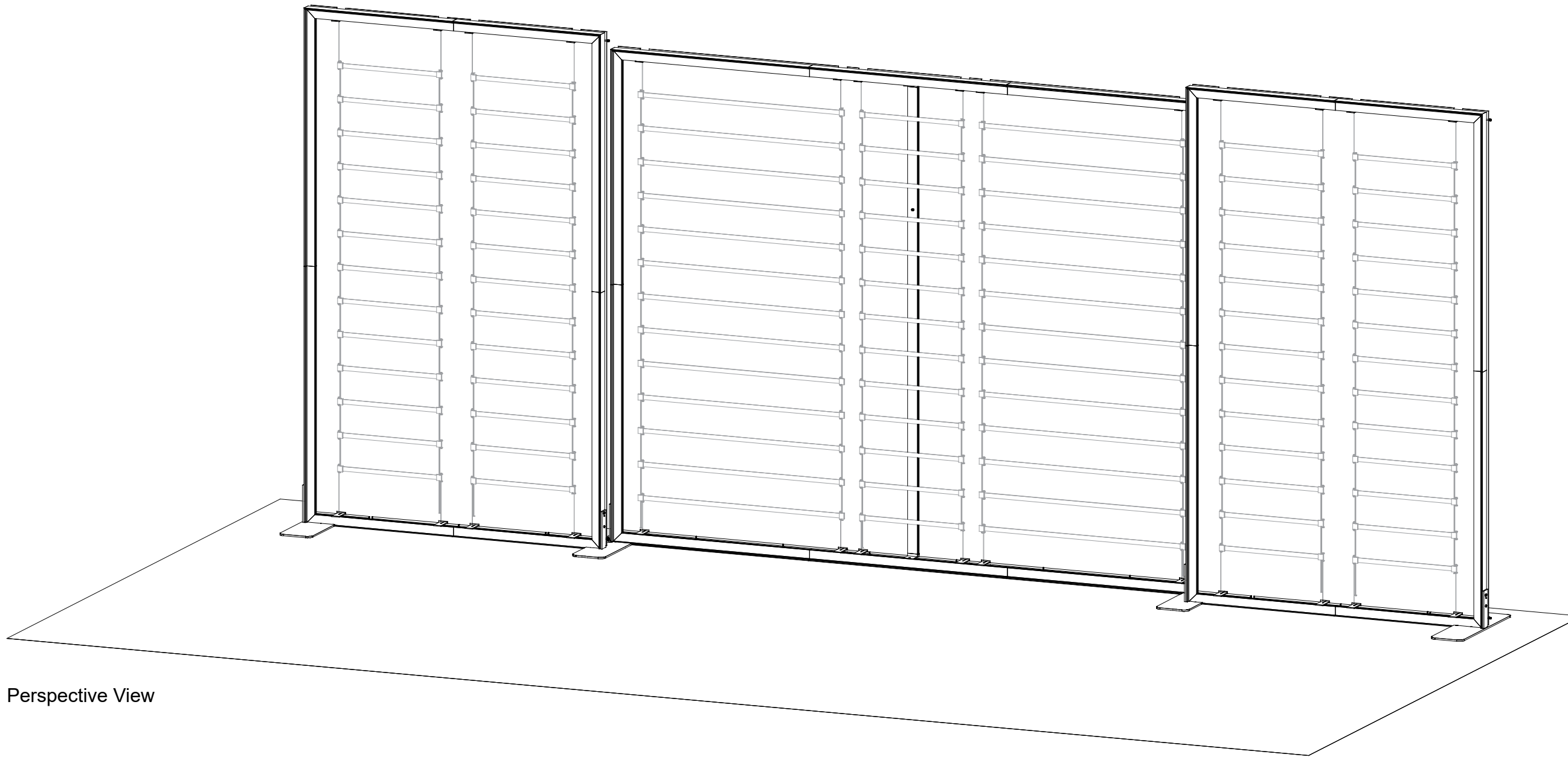


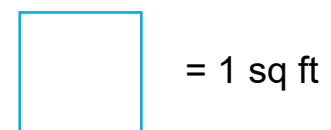
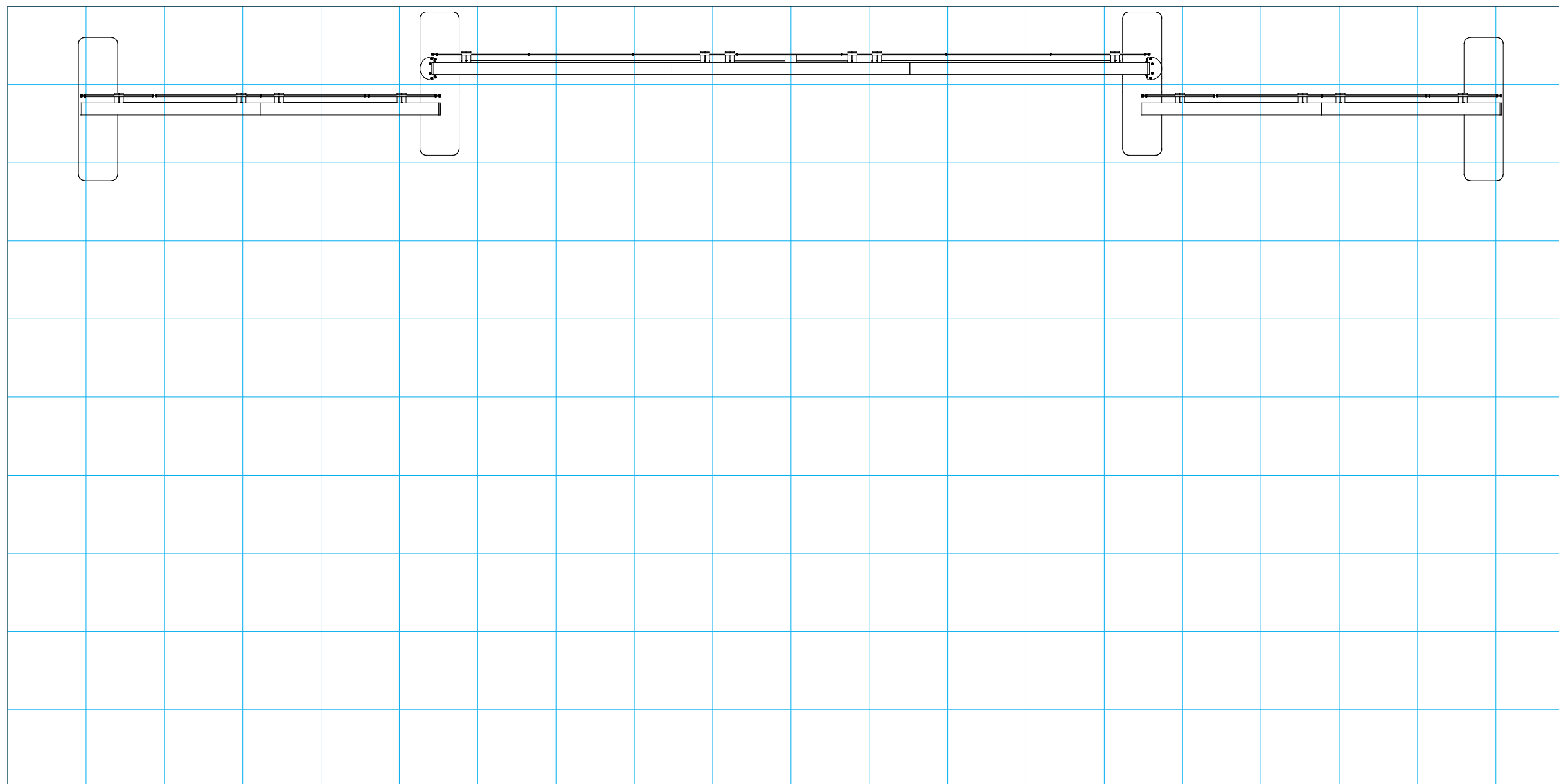
20'

Plan View

10'



Perspective View



General Setup Instructions

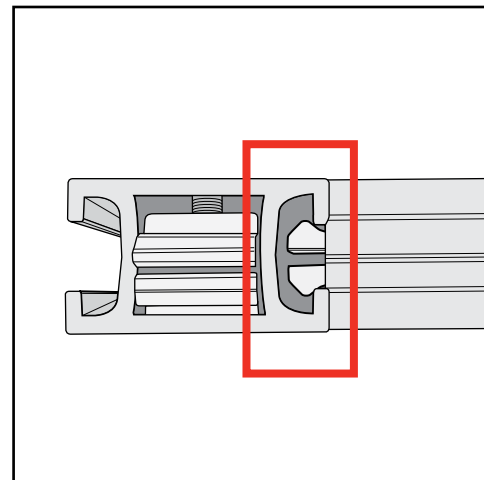
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Part Identification - Numbering

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST BE TIGHTLY SECURED

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.
Tighten all knobs.



Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

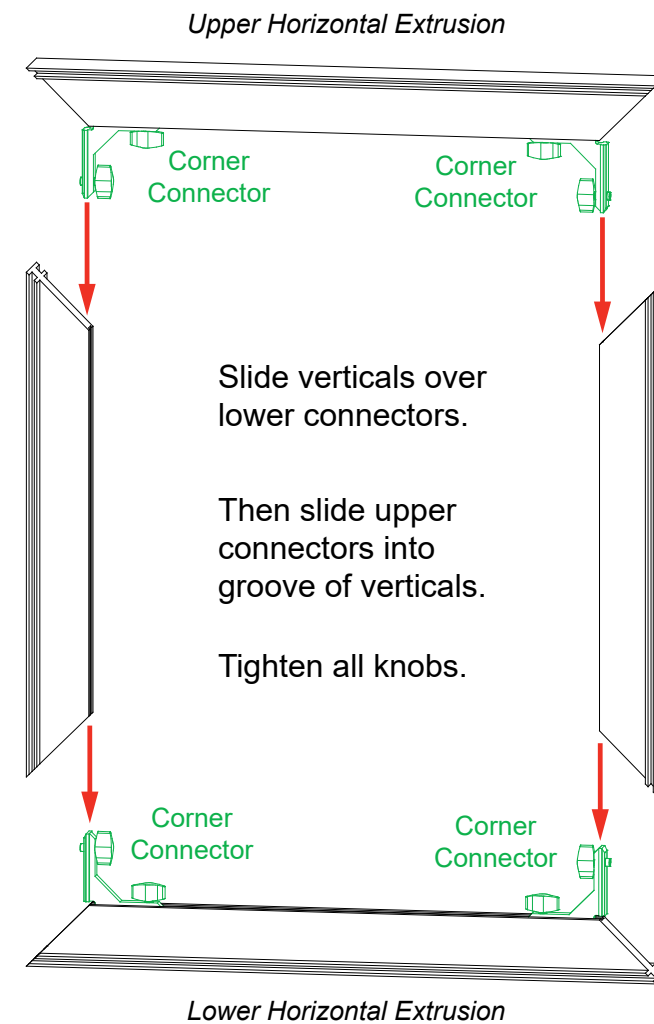
All knobs must be tightened securely to ensure a proper connection.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



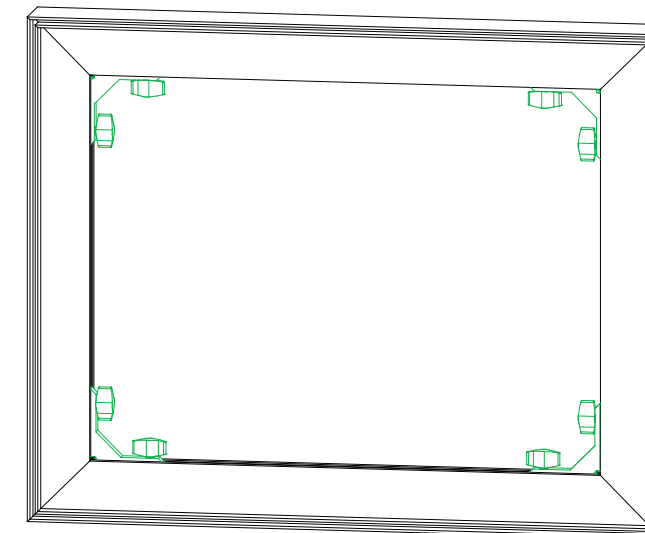
Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

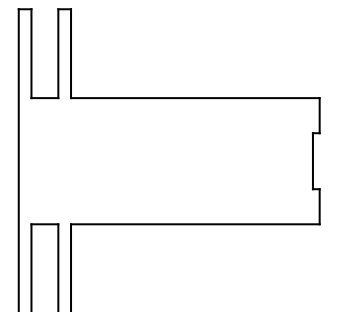
Tighten all knobs.



Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY



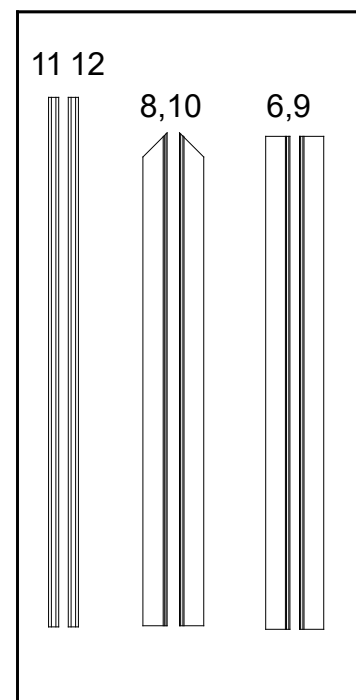
TSP49 Profile

All knobs must be tightened securely to ensure a proper connection.

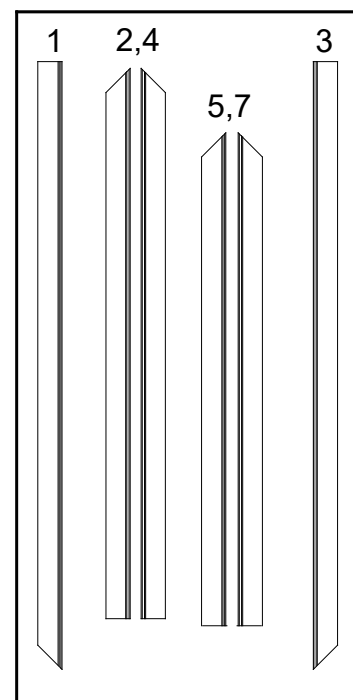
Top View of Each Level



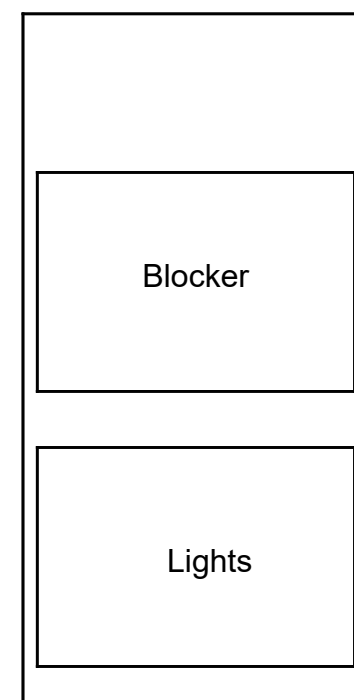
Level 1
(Bottom level)



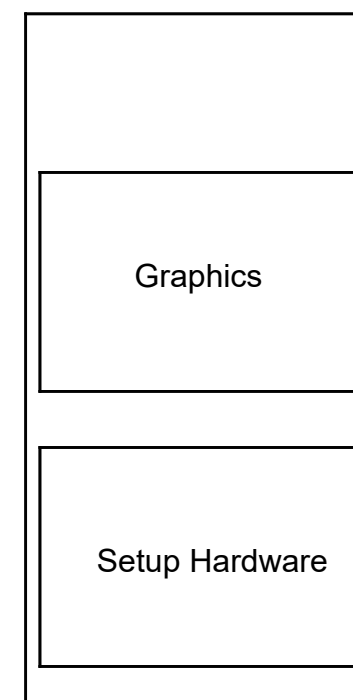
Level 2



Level 3

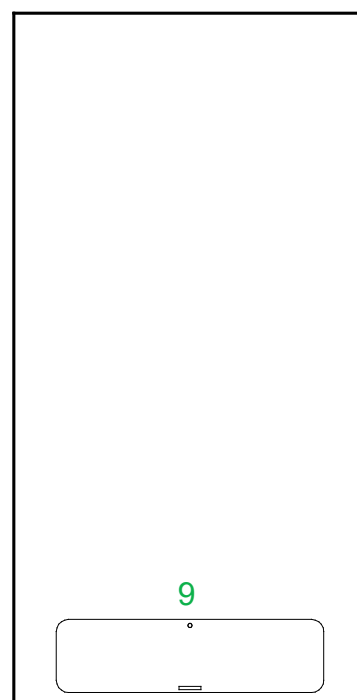


Level 4

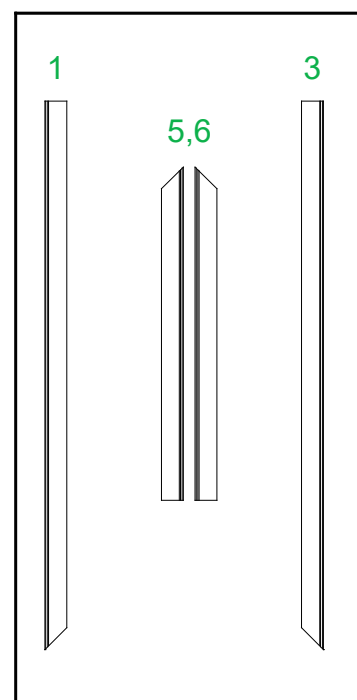


Level 5

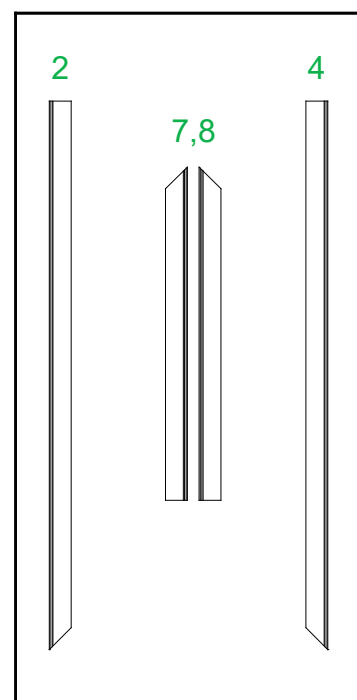
Top View of Each Level



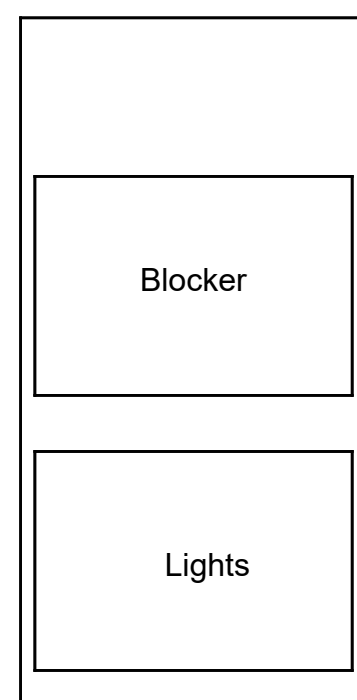
Level 1
(Bottom level)



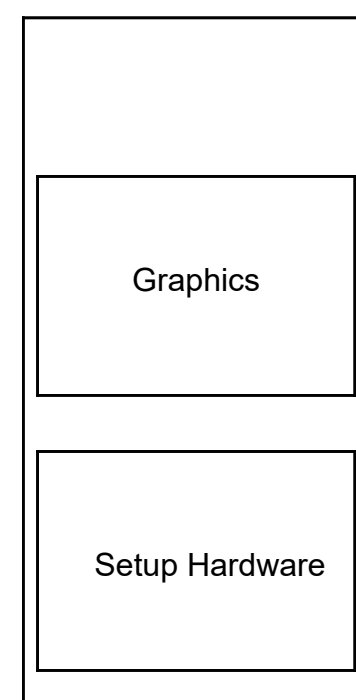
Level 2



Level 3

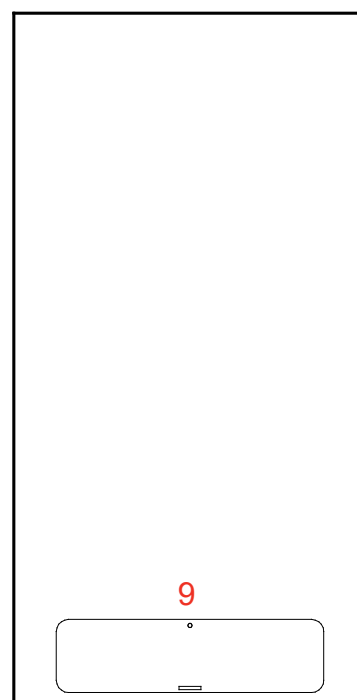


Level 4

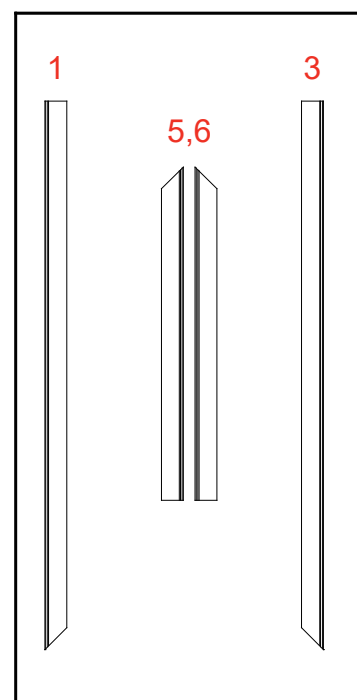


Level 5

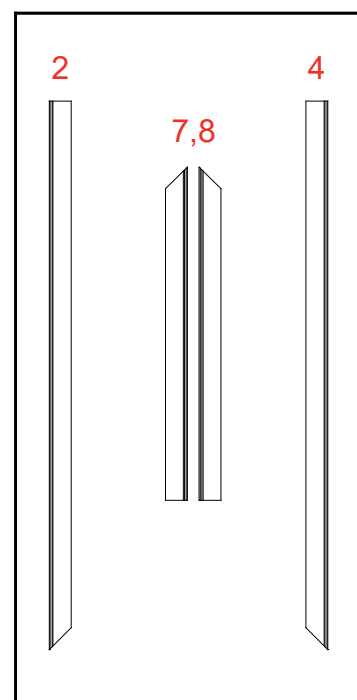
Top View of Each Level



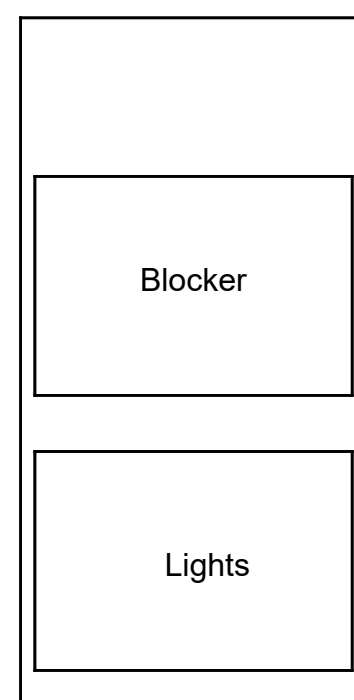
Level 1
(Bottom level)



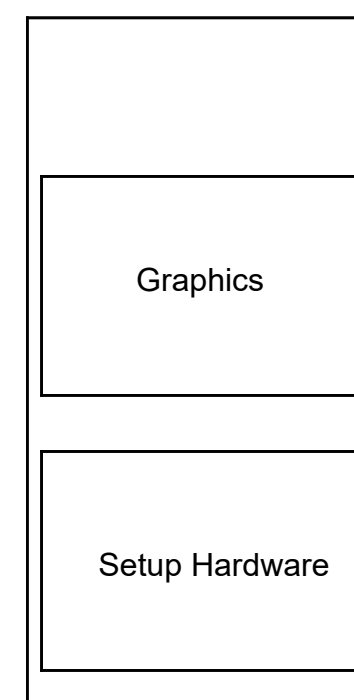
Level 2



Level 3



Level 4



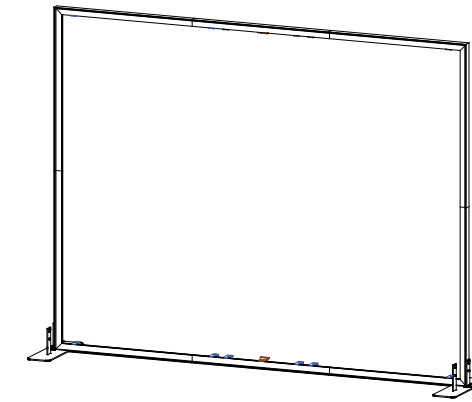
Level 5

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	41"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	41"h TSP49 Vertical Extrusion
5	1	36.5"w TSP49 Horizontal Extrusion w/ 1 clip
6	1	36.5"w TSP49 Horizontal Extrusion w/ 5 clips
7	1	36.5"w TSP49 Horizontal Extrusion w/ 1 clip
8	1	36.5"w TSP49 Horizontal Extrusion w/ 1 clip
9	1	36.5"w TSP49 Horizontal Extrusion w/ 5 clips
10	1	36.5"w TSP49 Horizontal Extrusion w/ 1 clip
13	1	6" x 22" Base Plate w/ flange (right)
14	1	6" x 22" Base Plate w/ flange (left)

Steps:

Refer to the [Tool-less Frame Assembly](#) general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontals [5-6-7], [8-9-10] together, using [Tool-less Spline Connector](#) labeled [X]. *Note: Hanging clips on horizontals must face back of frame.*
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using [Tool-less Corner Connectors](#) labeled [A].
- 3) Install Base Plates [13] & [14] to bottom corners of frame assembly as shown. See [Base Plate Attachment](#) detail.



When assembled

Assemble frame flat on ground.

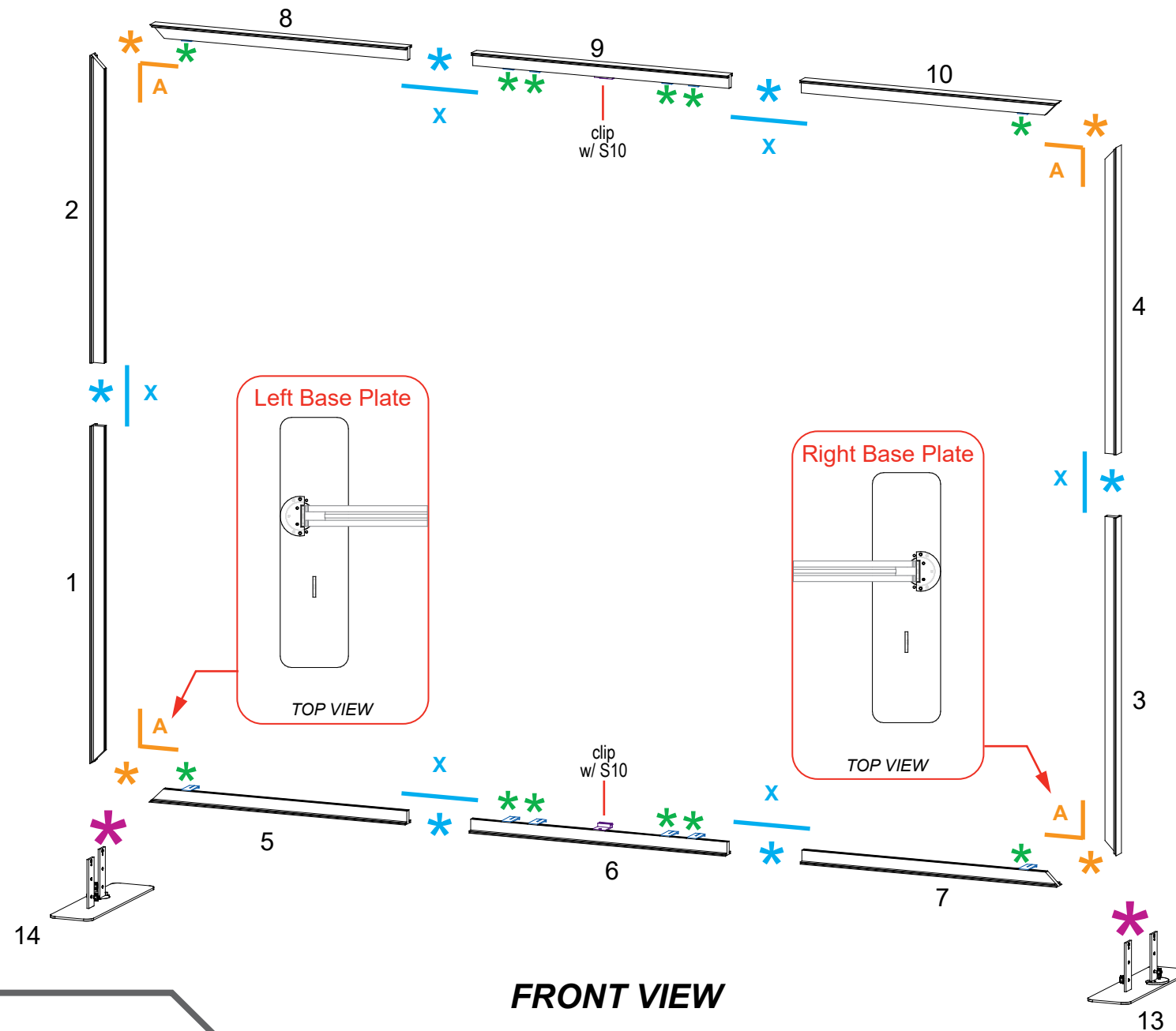
*** Tool-less Spline Connector**

1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

*** Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

Keep corner connectors attached to horizontal extrusions.



*** Hanging Clip**

All Hanging Clips should the face *back* of the booth.

clip
BACK VIEW

Keep all clips attached to horizontal extrusions
DO NOT DISASSEMBLE

*** Base Plate Attachment**

Place key hole over bolt on panel & slide down. Twist knob to secure connection.

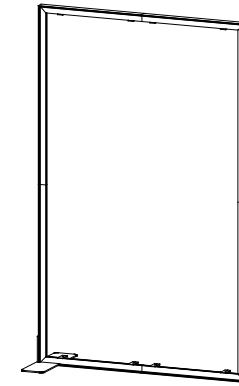
Front
bolt
key hole
Base Plate

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using **Tool-less Spline connectors** labeled [X]. *Note: Hanging clips on horizontals must face back of frame.*
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using **Tool-less Corner Connectors** labeled [A].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See **Base Plate Attachment** detail.

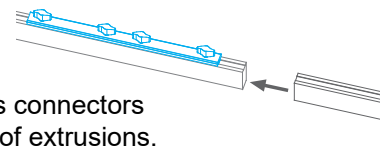


When assembled

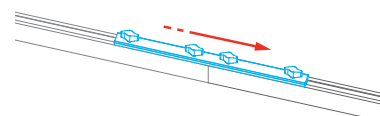
Assemble frame flat on ground.

*** Tool-less Spline Connector**

1. Place extrusions end-to-end.



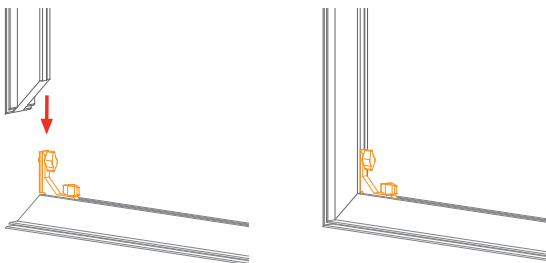
2. Slide tool-less connectors across seam of extrusions.



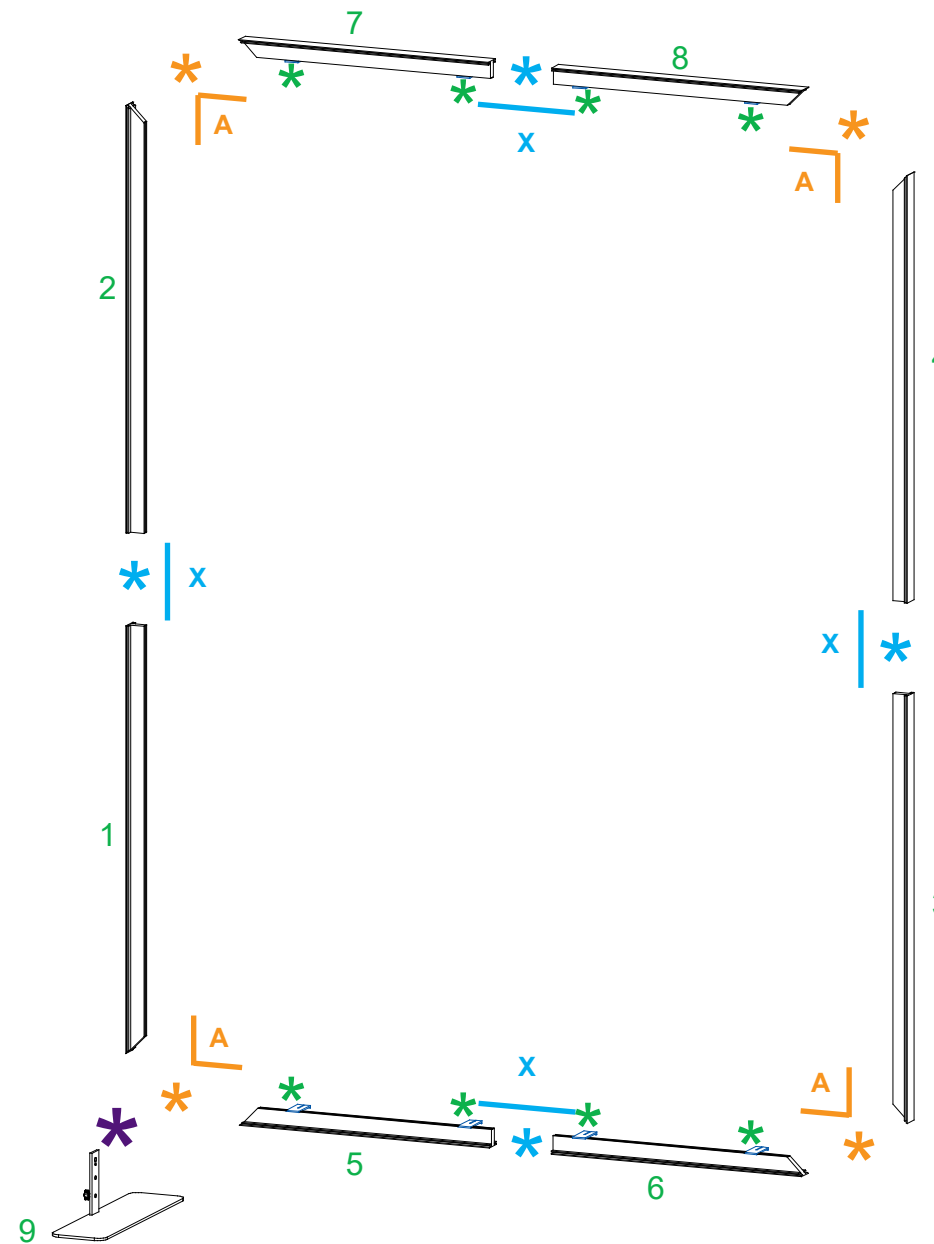
3. Tighten all knobs to secure connection.

*** Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



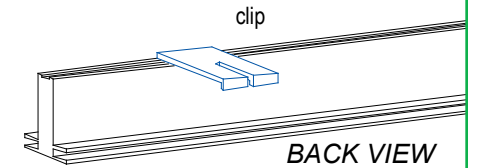
Keep corner connectors attached to horizontal extrusions.



FRONT VIEW

*** Hanging Clip**

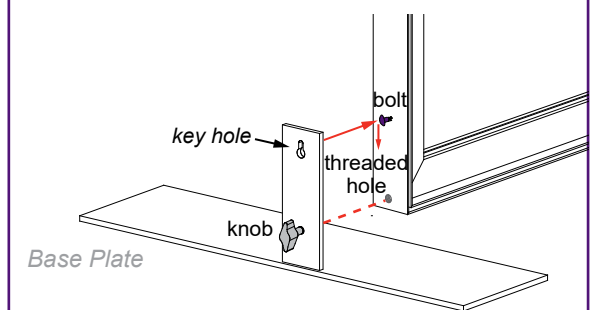
All Hanging Clips should face *back* of the booth.



Keep all clips attached to horizontal extrusions
DO NOT DISASSEMBLE

*** Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

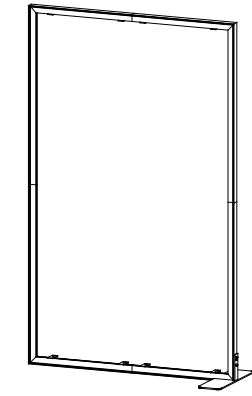


Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

Steps:

Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors labeled [X]. Note: Hanging clips on horizontals must face back of frame.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.

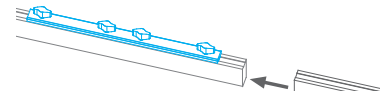


When assembled

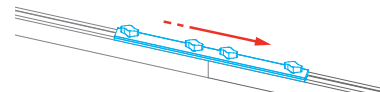
Assemble frame flat on ground.

*** Tool-less Spline Connector**

1. Place extrusions end-to-end.



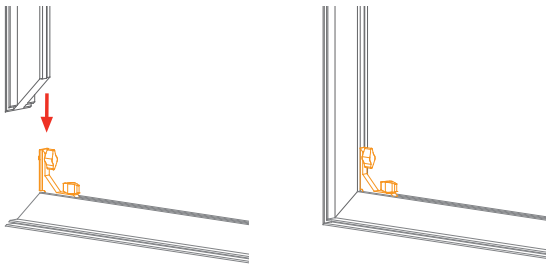
2. Slide tool-less connectors across seam of extrusions.



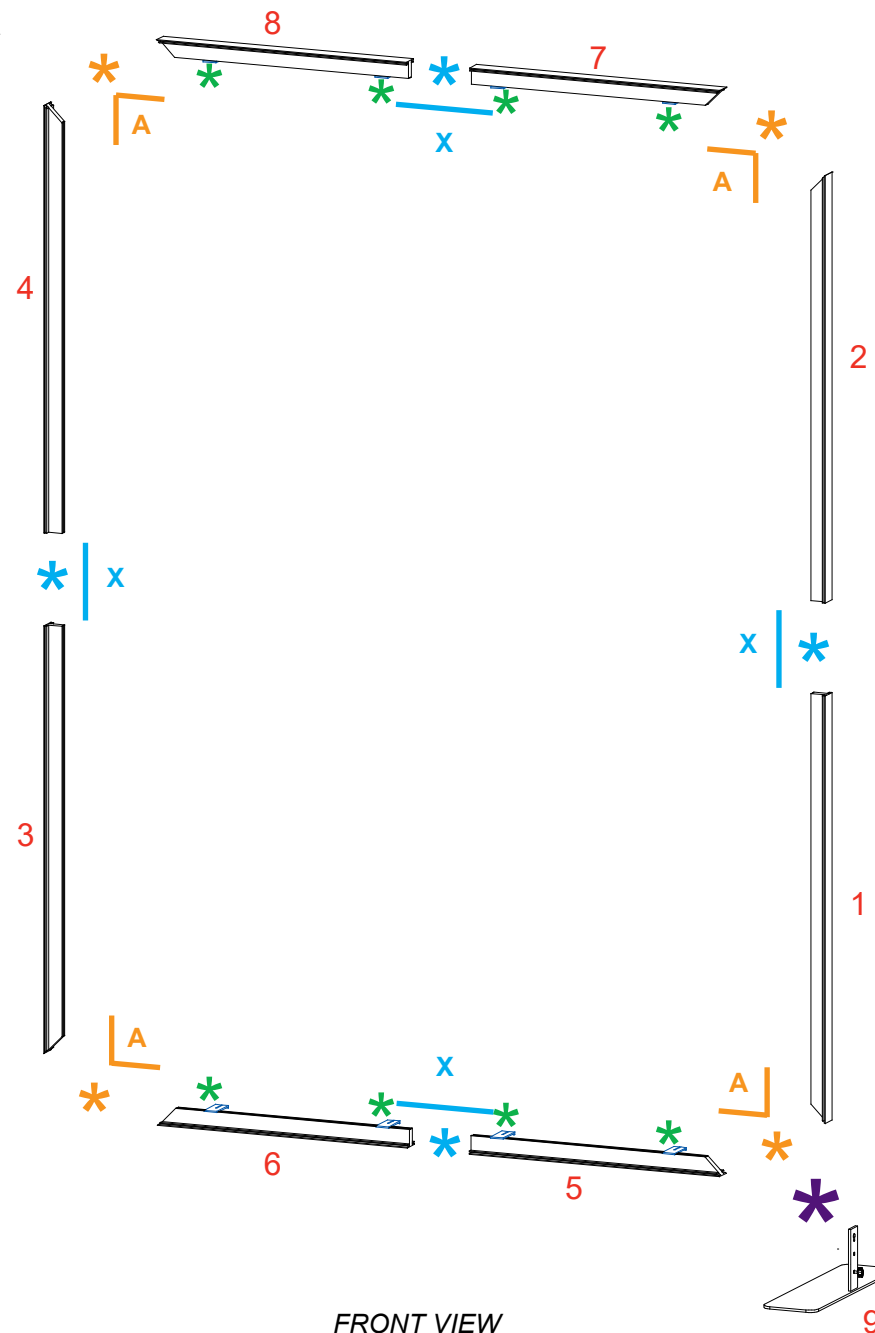
3. Tighten all knobs to secure connection.

*** Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



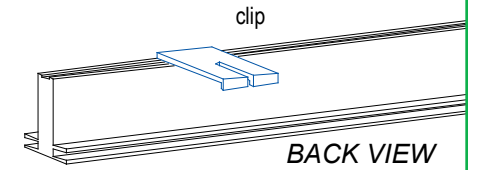
Keep corner connectors attached to horizontal extrusions.



FRONT VIEW

*** Hanging Clip**

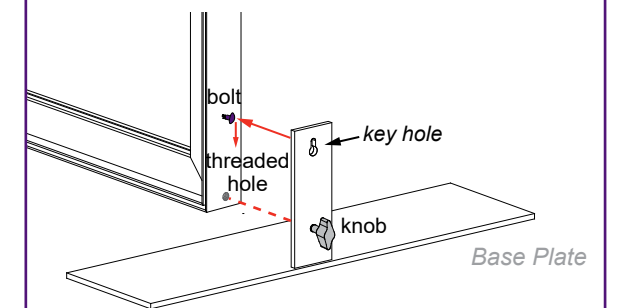
All Hanging Clips should face back of the booth.



Keep all clips attached to horizontal extrusions
DO NOT DISASSEMBLE

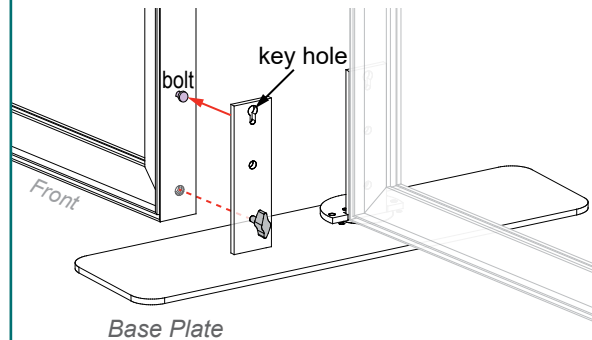
*** Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



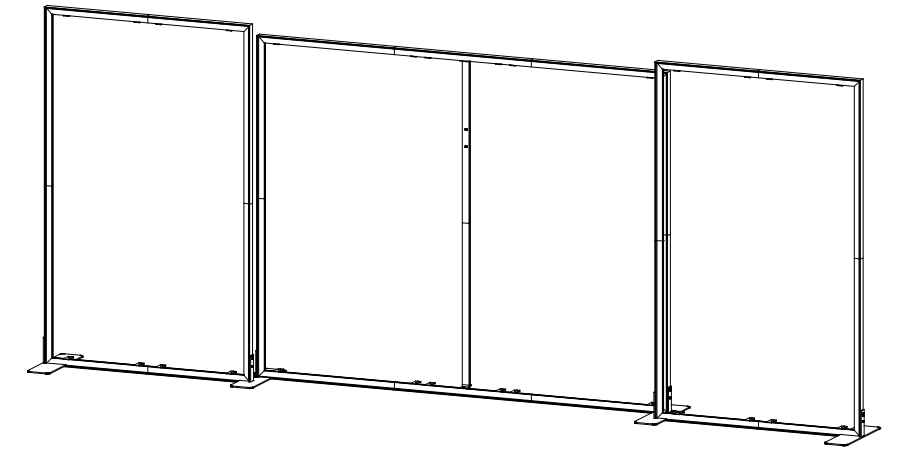
*** Base Plate Attachment**

Place key hole over bolt on panel & slide down. Twist knob to secure connection.

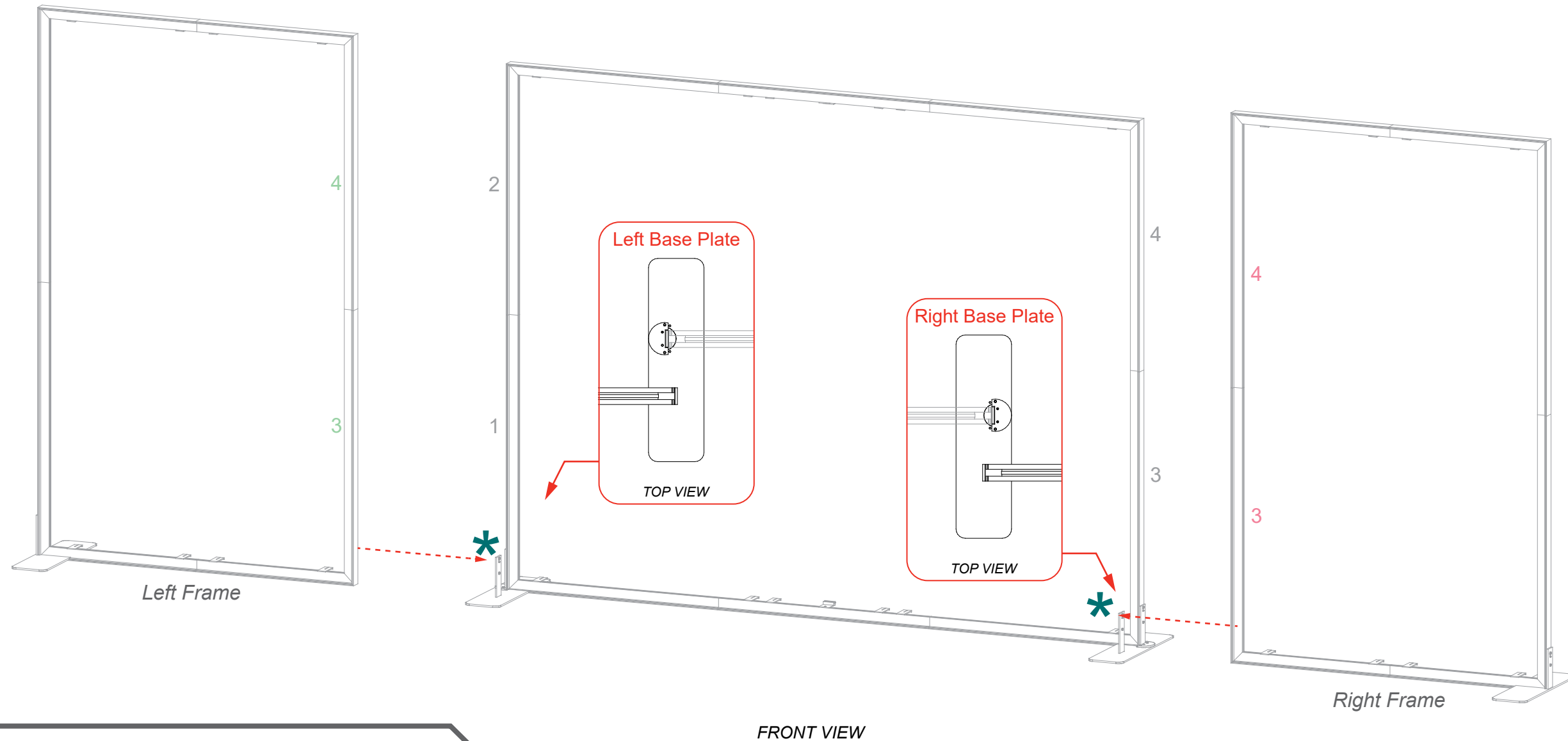


Steps:

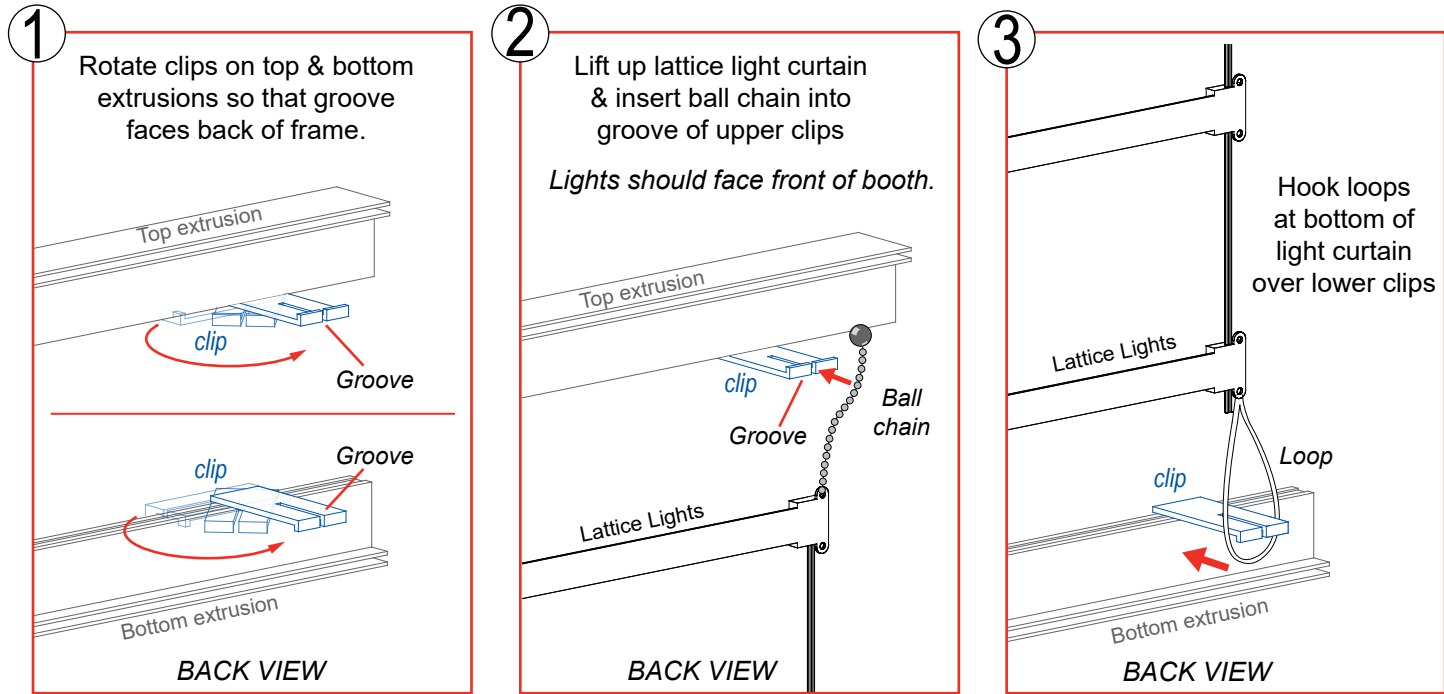
- 1) Connect vertical of Left Frame Assembly to Base Plate of Middle Frame Assembly. See [Base Plate Attachment](#) detail.
- 2) Attach vertical of Right Frame Assembly to Base Plate of Middle Frame Assembly. See [Base Plate Connection](#) detail.



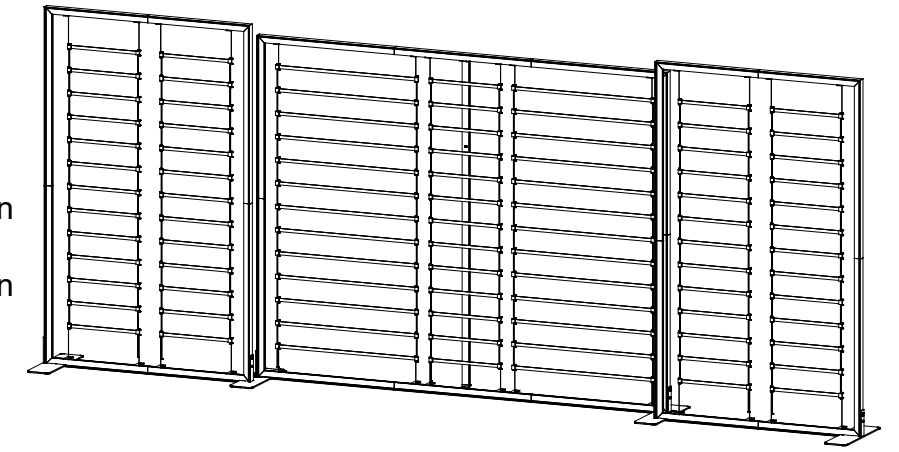
When assembled



Lattice Light Installation



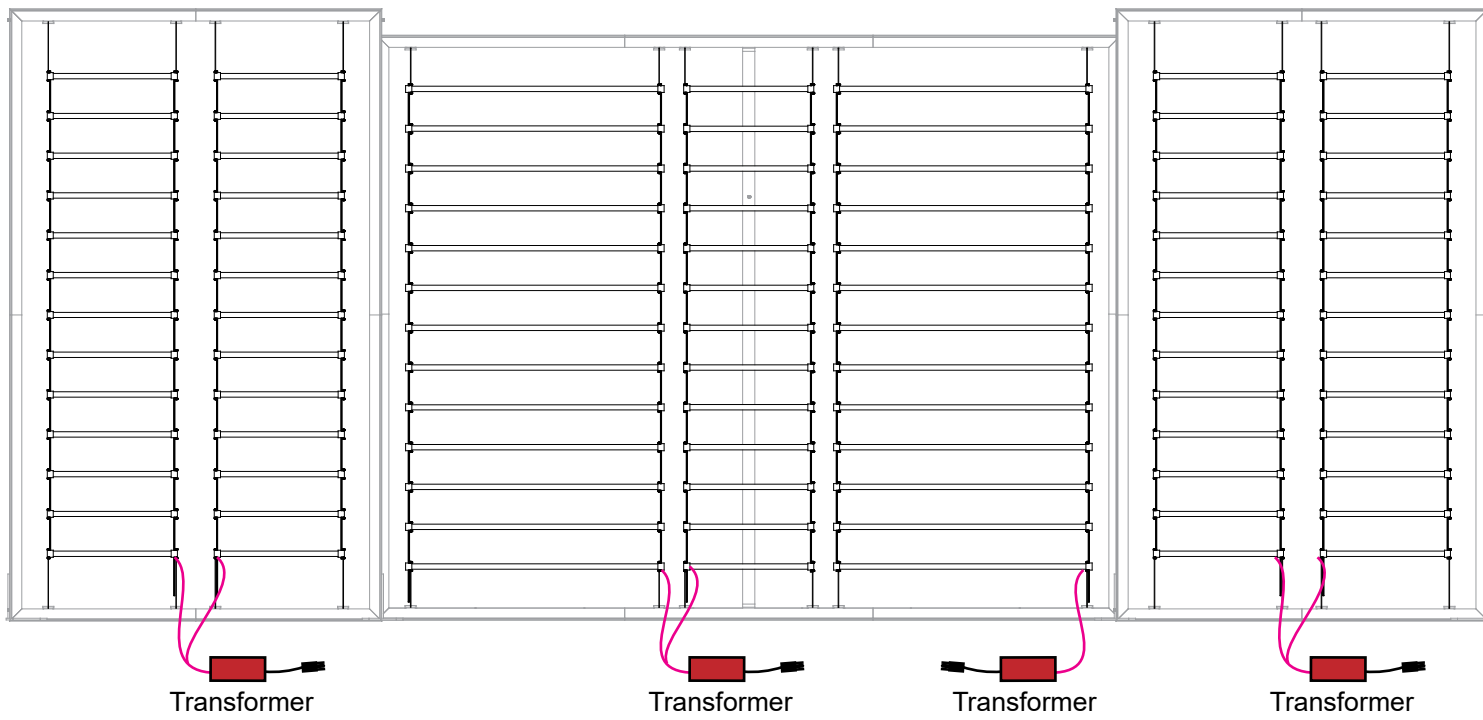
Item	Qty.	Description
11	1	45.209"h Z45 Vertical Extrusion
12	1	37.209"h Z45 Vertical Extrusion
--	1	19.125"w x 86"h Lattice Light Curtain
--	2	38"w x 86"h Lattice Light Curtain
--	4	19.125"w x 90"h Lattice Light Curtain



When assembled

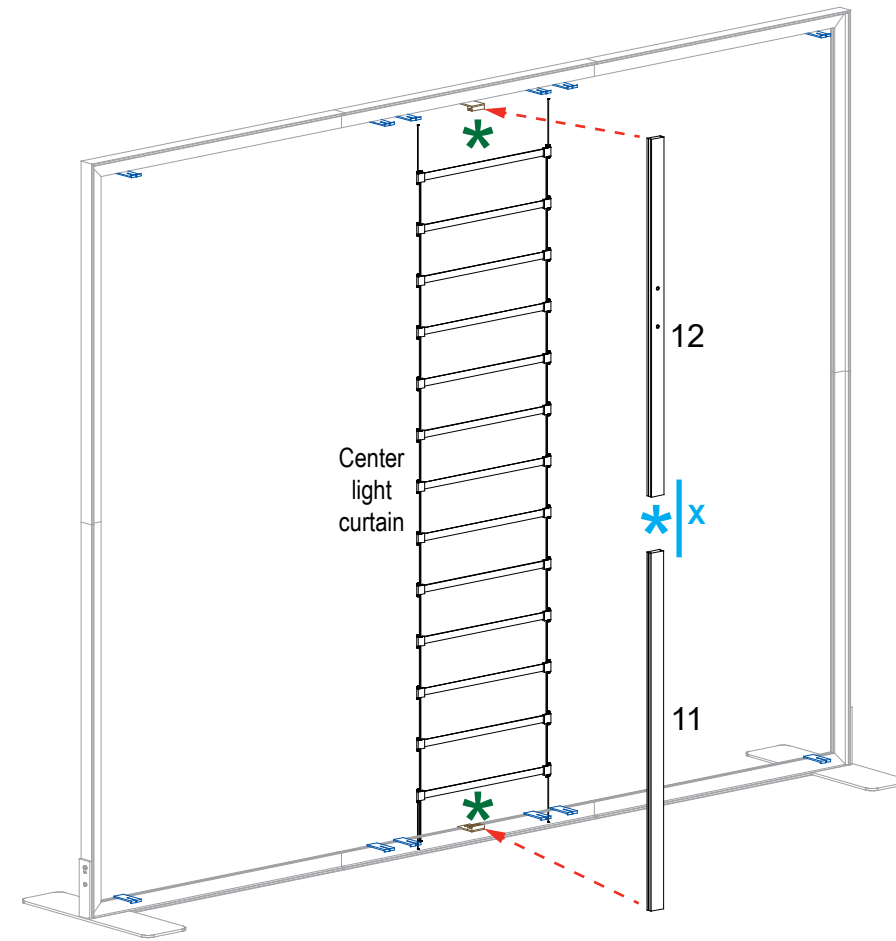
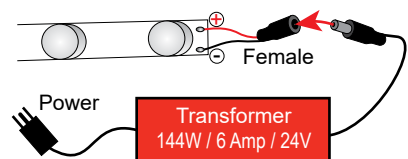
Steps:

- 1) Install center Lattice Light curtain to back of middle frame.
- 2) Assemble vertical extrusions [11-12] together, using **Tool-less Spline Connector** labeled [X].
- 3) Connect vertical assembly [11/12] between S10 extrusions on lower & upper clips of middle frame, using **Connection Lock w/ Knob**.
- 4) Install remaining Lattice Light curtains to back of middle, left & right frames.
- 5) Connect power cords to lights as shown.

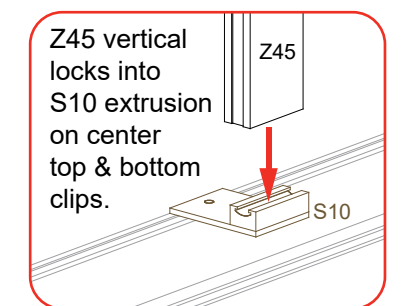


ELEVATION VIEW

Light to Transformer Attachment



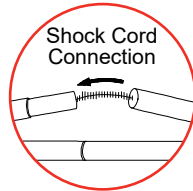
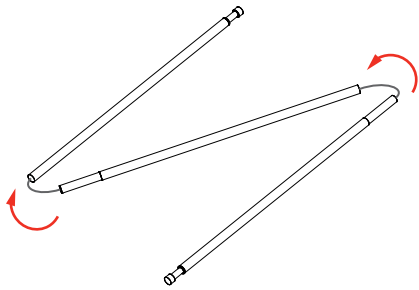
BACK VIEW OF MIDDLE FRAME



Light Blocker Attachment

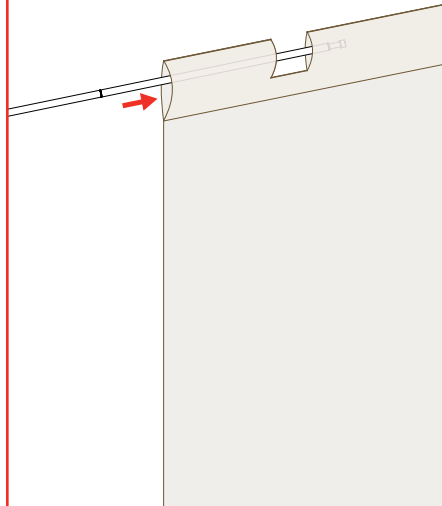
1

Assemble top & bottom rods.



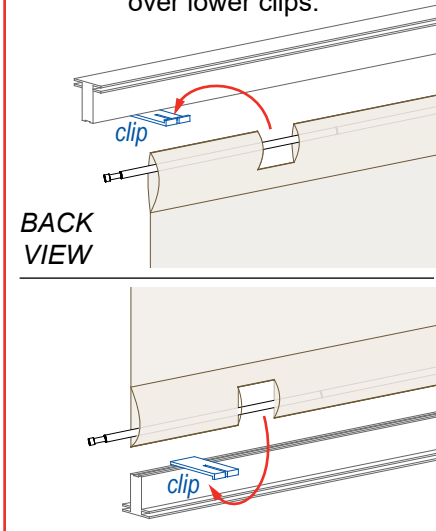
2

Insert rods through top & bottom pockets of light blocker.



3

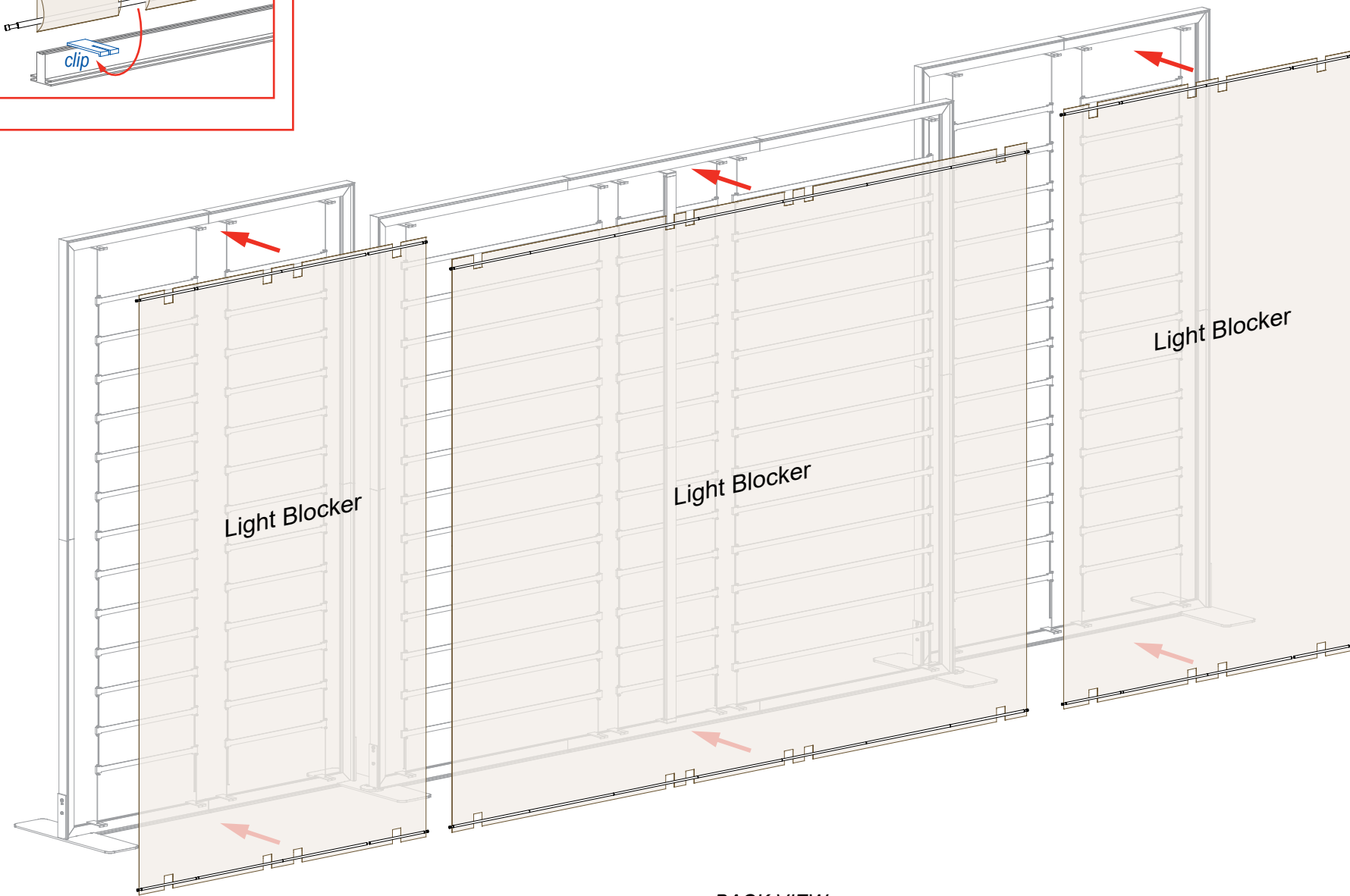
Lift up light blocker. Hook top rod over upper clips, then hook bottom rod over lower clips.



Item	Qty.	Description
--	2	Approx. 55"w x 5/16" collapsible rod
--	4	Approx. 110"w x 5/16" collapsible rod
--	1	109.242"w x 85.843"h Light Blocker
--	2	54.542"w x 89.843"h Light Blocker

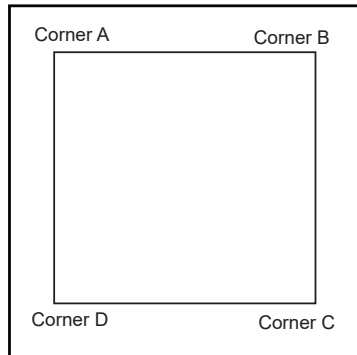
Steps:

- 1) Assemble rods & insert into top & bottom pockets of light blockers as shown.
- 2) Hook rods over top & bottom clips on back of assembled frames to secure light blockers in place.



BACK VIEW

SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

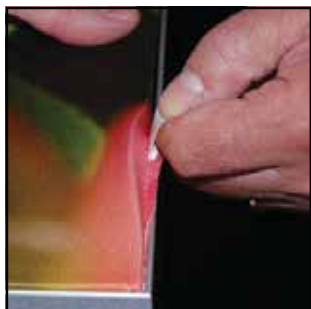
Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



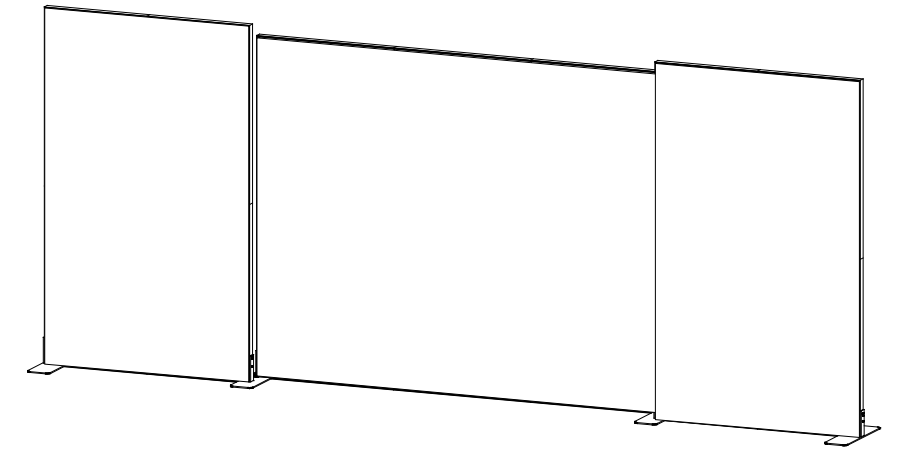
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



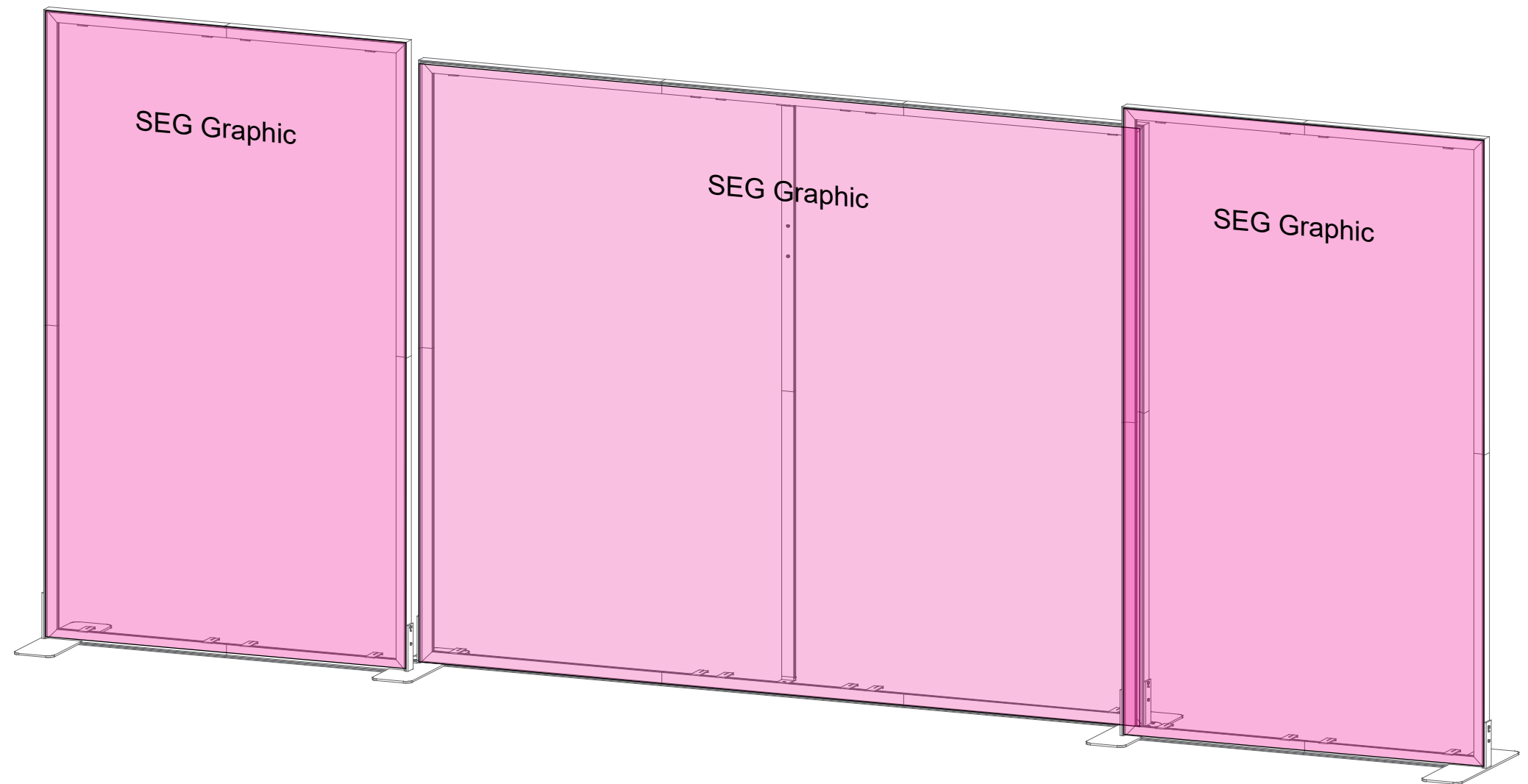
Graphic Removal

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:
1) Apply SEG Graphics to assembled frames.



When assembled



FRONT VIEW