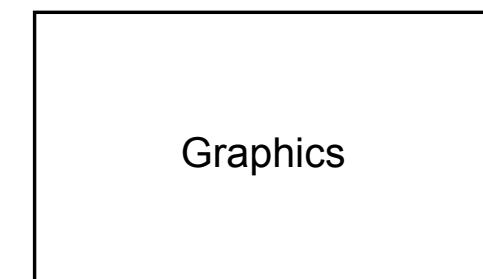
Level 2



Level 3



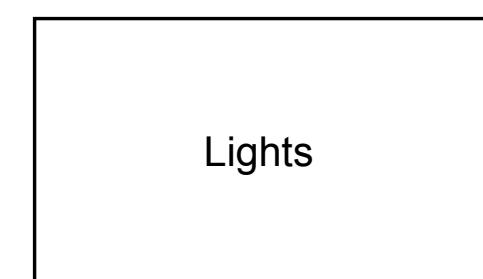
Level 4



Graphics



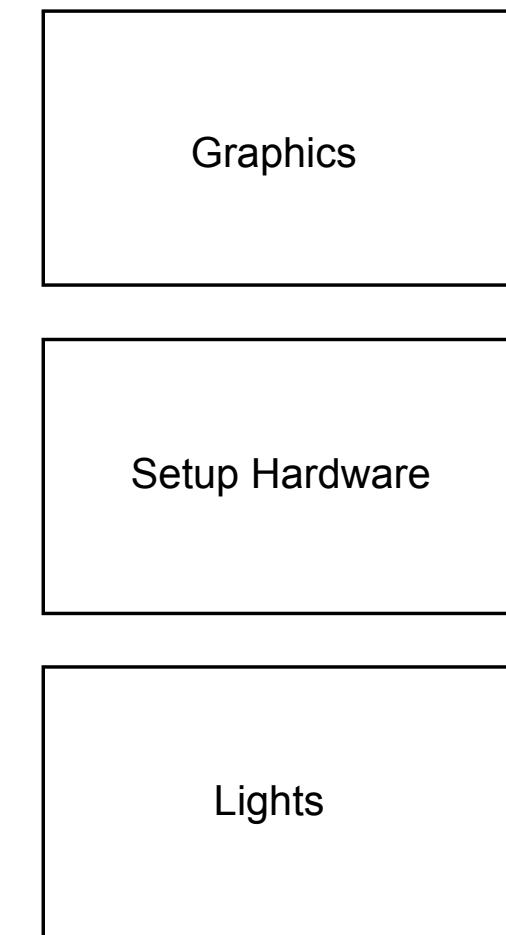
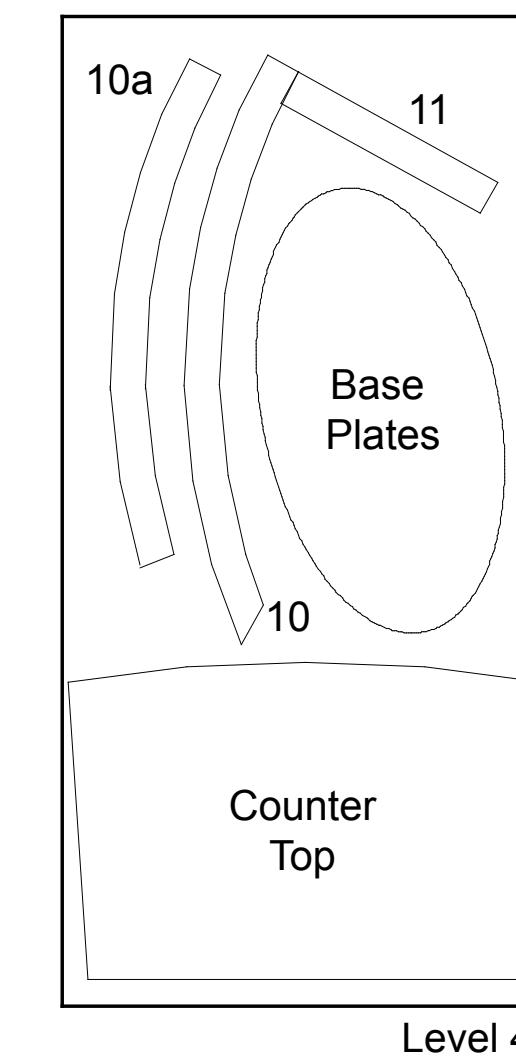
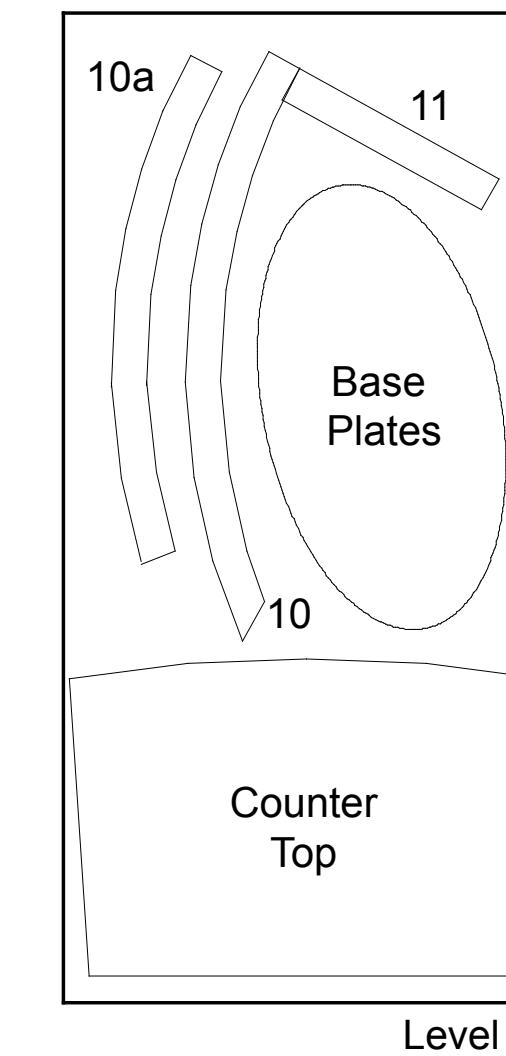
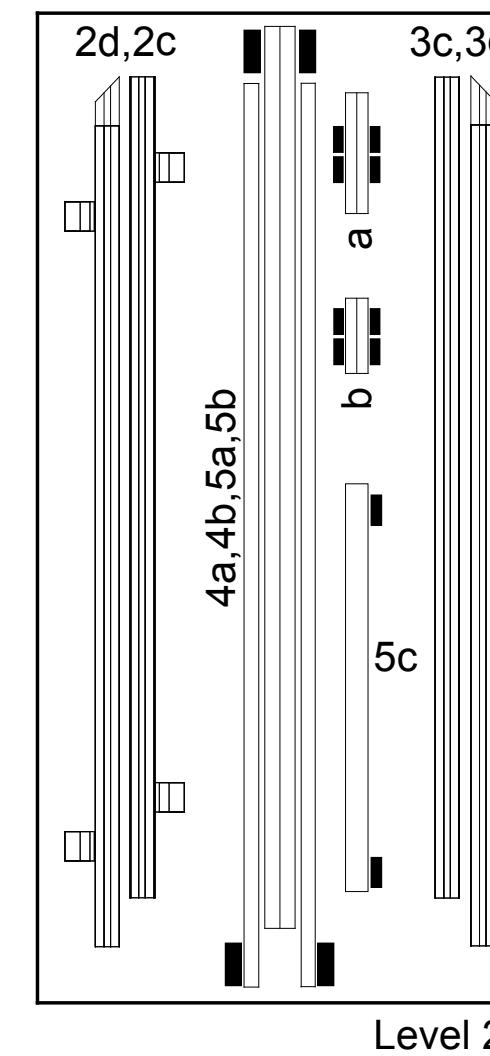
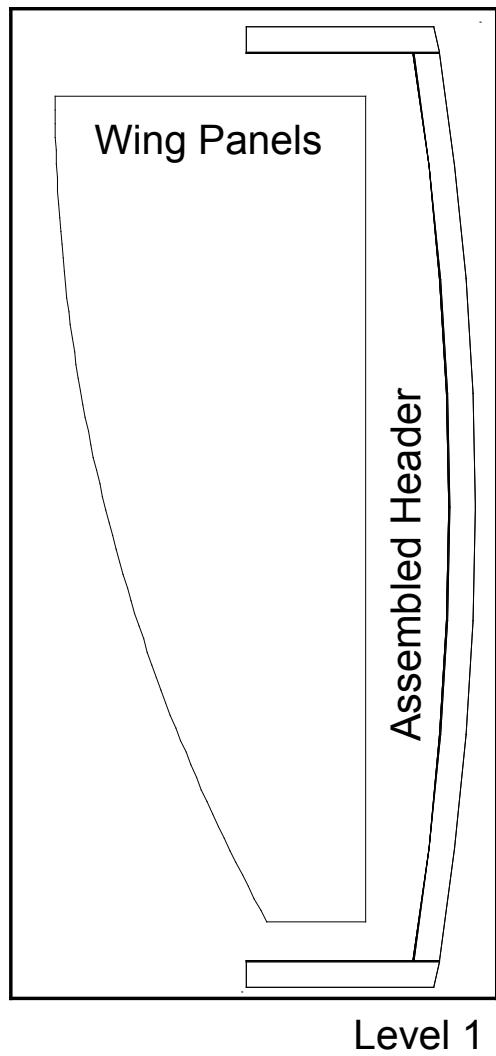
Setup Hardware



Lights

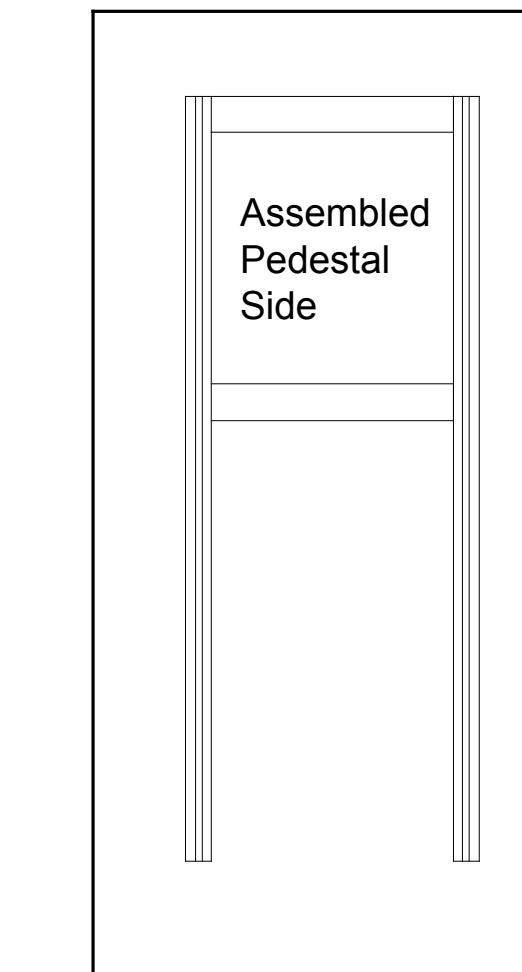
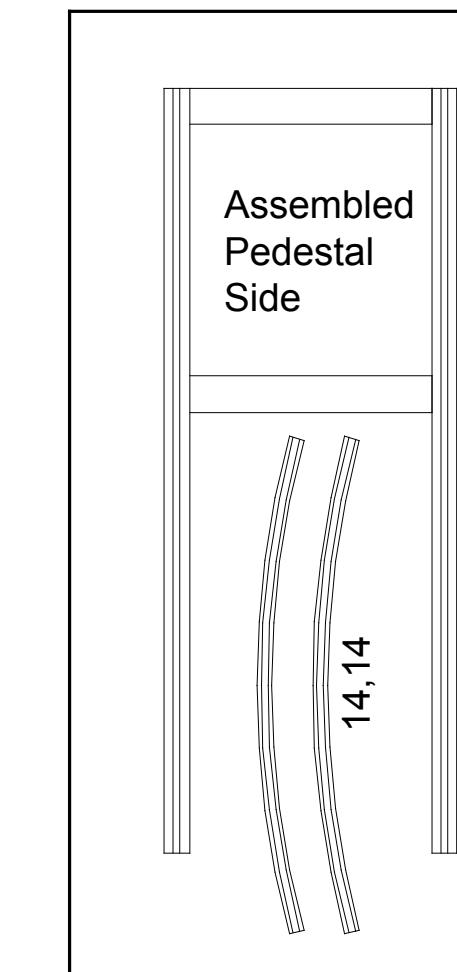
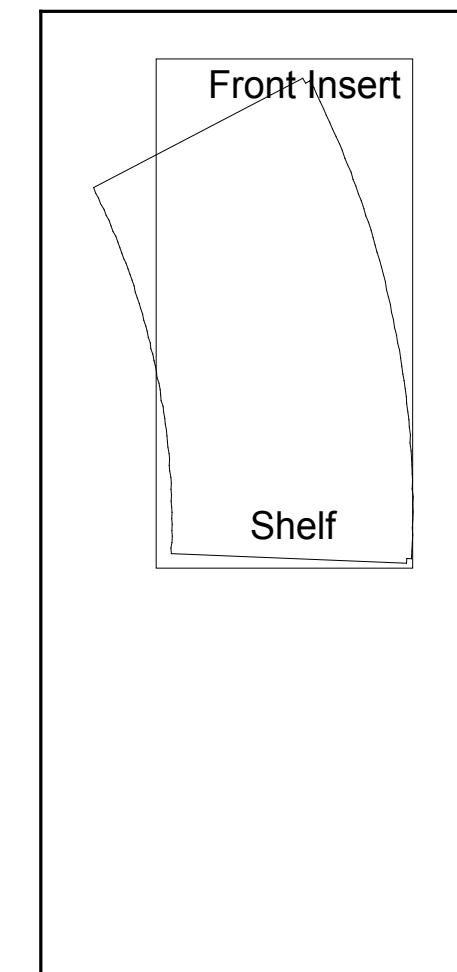
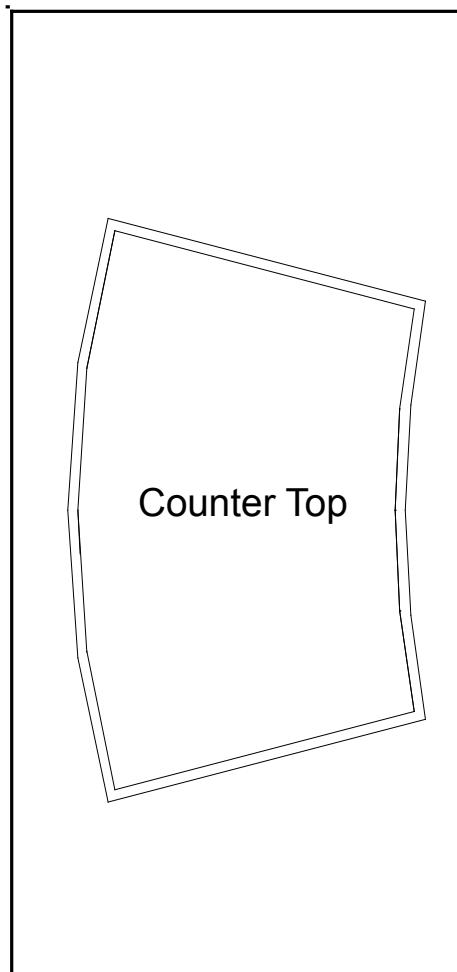
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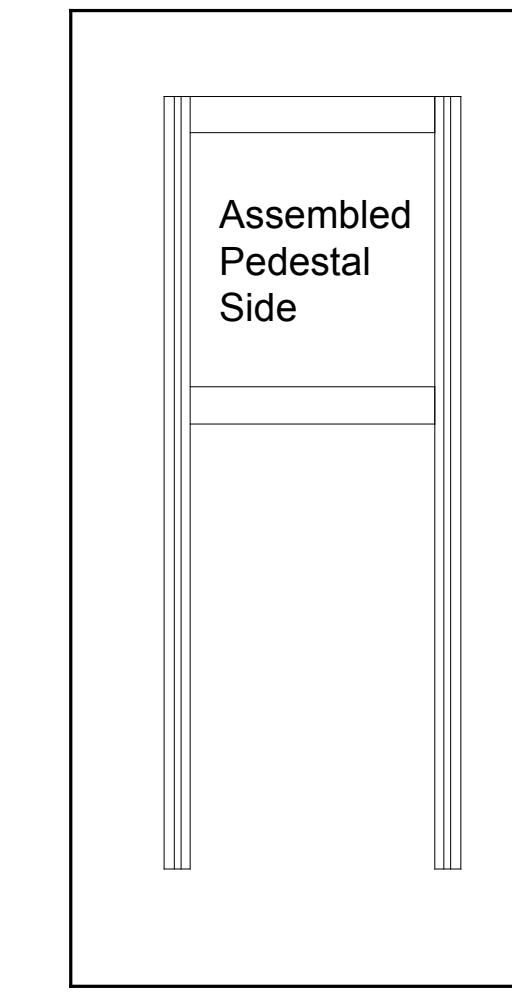
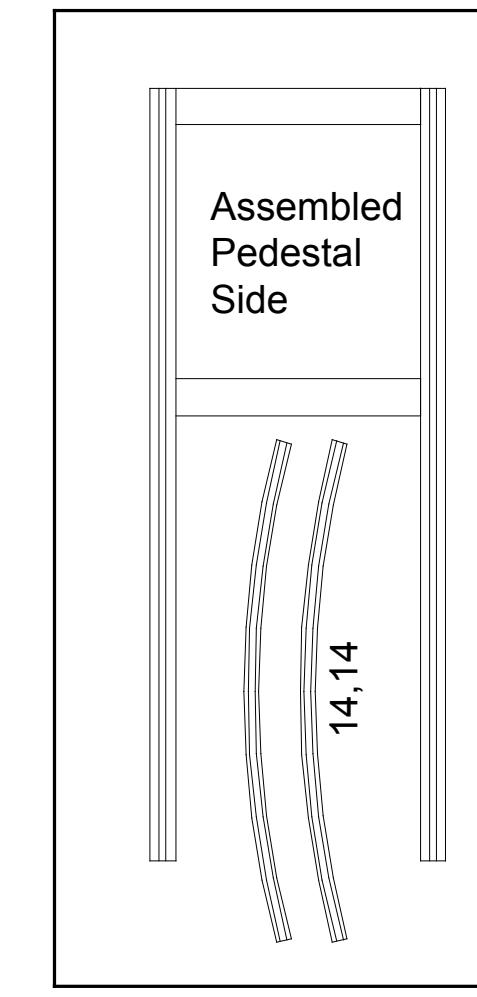
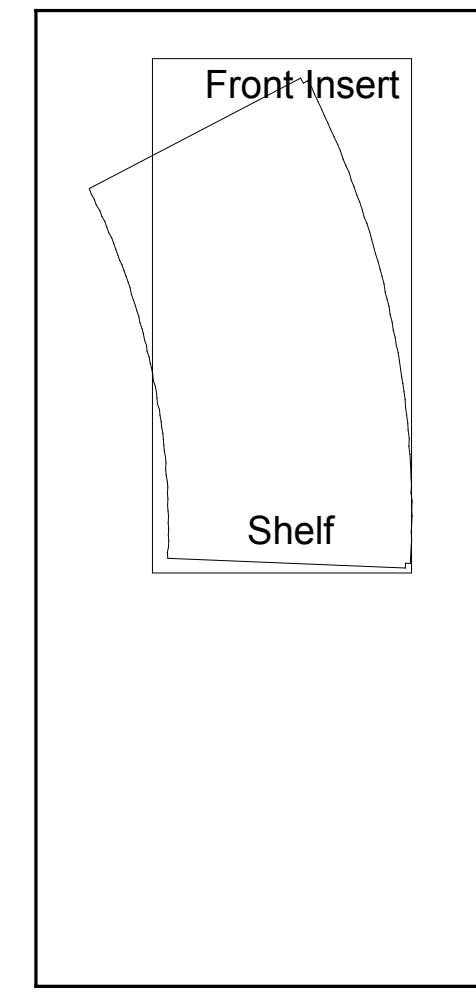
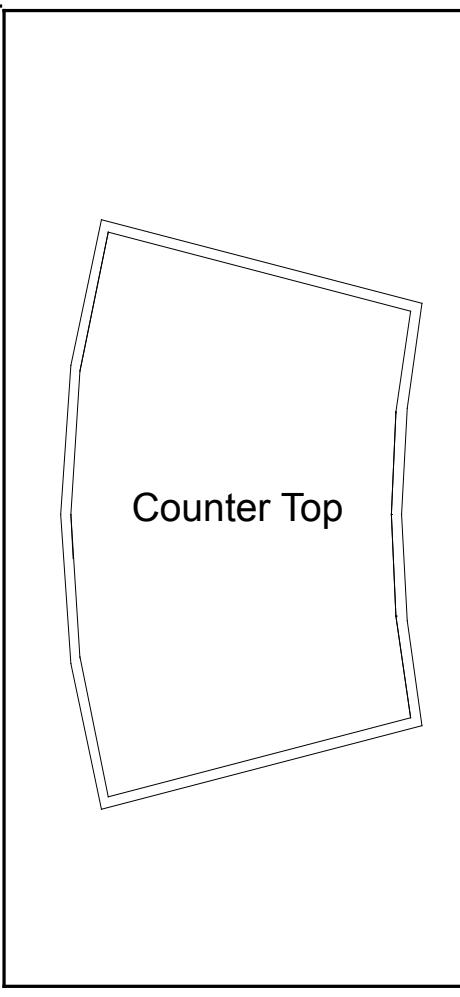
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