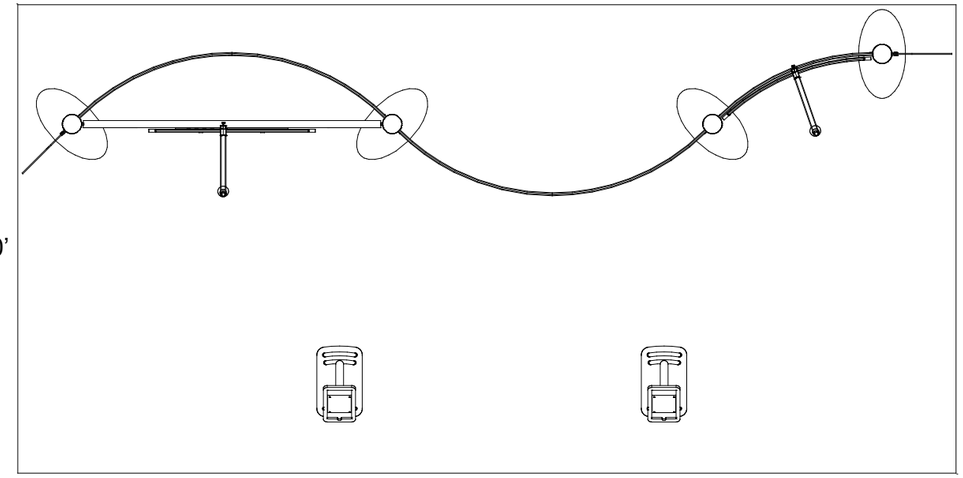
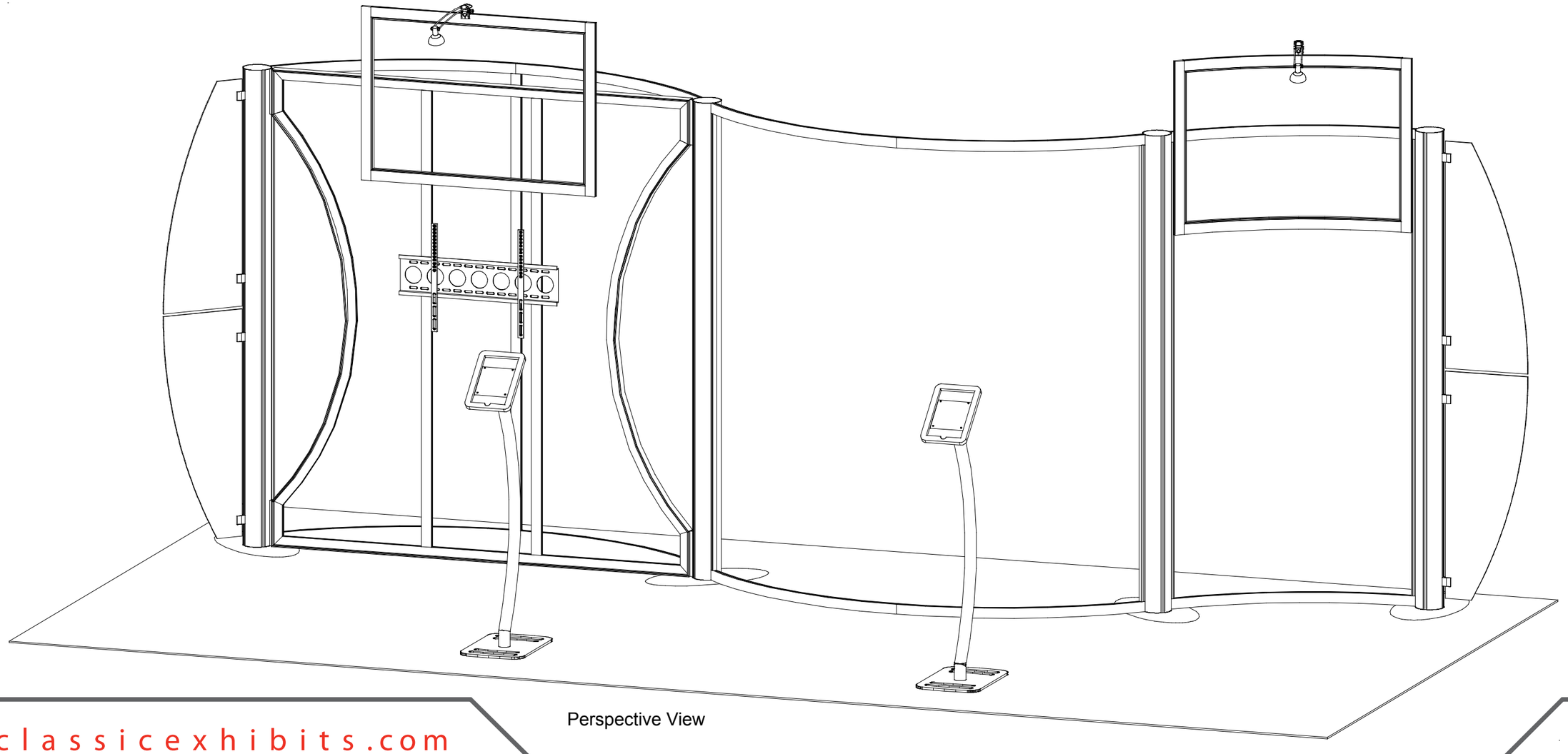
visionary DESIGNS™ © 2015

Order #XXXXX - VK-2927 - 10’ x 20’



Plan View



Perspective View

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

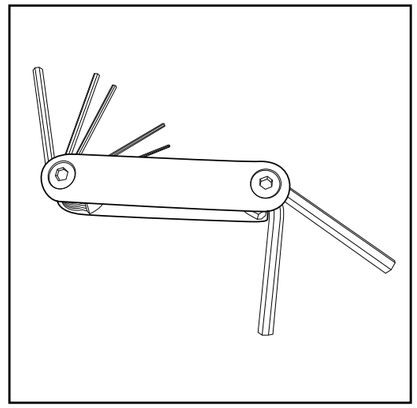
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.

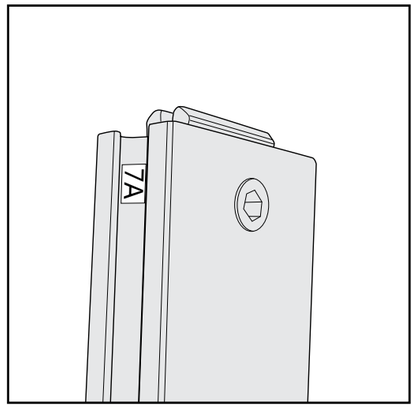
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Disassembly

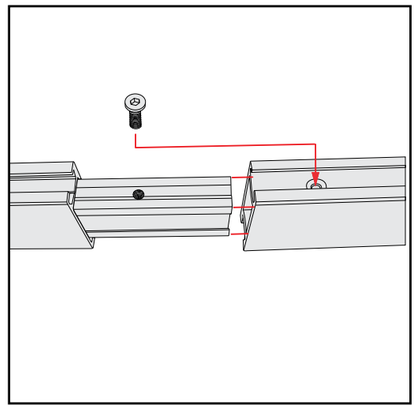
- For loss prevention, tighten all setscrews and locks during disassembly



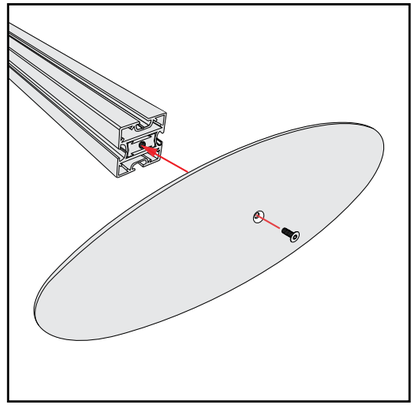
Hex Tool - Essential for Assembly



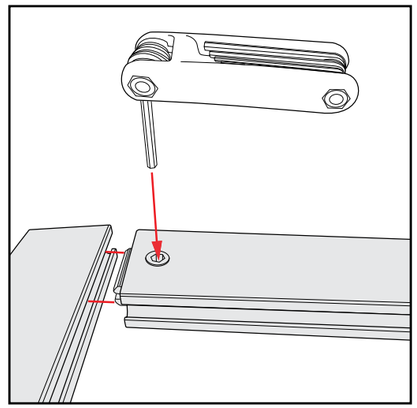
Part Identification - Numbering



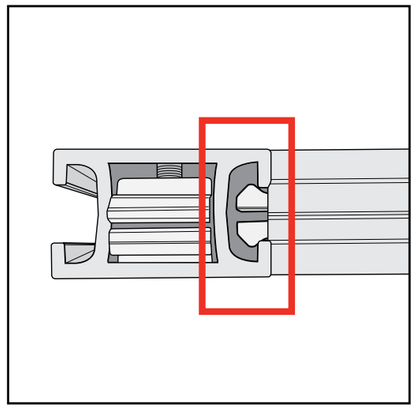
Spline Connection



Base Plate & Extrusion Connection



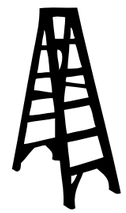
Extrusion & Lock Connection



Engaged Lock

WARNING

DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED

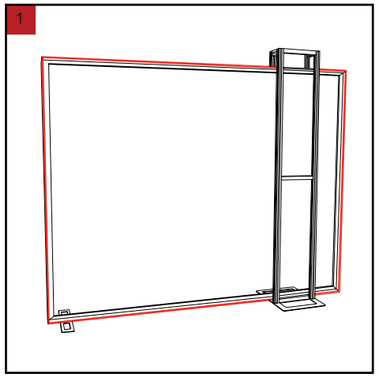
SEG Graphic Installation

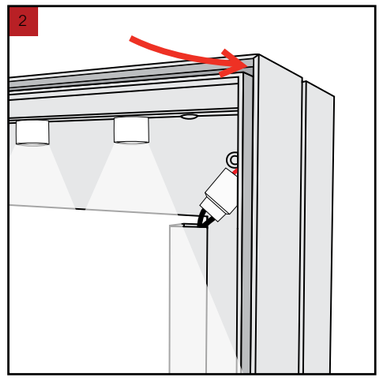
1) Locate channels along the edges of extrusions

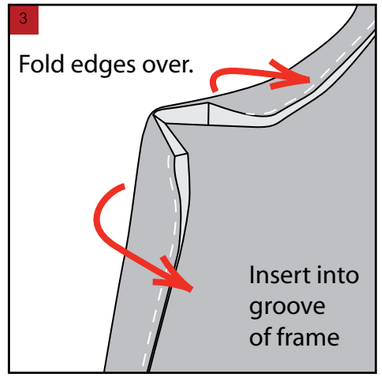
2) Insert graphic corners first into channels then center point of graphic into channels. Allows for proportional fit around the perimeter of the extrusion.

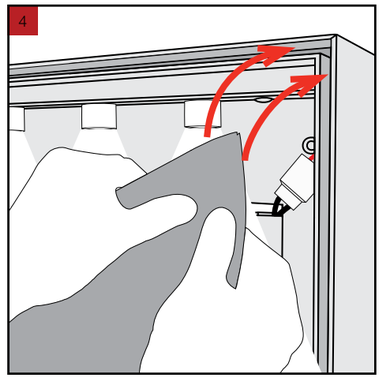
3) Working from center to corner, slide silicon edge on graphic into channel.

4) After all edges of graphic have been inserted into channels, step back and assess graphic fit, make adjustments where needed.





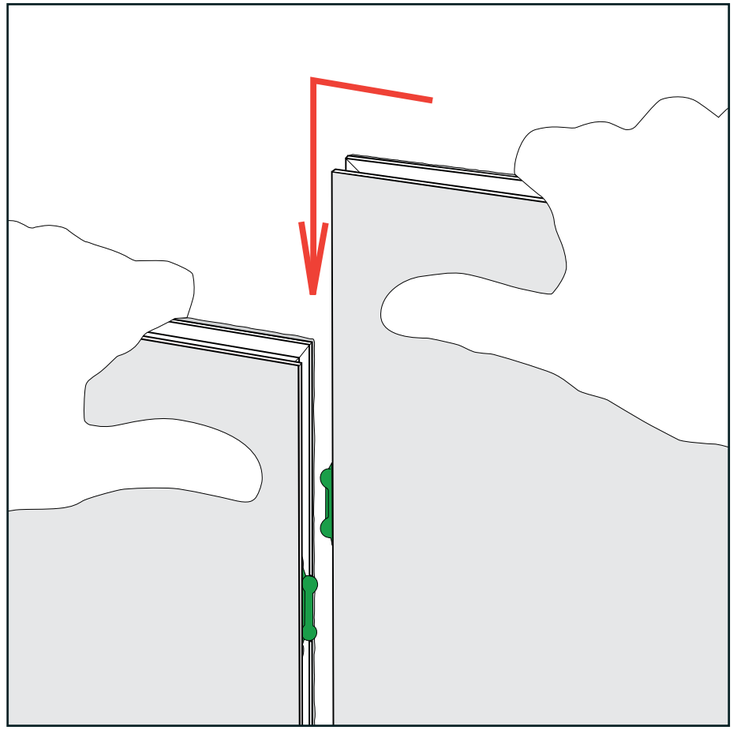




LT Panel Assembly

1) With a vertical offset, place LT-Panels side-by-side; slide vertically offset panel down to lock panels together and in place.

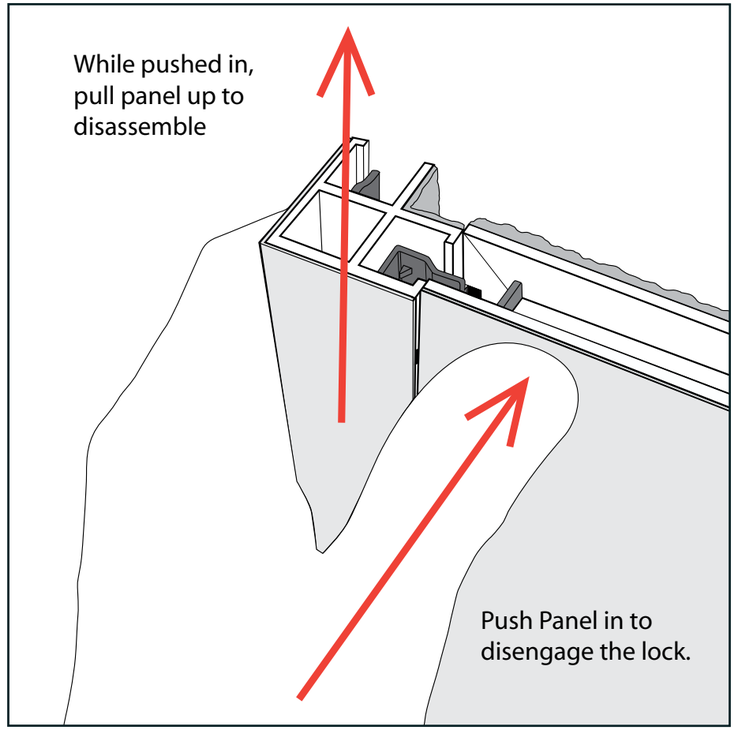
2) Corner Connectors (90°, T-Connector, Straight Connector) connect just as panels connect together. Repeat Step 1 for installing corner connectors to panels.



LT Panel Disassembly

1) To disassemble push panel with upper locks horizontally to disengage top lock clip.

2) Slide panels or connectors vertically in opposing directions to release latches and disconnect parts.



SETUP INSTRUCTIONS

If you would like to tell us about your experience with your setup instructions please email us at **info@classicexhibits.com**

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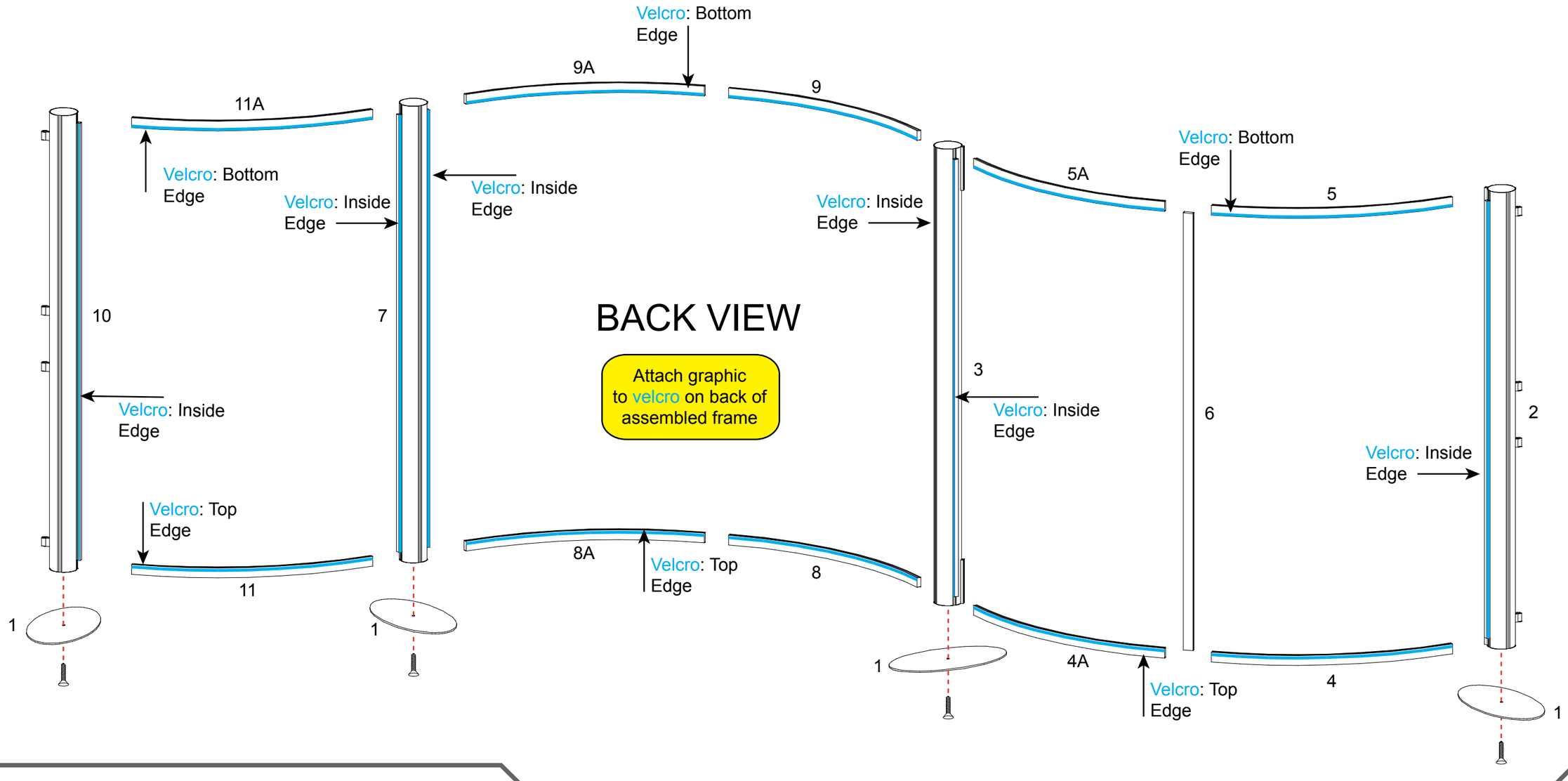
Order #XXXXX - Backwall Assembly

Steps:
1) Attach base plates [1] to the bottoms of verticals [2], [3], [7], & [10].
2) Assemble horizontal extrusions [4] & [4A] together.
   Repeat step for assembling horzontals [5 & 5A], [8 & 8A], and [9 & 9A].
3) Connect horizontal assemblies [4/4A] & [5/5A] between verticals [2] & [3].
4) Attach vertical [6] between horizontal assemblies [4/4A & 5/5A];
   attach at center seam of horizontals.
5) Connect horizontal assemblies [8/8A] & [9/9A] between verticals [7] & [3].
6) Attach horizontals [11] & [11A] between verticals [7] & [10].

Item	Qty.	Description
1	4	Base Plate
2	1	84”h Round Vertical Extrusion
3	1	84”h Round Vertical Extrusion
4/4A	1/1	39.2403”w Curved Horizontal Extrusion
5/5A	1/1	39.2403”w Curved Horizontal Extrusion
6	1	80.4174”h Z45 Vertical Extrusion
7	1	84”h Round Vertical Extrusion
8/8A	1/1	39.2403”w Curved Horizontal Extrusion
9/9A	1/1	39.2403”w Curved Horizontal Extrusion
10	1	84”h Round Vertical Extrusion
11/11A	1/1	39.2403”w Curved Horizontal Extrusion



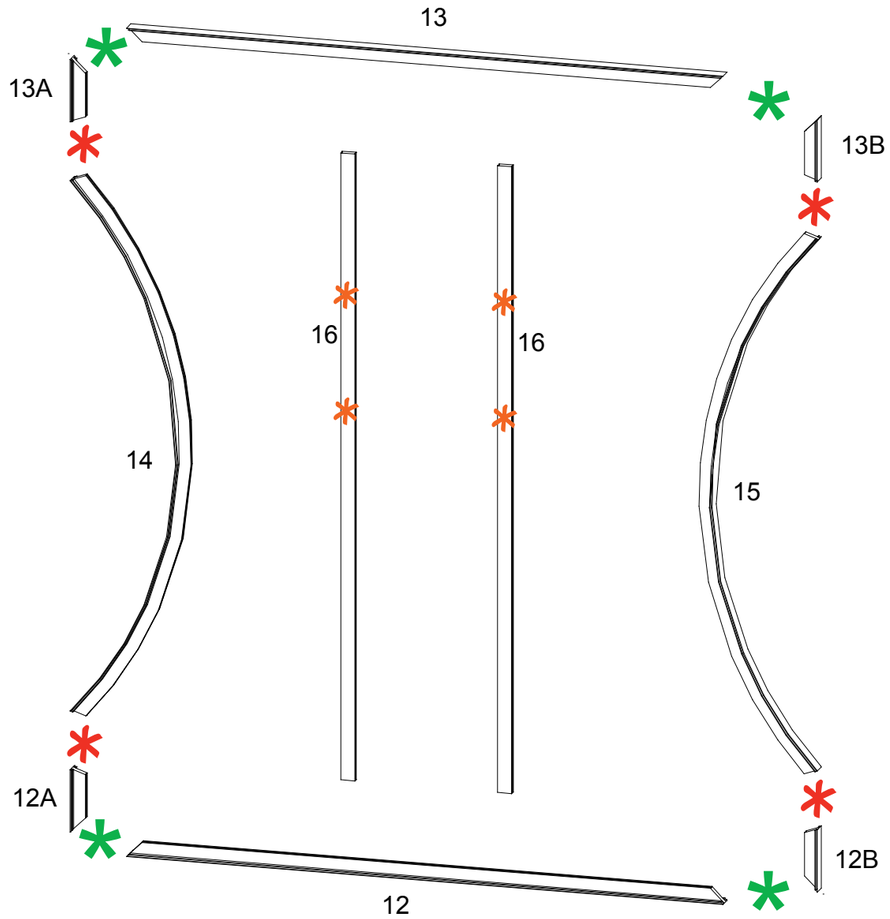
BACK VIEW

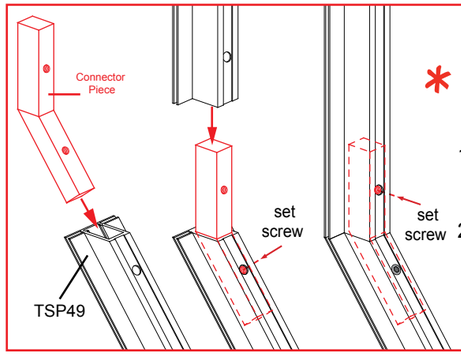
Attach graphic to velcro on back of assembled frame

Order #XXXXX - Backwall Assembly

Steps:
1) Assemble extrusions [12], [12A], & [12B] together.
   See TSP49 Corner Connection detail.
   Repeat step for assembling extrusions [13], [13A], & [13B].
2) Connect curved verticals [14] & [15] between assemblies [12/12A/12B] & [13/13A/13B].
   See TSP49 Connector Spline Attachment detail.
3) Connect stand-off barrels to verticals [16].
   See Stand-Off Barrel Attachment detail.
4) Attach assembled frame to assembled backwall between verticals [7] & [10]. See Cam Lock detail.

Item	Qty.	Description
12	1	76.016”w TSP49 Horizontal Extrusion w/ 45° Mitre
12A/12B	1/1	8”h TSP49 Vertical Extrusion w/ 45° Mitre
13	1	76.016”w TSP49 Horizontal Extrusion w/ 45° Mitre
13A/13B	1/1	8”h TSP49 Vertical Extrusion w/ 45° Mitre
14	1	69.338”h TSP49 Curved Vertical Extrusion w/ Mitres
15	1	69.338”h TSP49 Curved Vertical Extrusion w/ Mitres
16	2	80.417”h Z45 Vertical Extrusion

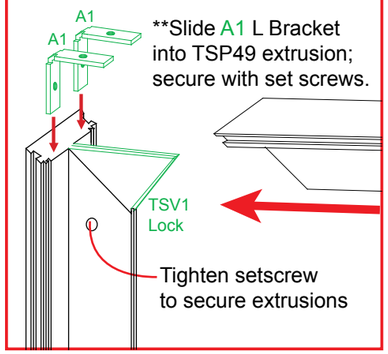




*** TSP49 Connector Spline Attachment**

1) Insert Spline Connector into lower TSP49 piece; secure with set screw.
2) Slide upper TSP49 piece over exposed end of connector piece; secure with set screws.

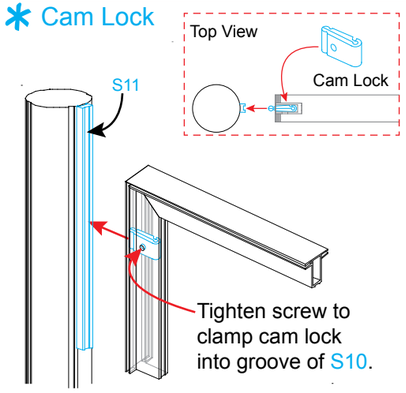
*** TSP49 Corner Connection**



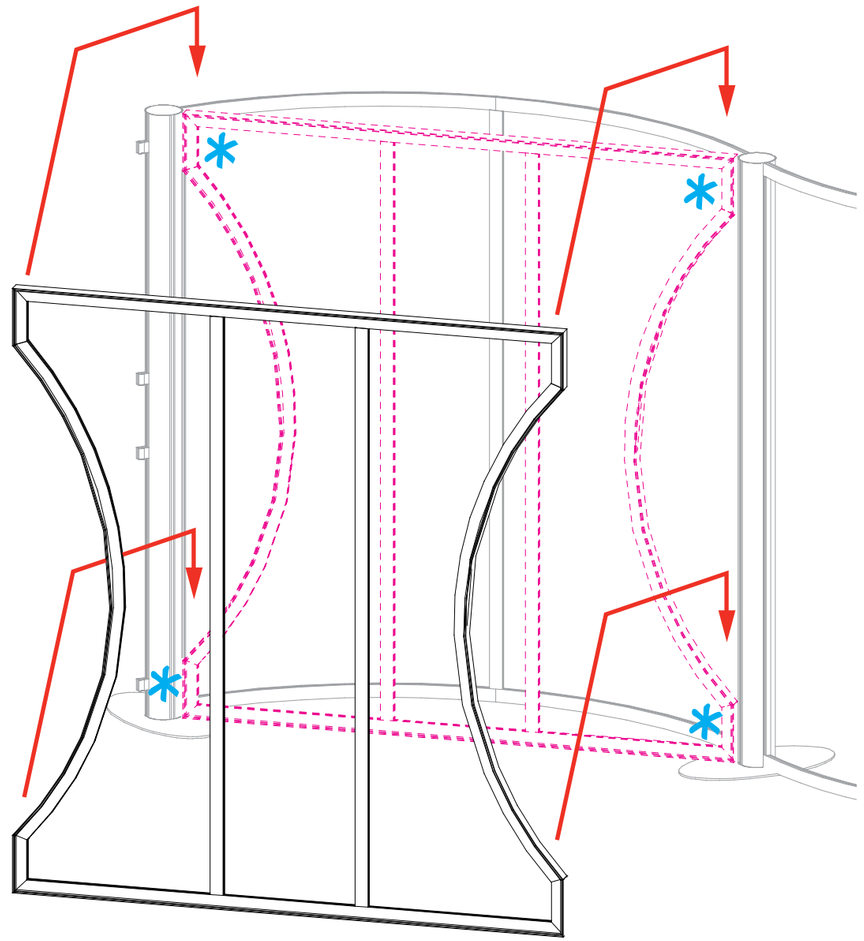
**Slide A1 L Bracket into TSP49 extrusion; secure with set screws.

Tighten setscrew to secure extrusions

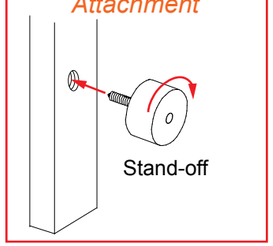
Cam Lock



Tighten screw to clamp cam lock into groove of S10.



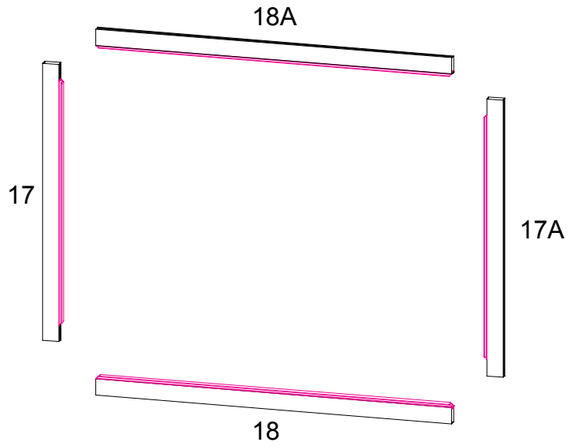
*** Stand-Off Barrel Attachment**



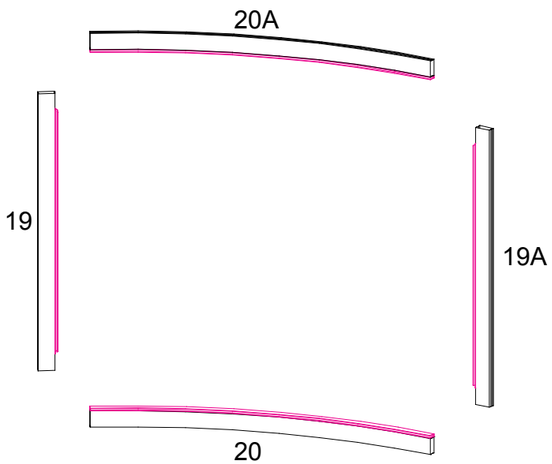
Order #XXXXX - Header Graphics

Item	Qty.	Description
17/17A	/1	30.583”h Vertical Extrusion
18/18A	1/1	39”w Horizontal Extrusion
19/19A	1/1	30.583”h Vertical Extrusion
20/20A	1/1	34.729”w Curved Horizontal Extrusion

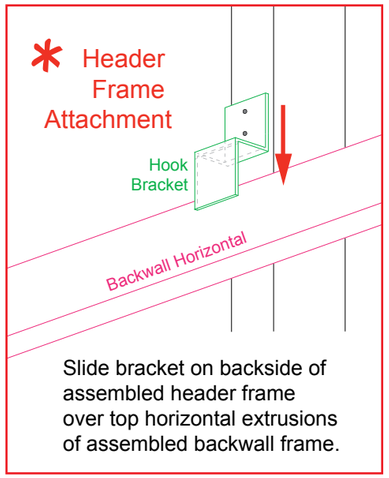
Steps:
1) Connect horizontals [18] & [18A] between verticals [17] & [17A].
2) Connect curved horizontals [20] & [20A] between verticals [19] & [19A].



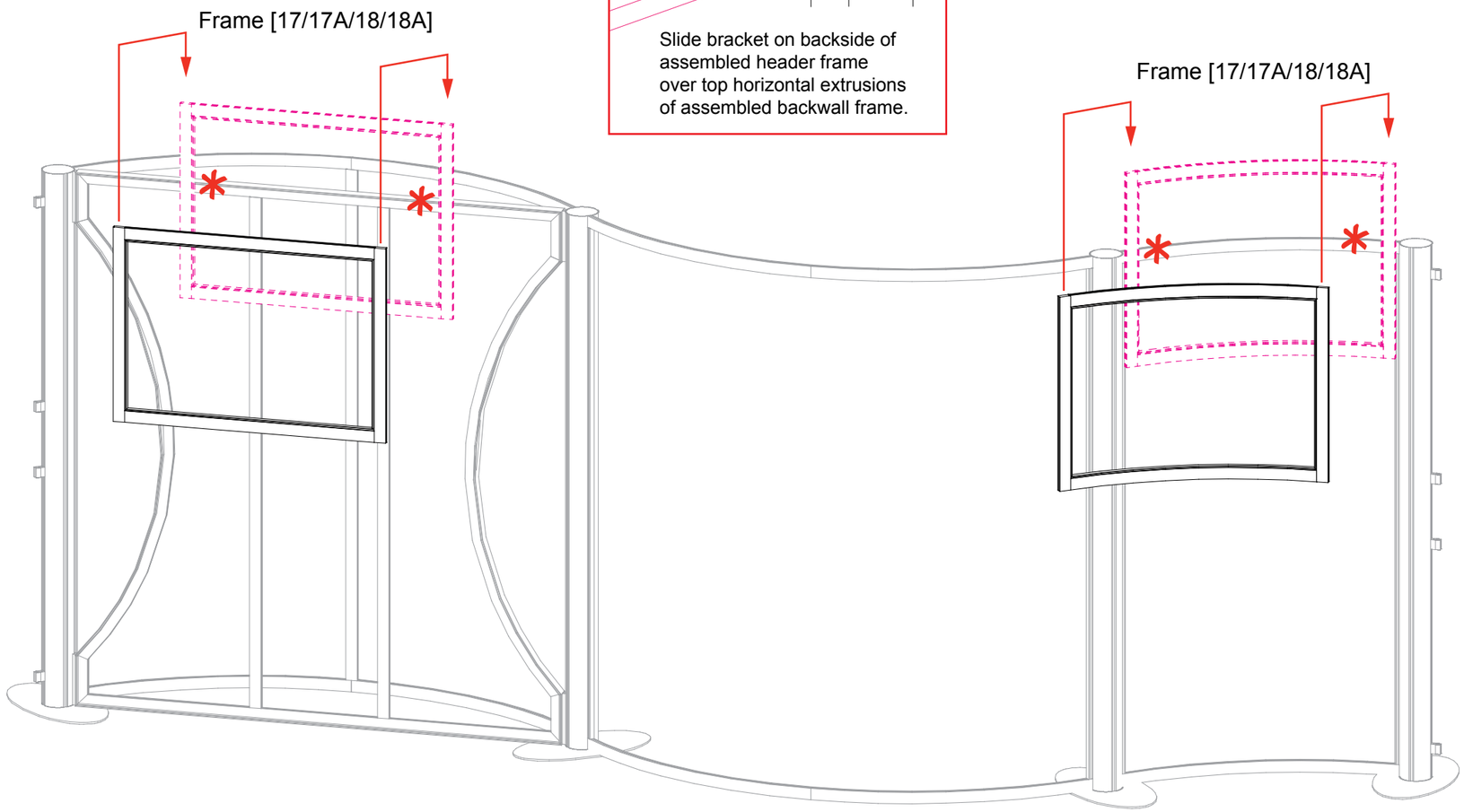
TSP faces outwards for SEG Graphic Installation.



TSP faces outwards for SEG Graphic Installation.



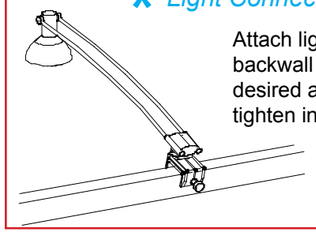
Slide bracket on backside of assembled header frame over top horizontal extrusions of assembled backwall frame.



Order #XXXXX - Attachments & Wings

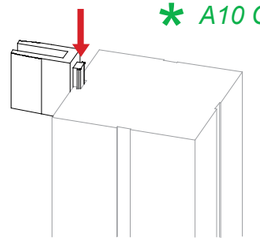
Steps:
1) Attach Monitor Mount to the installed stand-off barrels located on verticals [16].
   See Large Monitor Mount Attachment detail.
2) Install lights to the top of the Header Graphic Frames.
   See Light Connection detail.
3) Attach Graphic Wings to the installed A10 Clamps.
   See A10 Clamp Attachment detail.

* Light Connection

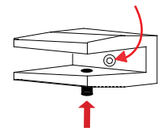


Attach lights to backwall where desired and tighten in place.

* A10 Clamp Attachment

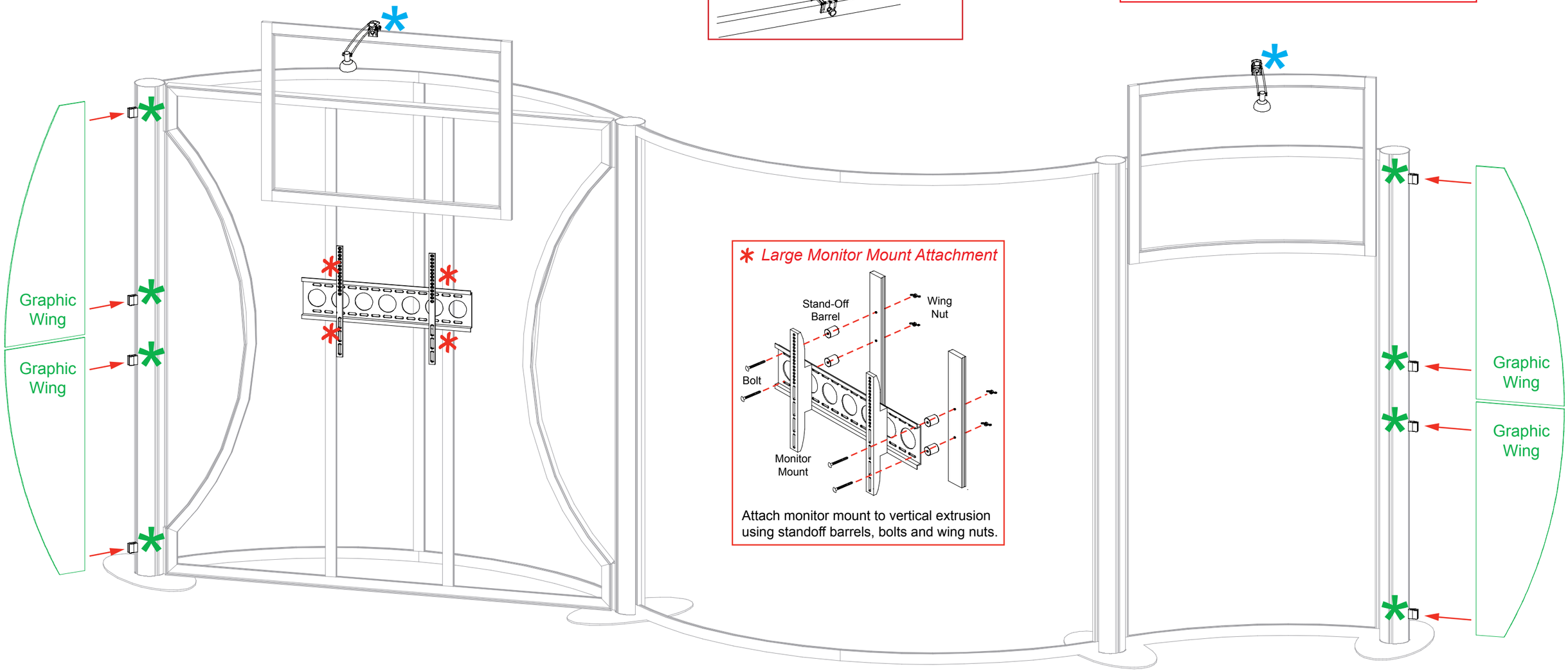


When desired location is found, tighten set screw to secure.



Slide connector on back of A10 clamp into groove of extrusion.

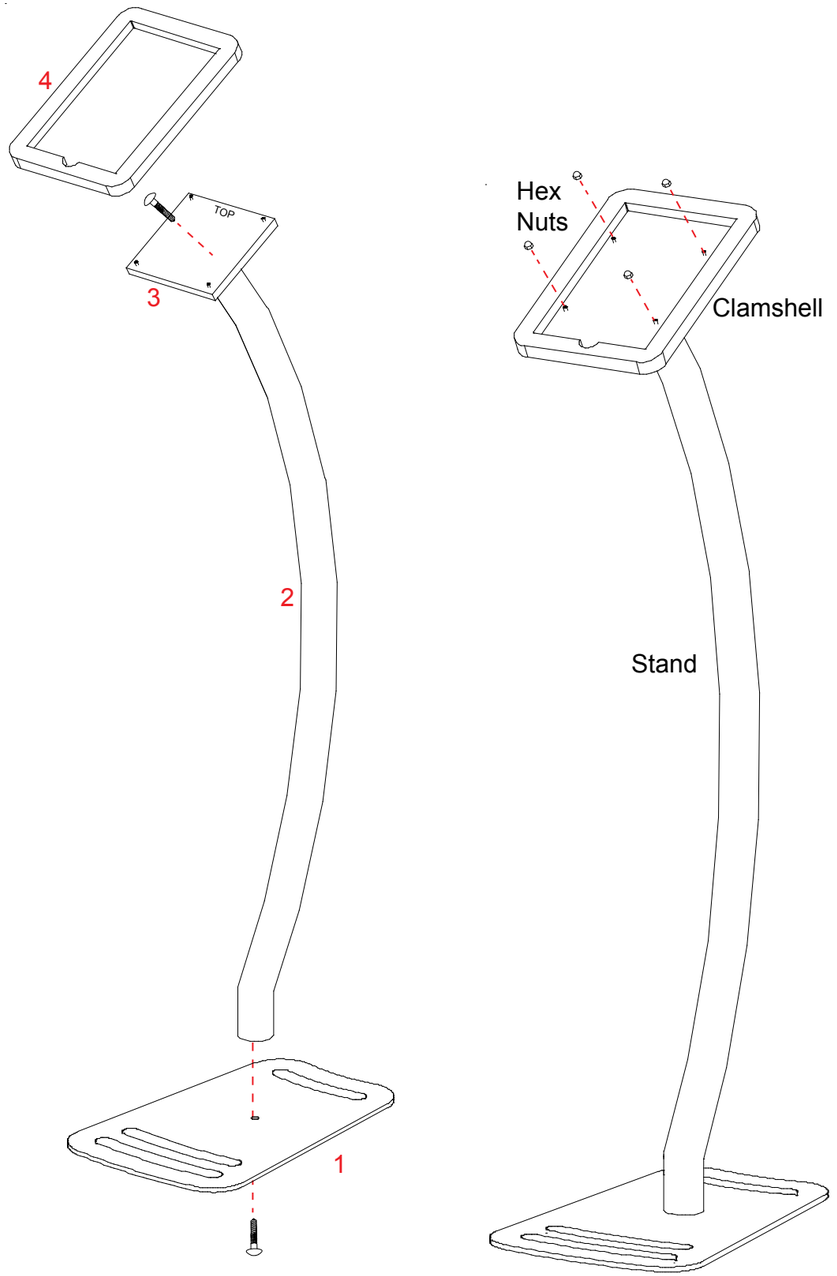
Tighten knob to secure shelf/wing in place.



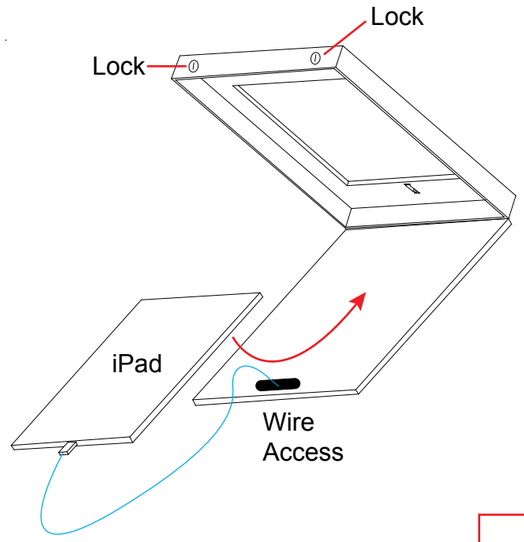
* Large Monitor Mount Attachment

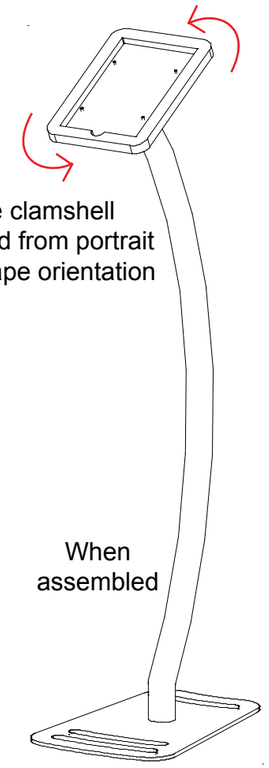
Attach monitor mount to vertical extrusion using standoff barrels, bolts and wing nuts.

Qty. 2 Assembled iPad Kiosks



Steps:
1) Attach base [1] to curved vertical [2] using bolts.
2) Attach square plate [3] to vertical [2] using bolts.
NOTE: Square plate [3] must rotate to left and right before installing clamshell.
3) Attach clamshell [4] to square plate [3] using hex nuts.
4) Insert iPad and feed wire through hole as shown in detail.

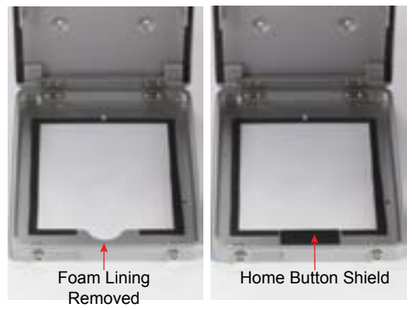




Wire Management for iPad

Feed iPad charging cord through holes from top to bottom of post as shown.

Optional Cover for Home Button



1) Remove foam lining from inside bottom of clamshell as shown.
2) Attach Home Button Shield with double-sided tape to inside of clamshell, keeping top of shield flush with clamshell opening as shown.

NOTE: This is a permanent fix and can't be easily removed.

Tools Required:
1) Hex Tool
2) Pliers